

## **2,6-SUBSTITUTED CHROMAN DERIVATIVES USEFUL AS BETA-3 ADRENORECEPTOR AGONISTS**

5 This application claims benefit of U.S. Provisional Application Serial No. 60/285,719, filed April 23, 2001, and U.S. Provisional Application Serial No. 60/324,518, filed on September 26, 2001, the contents of which are incorporated herein by reference in their entirety.

### **FIELD OF THE INVENTION**

10 This invention relates to novel chroman compounds, pharmaceutical compositions containing such compounds, and methods of treating beta-3 adrenoreceptor-mediated conditions with such compositions.

### **BACKGROUND OF THE INVENTION**

15 Adrenoreceptors, or adrenergic receptors, are sites on effector organs that are innervated by postganglionic adrenergic fibers of the sympathetic nervous system, and are classified as either alpha-adrenergic or beta-adrenergic receptors. Alpha-adrenergic receptors respond to norepinephrine and to such blocking agents as phenoxybenzamine and phentolamine, whereas beta-adrenergic receptors respond to epinephrine and to  
20 such blocking agents as propranolol.

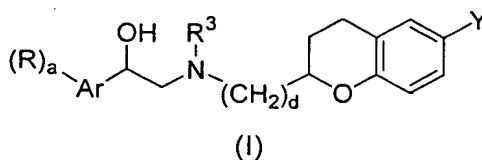
Beta-adrenergic receptors are sub-classified as beta-1, beta-2, and beta-3 adrenoreceptors. Generally, beta-1 stimulation causes cardiostimulation, whereas beta-2 stimulation causes bronchodilation and vasodilation.

Beta-3 receptors are found on the cell surface of both white and brown  
25 adipocytes where their stimulation promotes both lipolysis and energy expenditure. Agonists of beta-3 adrenoreceptors are known to be useful in the treatment of hyperglycemia (diabetes) and obesity in mammals, as well as in the treatment of gastrointestinal disorders and neurogenetic inflammation (U.S. Patent No. 5,561,142). Additionally, they are known to lower triglyceride and cholesterol levels and to raise high-  
30 density lipoprotein levels in mammals (U.S. Patent No. 5,451,677). Accordingly, they are useful in the treatment of conditions such as hypertriglyceridemia, hypercholesterolemia, and in lowering high-density lipoprotein levels. They also may be useful in treating patients with Syndrome X, impaired fasting glucose, and/or impaired  
35 glucose tolerance, as well as in the treatment of atherosclerotic and cardiovascular diseases and related conditions.

Additionally, it is also believed that the compounds of this invention are effective in the treatment of ocular hypertension and glaucoma, and in the treatment of urinary disorders including pollakiuria and incontinence, as well as in the treatment of prostate disease and as topical anti-inflammatory agents.

It has now been found that certain novel chroman derivatives are effective as beta-3 agonists and are useful in the treatment of beta-3 adrenoreceptor-mediated conditions.

### DESCRIPTION OF THE INVENTION



wherein,

R is independently

- hydroxy,
  - oxo,
  - halo,
  - cyano,
  - nitro,
  - C<sub>1</sub>-C<sub>10</sub> alkyl,
  - C<sub>1</sub>-C<sub>10</sub> haloalkyl,
  - CF<sub>3</sub>,
  - NR<sup>1</sup>R<sup>1</sup>,
  - SR<sup>1</sup>,
  - OR<sup>1</sup>,
  - SO<sub>2</sub>R<sup>2</sup>,
  - OCOR<sup>2</sup>,
  - NR<sup>1</sup>COR<sup>2</sup>,
  - COR<sup>2</sup>,
  - NR<sup>1</sup>SO<sub>2</sub>R<sup>2</sup>,
  - phenyl, or
  - a 5- or 6-membered heterocycle with from 1 to 4 heteroatoms selected from O, S, and N;
- each cyclic moiety being optionally substituted with

- hydroxy,
- R<sup>1</sup>,
- halo,
- cyano,
- 5      • NR<sup>1</sup>R<sup>1</sup>,
- SR<sup>1</sup>,
- CF<sub>3</sub>,
- OR<sup>1</sup>,
- C<sub>3</sub>-C<sub>8</sub> cycloalkyl,
- 10      • NR<sup>1</sup>COR<sup>2</sup>,
- COR<sup>2</sup>,
- SO<sub>2</sub>R<sup>2</sup>,
- OCOR<sup>2</sup>,
- NR<sup>1</sup>SO<sub>2</sub>R<sup>2</sup>,
- 15      • C<sub>1</sub>-C<sub>10</sub> alkyl, or
- C<sub>1</sub>-C<sub>10</sub> alkoxy;

R<sup>1</sup> is

- hydrogen,
- 20      • (CH<sub>2</sub>)<sub>d</sub>-O-(CH<sub>2</sub>)<sub>d</sub>R<sup>5</sup> where each d is selected independently, or
- C<sub>1</sub>-C<sub>10</sub> alkyl optionally substituted with 1 to 4 substituents each independently  
selected from
  - hydroxy,
  - halo,
  - 25      • CO<sub>2</sub>C<sub>1</sub>-C<sub>4</sub>-alkyl,
  - CO<sub>2</sub>H,
  - C<sub>1</sub>-C<sub>10</sub> alkoxy,
  - S(O)<sub>b</sub>C<sub>1</sub>-C<sub>10</sub> alkyl,
  - S(O)<sub>b</sub>-phenyl optionally substituted with halo, C<sub>1</sub>-C<sub>4</sub> alkyl, C<sub>1</sub>-C<sub>4</sub> alkoxy,
  - 30      SO<sub>2</sub>-C<sub>1</sub>-C<sub>4</sub>alkyl, or CO<sub>2</sub> C<sub>1</sub>-C<sub>4</sub>alkyl; or
  - phenyl optionally substituted with CO<sub>2</sub>C<sub>1</sub>-C<sub>4</sub>-alkyl, CO<sub>2</sub>H, halo, or  
C<sub>1</sub>-C<sub>10</sub> alkyl;
  - or
  - C<sub>3</sub>-C<sub>8</sub> cycloalkyl, phenyl, or naphthyl, each optionally substituted with 1 to 4
  - 35      substituents each independently selected from halo, nitro, oxo,

C<sub>1</sub>-C<sub>10</sub> alkyl, C<sub>1</sub>-C<sub>10</sub> alkoxy, C<sub>1</sub>-C<sub>10</sub> alkylthio, CO<sub>2</sub>C<sub>1</sub>-C<sub>4</sub>-alkyl, and CO<sub>2</sub>H,  
and

when two R<sup>1</sup> groups are attached to N as NR<sup>1</sup>R<sup>1</sup>, these R<sup>1</sup> groups may form  
together with the nitrogen to which they are attached, a heterocyclic ring  
5 containing 4 to 7 C atoms, 1 to 2 N atoms, and 0 to 1 O or S atoms;

R<sup>2</sup> is

- R<sup>1</sup>,
- OR<sup>1</sup>,
- 10 • NR<sup>1</sup>R<sup>1</sup>,
- NHS(O)<sub>b</sub>phenyl optionally substituted with C<sub>1</sub>-C<sub>4</sub> alkyl, C<sub>1</sub>-C<sub>4</sub> alkoxy,  
halo or nitro;
- NHS(O)<sub>b</sub>naphthyl,
- NHS(O)<sub>b</sub>C<sub>1</sub>-C<sub>10</sub> alkyl optionally substituted with fluoro up to the perfluoro level,
- 15 or
- a 5- or 6-membered heterocycle with one or more heteroatoms selected  
from O, S, and N, said heterocyclic moiety being optionally substituted  
with R<sup>1</sup>;

20 R<sup>3</sup> is hydrogen, C<sub>1</sub>-C<sub>10</sub> alkyl, or COR<sup>2</sup>;

R<sup>4</sup> is hydrogen, C<sub>1</sub>-C<sub>10</sub> alkyl, C<sub>1</sub>-C<sub>10</sub> alkyl-phenyl, or C<sub>1</sub>-C<sub>10</sub> alkyl-pyridyl;

R<sup>5</sup> is hydrogen or COOH;

R<sup>6</sup> is

- hydrogen,
- 25 • C<sub>1</sub>-C<sub>10</sub> alkyl optionally substituted with 1 to 4 substituents each independently  
selected from halo, phenyl, or phenyl-COR<sup>2</sup>, or
- C<sub>1</sub>-C<sub>10</sub> alkyl-S(O)<sub>b</sub>C<sub>1</sub>-C<sub>10</sub> alkyl optionally substituted with COR<sup>2</sup> or C<sub>3</sub>-C<sub>8</sub>  
cycloalkyl;

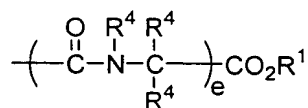
30 Ar is

- phenyl optionally fused to a 5- or 6-membered heterocycle containing one or  
more heteroatoms each independently selected from O, S, and N,  
said bicyclic moiety being optionally fused to a phenyl, or
- a 5- or 6-membered heterocycle containing one or more heteroatoms each  
35 independently selected from N, S, and O, optionally fused to phenyl;

Y is

- halo,
- NO<sub>2</sub>,
- R<sup>6</sup>,
- SR<sup>1</sup>,
- S(O)<sub>b</sub>-phenyl-CO<sub>2</sub>R<sup>1</sup>,
- 

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where, when the two R<sup>4</sup> groups attached to the same C are both alkyl, they optionally may be joined so that, when taken together with the C to which they are attached, they form a spiro ring of 3, 5, or 6 C atoms, or where the R<sup>4</sup> attached to N and one R<sup>4</sup> attached to the adjacent C are both alkyl, they optionally may be joined so that, taken together with the atoms to which they are attached, they form a 5- or 6-membered heterocyclic ring;

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with the proviso that when e is 1, at least one R<sup>4</sup> group must be C<sub>1</sub>-C<sub>10</sub> alkyl-phenyl or C<sub>1</sub>-C<sub>10</sub> alkyl-pyridyl, or two R<sup>4</sup> groups must form one of said spiro or heterocyclic ring moieties,

20

- phenyl optionally fused to one or two phenyl rings, or to a 5- or 6-membered heterocycle containing one or more heteroatoms each independently selected from N, S, and O, or

- a 5- or 6- membered heterocycle containing one or more heteroatoms each independently selected from N, S and O, optionally fused to a phenyl ring,

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each cyclic moiety being optionally substituted with one or more substituents independently selected from

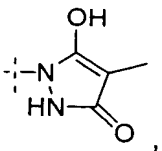
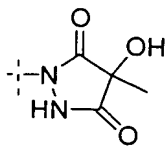
- COR<sup>2</sup>,
- CONR<sup>1</sup>S(O)<sub>2</sub>R<sup>9</sup>,
- COCH<sub>2</sub>SO<sub>2</sub>-thiazolyl optionally substituted with alkyl or amino,
- halo,
- NO<sub>2</sub>,
- OR<sup>1</sup>,
- R<sup>1</sup>,

30

5

- $SR^1$ ,
- $O-C_1-C_6$ -alkyl substituted by  $C_3-C_6$ -cycloalkyl,
- $O$ -phenyl optionally substituted by  $SO_2CH_3$ ,
- $SO_2NH_2$ ,
- $SO_2NR^1R^7$ ,
- $NR^1R^1$ ,
- $NR^1COC_1-C_6$ alkyl,
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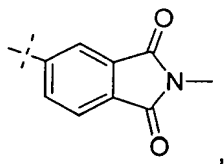
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- $C_1-C_{10}COR^2$ ,
- phenyl optionally substituted with halo,  $C_1-C_4$  alkyl, or  $C_1-C_4$  alkoxy,
- tetrazolo;

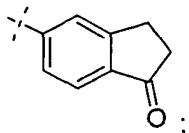
$R^7$  is

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- phenyl or heteroaryl containing 3-6 C and 1-3 O, N, or S atoms, each optionally substituted by  $C_1-C_4$  alkyl, CN,  $NO_2$ ,  $CO-C_1-C_4$ alkyl,  $C_1-C_4$  alkoxy, or  $C_1-C_4$  haloalkyl,
- $CO-R^8$ ,
- 



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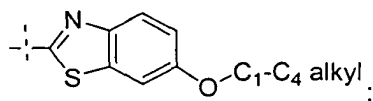


R<sup>8</sup> is

- C<sub>1</sub>-C<sub>6</sub> alkyl optionally substituted with C<sub>1</sub>-C<sub>4</sub> alkoxy, N(CH<sub>3</sub>)<sub>2</sub>, or one or two CF<sub>3</sub>,
- C<sub>3</sub>-C<sub>6</sub>-cycloalkyl,
- phenyl optionally substituted with C<sub>1</sub>-C<sub>4</sub> alkoxy, halo, or C<sub>1</sub>-C<sub>4</sub> alkyl,
- NH-phenyl optionally substituted with C<sub>1</sub>-C<sub>4</sub> alkyl, halo, C<sub>1</sub>-C<sub>4</sub> alkoxy, or C<sub>1</sub>-C<sub>4</sub> haloalkoxy,
- NH-cyclohexyl;

R<sup>9</sup> is

- C<sub>3</sub>-C<sub>6</sub> cycloalkyl,
- thienyl optionally substituted with C<sub>1</sub>-C<sub>4</sub> alkyl or isoxazolyl,
- pyridyl optionally substituted with -SO<sub>2</sub>-C<sub>1</sub>-C<sub>4</sub>alkyl,
- pyrazolyl optionally substituted with halo or C<sub>1</sub>-C<sub>4</sub> alkyl,
- isoxazolyl optionally substituted with C<sub>1</sub>-C<sub>4</sub> alkyl, or
- 



a is 0, 1, 2, 3, 4, or 5;

b is 0, 1, or 2;

d is 1, 2, or 3;

e is 1 or 2;

and pharmaceutically acceptable salts and esters thereof.

The terms identified above have the following meaning throughout:

C<sub>1</sub>-C<sub>10</sub> alkyl means straight or branched chain alkyl groups having from one to about ten carbon atoms, which may be saturated, unsaturated, or partially saturated.

Such groups include methyl, ethyl, *n*-propyl, isopropyl, *n*-butyl, isobutyl, *sec*-butyl, *tert*-butyl, as well as vinyl, allyl, propynyl, butenyl, butadienyl, isopropenyl, methyleneyl,

ethylenyl, propenyl, ethynyl, and the like.

C<sub>1</sub>-C<sub>10</sub> haloalkyl means straight or branched chain alkyl groups having from about one to about ten carbon atoms where any C-C bond may be saturated or unsaturated, the alkyl groups being substituted at any available carbon atom with one or more halogen atoms, and includes such groups as trifluoromethyl, trichloromethyl, pentafluoroethyl, fluoromethyl, 6-chlorohexyl, and the like.

The term C<sub>1</sub>-C<sub>10</sub> alkoxy means straight or branched chain alkoxy groups having from one to about ten carbon atoms where any C-C bond may be saturated or unsaturated, and includes such groups as methoxy, ethoxy, *n*-propoxy, isopropoxy, *n*-butoxy, isobutoxy, *sec*-butoxy, *tert*-butoxy, and the like.

The term C<sub>1</sub>-C<sub>10</sub> alkylthio means straight or branched chain alkylthio groups having from one to about ten carbon atoms where any C-C bond may be saturated or unsaturated, and includes such groups as methylthio, ethylthio, *n*-propylthio, isopropylthio, *n*-butylthio, isobutylthio, *sec*-butylthio, *tert*-butylthio, and the like.

C<sub>3</sub>-C<sub>8</sub> cycloalkyl means saturated mono cyclic alkyl groups of from 3 to about 8 carbon atoms, and includes such groups as cyclopropyl, cyclopentyl, cyclohexyl, and the like.

Halo includes fluoro, chloro, bromo, and iodo, unless specifically stated otherwise.

R, R<sup>2</sup>, Ar, and Y each include any 5- or 6-membered saturated or unsaturated heterocyclic group having any combination of one or more N, S, or O atoms with the point of attachment being at any available position on the heterocyclic ring. Where there is more than one heteroatom in a single cyclic group, each heteroatom shall be chosen independently of any other heteroatom, in each occurrence, with the proviso that any single heterocyclic ring may not contain more than two oxygen or sulfur atoms. These moieties include such 5-membered heterocyclic groups as furyl, thienyl, pyrrolyl, oxazolyl, thiazolyl, imidazolyl, pyrazolyl, isoxazolyl, isothiazolyl, tetrahydrofuryl, dihydrofuryl, pyrrolidinyl, pyrrolinyl, dihydrothienyl, tetrahydrothienyl, dioxolyl, dithiolanyl, oxazoliny, oxazolidinyl, isoxazoliny, isoxazolidinyl, thiazoliny, thiazolidinyl, isothiazoliny, isothiazolidinyl, imidazoliny, imidazolidinyl, pyrazoliny, pyrazolidinyl, triazolyl, triazoliny, triazolidinyl, oxadiazolyl, thiadiazolyl, furazanyl, tetrazolyl, and the like. It also includes such 6-membered heterocyclic rings such as pyridyl, pyrimidinyl, pyrazinyl, pyridazinyl, pyranyl, dihydropyranyl, thiopyranyl, triazinyl, dioxanyl, piperidinyl, piperazinyl, pyrazinyl, morpholinyl, and the like.

Ar and Y also each include phenyl fused to any 5- or 6-membered heterocyclic



ring described above to form a bicyclic moiety, which may be saturated or unsaturated and may have any combination of one or more N, S, or O atoms with the point of attachment being any at available position on the phenyl ring. These include such phenyl fused 5-membered heterocyclic groups as benzofuryl, dihydrobenzofuryl, benzothienyl, dihydrobenzothienyl, indolyl, indazolyl, indoliny, indazoliny, benzoxazolyl, benzoxazoliny, benzothiazolyl, benzothiazoliny, benzimidazolyl, benzimidazoliny, benzisoxazolyl, benzisoxazoliny, benzothiadiazolyl, benzisothiazolyl, benzisothiazoliny, benzotriazolyl, benzoxadiazolyl, benzoxadiazoliny, benzothiadiazolyl, benzopyrazolyl, and the like. It also includes such phenyl fused 6-membered heterocyclic groups as quinolyl, isoquinolyl, quinazoliny, quinoxaliny, cinnoliny, chromenyl, phthalaziny, dihydrobenzopyranyl, benzothiopyranyl, dihydrobenzothiopyranyl, benzoxaziny, benzodioxanyl, benzodioxenyl, and the like.

Ar also includes phenyl fused to any 5- or 6-membered heterocyclic ring to form a bicyclic moiety as described above, which is further fused on the heterocyclic ring to a second phenyl ring, forming a tricyclic system, with the point of attachment to the core structure of the compound of Formula I being at any available position of the first phenyl ring. These include such groups as carbazolyl, carbazoliny, acridiny, xanthenyl, phenoxathiiny, phenoxaziny, phenanthridiny, dibenzofuryl, dibenzopyranyl, dibenzodioxanoyl, phenaziny, thianthrenyl, and the like.

Ar also includes any 5- or 6-membered saturated or unsaturated heterocyclic ring having any combination of one or more N, S, or O atoms as described above, which is further fused to a phenyl ring, with the point of attachment to the core molecule of Formula I being at any available position on the heterocyclic ring. These include such phenyl-fused with 5-membered hetero-bicyclic moieties as benzofuryl, dihydrobenzofuryl, benzothienyl, dihydrobenzothienyl, indolyl, indazolyl, indoliziny, indoliny, indazoliny, benzoxazolyl, benzoxazoliny, benzothiazolyl, benzothiazoliny, benzimidazolyl, benzimidazoliny, benzisoxazolyl, benzisoxazoliny, benzisothiazolyl, benzoisothiazoliny, benzopyrazolyl and the like. It also includes such phenyl-fused with 6-membered hetero-bicyclic groups as quinolyl, isoquinolyl, quinazoliny, quinoxaliny, cinnoliny, chromenyl, phthalaziny, dihydrobenzopyranyl, benzothiopyranyl, dihydrobenzothiopyranyl, benzoxaziny, benzodioxanyl, benzodioxenyl, and the like.

C<sub>1</sub>-C<sub>10</sub>-alkyl-phenyl means saturated straight or branched chain alkyl groups having from one to about ten carbon atoms where the phenyl moiety is attached at any available position on the alkyl group. Examples of these moieties include benzyl, 2-phenylethyl, 3-phenylpropyl, 2-phenylpropyl, 1-methyl-2-phenylethyl, 5-phenylpentyl, 4-

phenylhexyl, and the like.

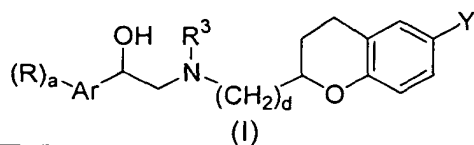
C<sub>1</sub>-C<sub>10</sub>-alkyl-pyridyl means straight or branched chain saturated alkyl groups having from one to about ten carbon atoms where the pyridyl moiety is attached at any available position on the alkyl group. The pyridyl group may be attached to the alkyl group from any available position on the pyridine ring. Examples of these include pyridyl, 2-(2-pyridyl)ethyl, 3-(4-pyridyl)-propyl, 2-(3-pyridyl)-propyl, 1-methyl-2-(3-pyridyl)-ethyl, 5-(3-pyridyl)-pentyl, 4-(4-pyridyl)-hexyl, and the like.

S(O)<sub>b</sub>-phenyl-CO<sub>2</sub>R<sup>1</sup> means a phenylthio, a phenylsulfinyl, or a phenylsulfonyl group, where the CO<sub>2</sub>R<sup>1</sup> moiety is attached at any available position on the phenyl ring.

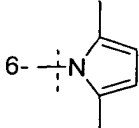
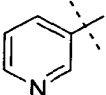
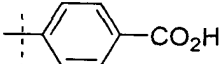
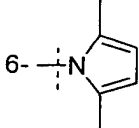
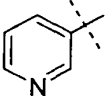
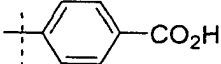
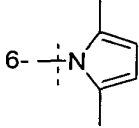
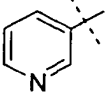
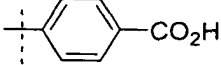
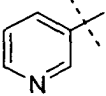
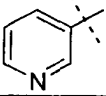
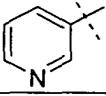
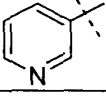
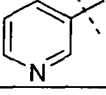
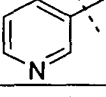
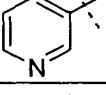
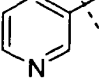
When any moiety is described as being substituted, it can have one or more of the indicated substituents that can be located at any available position on the moiety. When there are two or more substituents on any moiety, each term shall be defined independently of any other in each occurrence. For example, NR<sup>1</sup>R<sup>1</sup> may represent NH<sub>2</sub>, NHCH<sub>3</sub>, N(CH<sub>3</sub>)CH<sub>2</sub>CH<sub>2</sub>CH<sub>3</sub>, and the like.

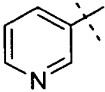
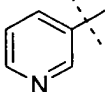
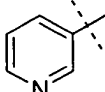
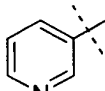
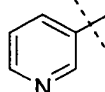
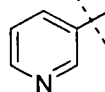
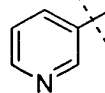
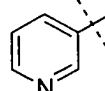
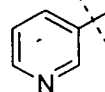
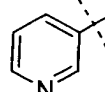
Examples of the compound of Formula I, which are illustrative of the present invention but not limiting in any way, are listed in Table 1.

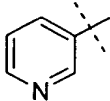
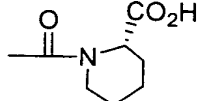
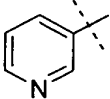
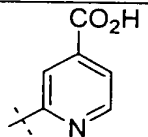
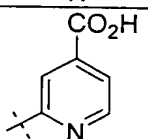
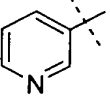
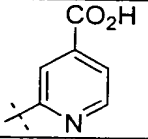
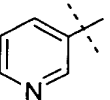
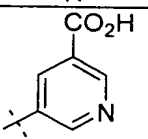
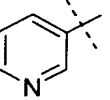
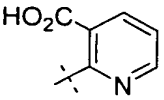
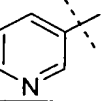
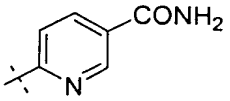
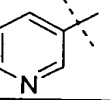
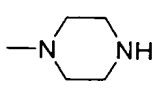
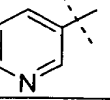
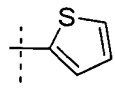
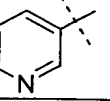
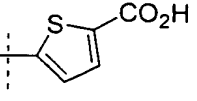
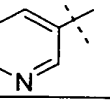
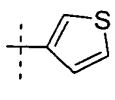
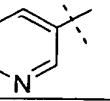
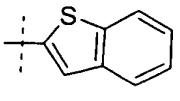
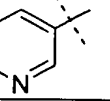
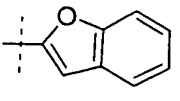
**Table 1**  
**Illustrative Examples of the Invention**

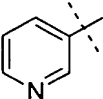
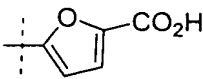
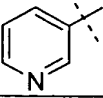
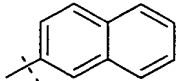
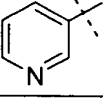
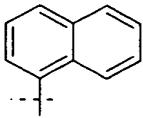
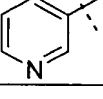
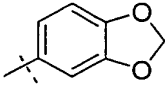
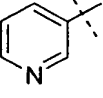
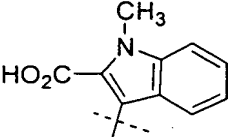
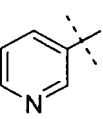
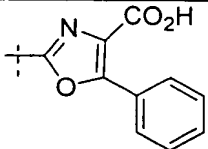
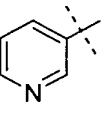
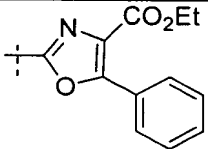
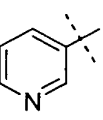
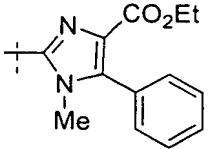
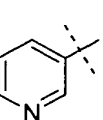
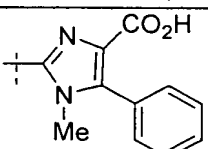
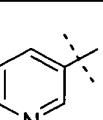
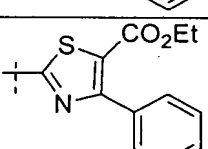
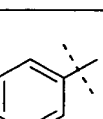
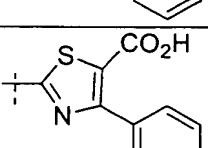


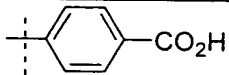
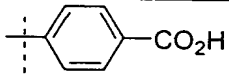
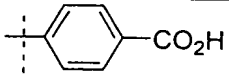
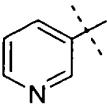
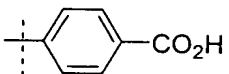
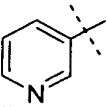
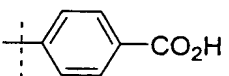
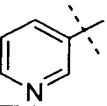
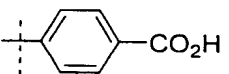
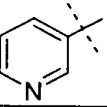
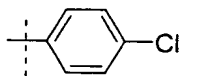
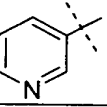
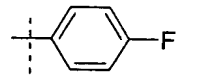
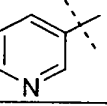
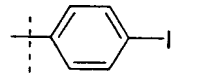
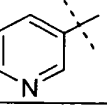
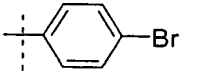
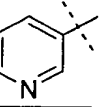
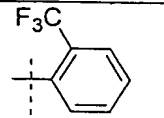
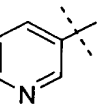
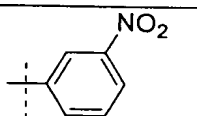
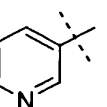
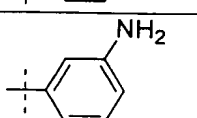
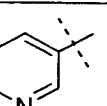
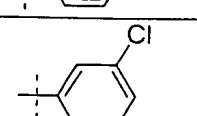
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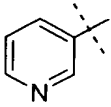
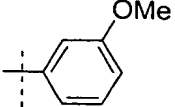
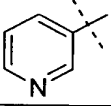
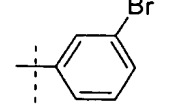
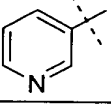
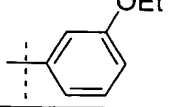
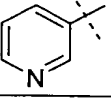
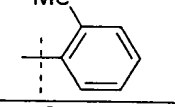
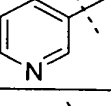
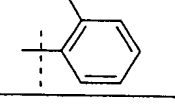
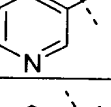
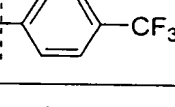
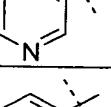
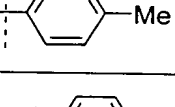
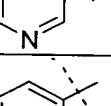
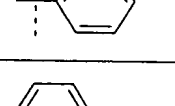
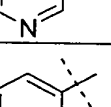
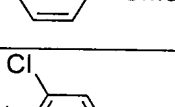
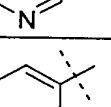
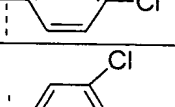
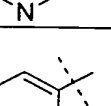
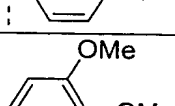
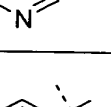
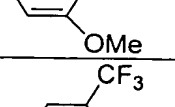
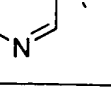
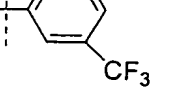
Entry No.	R	a	Ar	R <sup>3</sup>	d	Y
1		1		H	1	
2		1		H	2	
3		1		H	3	
4	6-NH <sub>2</sub>	1		H	1	I
5	6-NH <sub>2</sub>	1		H	1	Br
6	6-NH <sub>2</sub>	1		H	1	-NO <sub>2</sub>
7	6-NH <sub>2</sub>	1		H	1	-≡-t-Bu
8	6-NH <sub>2</sub>	1		H	1	-≡-Ph
9	6-NH <sub>2</sub>	1		H	1	-S-CH <sub>2</sub> -CO <sub>3</sub> Et
10	6-NH <sub>2</sub>	1		H	2	-S-CH <sub>2</sub> -CO <sub>3</sub> H
11	6-NH <sub>2</sub>	1		H	1	$\begin{matrix} \text{SCH}_3 \\   \\ -\text{CH}-\text{CO}_2\text{Et} \end{matrix}$

Entry No.	R	a	Ar	R <sup>3</sup>	d	Y
12	6-NH <sub>2</sub>	1		H	2	$\begin{array}{c} \text{SCH}_3 \\   \\ -\text{CH}-\text{CO}_2\text{H} \end{array}$
13	6-NH <sub>2</sub>	1		H	1	$-\text{CH}_2-\text{C}_6\text{H}_4-\text{CO}_2\text{H}$
14	6-NH <sub>2</sub>	1		H	2	$-\text{CH}_2-\text{C}_6\text{H}_4-\text{CO}_2\text{H}$
15	6-NH <sub>2</sub>	1		H	3	$-\text{CH}_2-\text{C}_6\text{H}_4-\text{CO}_2\text{H}$
16	—	0	Ph	H	1	$-\text{S}-\text{C}_6\text{H}_4-\text{CO}_2\text{H}$
17	—	0	Ph	H	1	$-\text{SO}_2-\text{C}_6\text{H}_4-\text{CO}_2\text{H}$
18	—	0		H	1	$\begin{array}{c} \text{CO}_2\text{H} \\   \\ \text{CH}(\text{C}_6\text{H}_5) \\   \\ \text{NH}-\text{C}(=\text{O})- \end{array}$
19	—	0		H	2	$\begin{array}{c} \text{CO}_2\text{H} \\   \\ \text{CH}(\text{C}_6\text{H}_5) \\   \\ \text{NH}-\text{C}(=\text{O})- \end{array}$
20	6-NH <sub>2</sub>	1		H	1	$\begin{array}{c} \text{CO}_2\text{H} \\   \\ \text{N}(\text{CH}_2\text{C}_6\text{H}_4\text{N})-\text{C}(=\text{O})- \end{array}$
21	—	0		H	1	$\begin{array}{c} \text{CO}_2\text{H} \\   \\ \text{N}(\text{CH}_2)_2-\text{C}(=\text{O})- \end{array}$
22	—	0		H	1	$\begin{array}{c} \text{CO}_2\text{H} \\   \\ \text{N}(\text{CH}_2)_2-\text{C}(=\text{O})- \end{array}$
23	—	0		H	2	$\begin{array}{c} \text{CO}_2\text{H} \\   \\ \text{N}(\text{CH}_2)_2-\text{C}(=\text{O})- \end{array}$

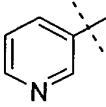
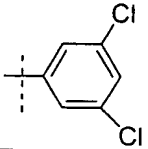
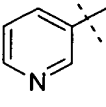
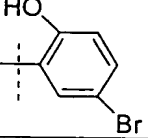
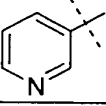
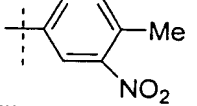
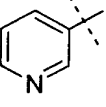
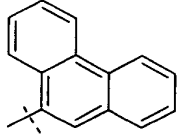
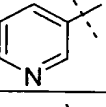
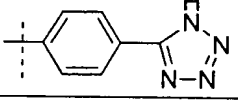
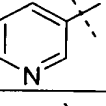
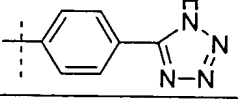
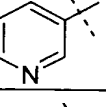
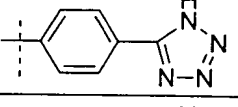
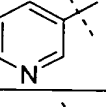
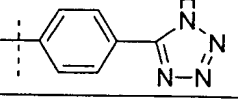
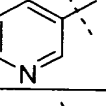
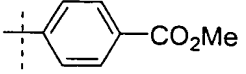
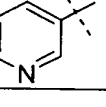
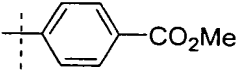
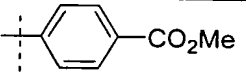
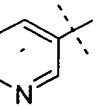
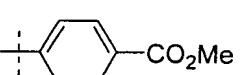
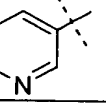
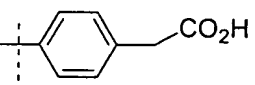
Entry No.	R	a	Ar	R <sup>3</sup>	d	Y
24	—	0		H	1	
25	—	0		H	1	
26	—	0	Ph	H	1	
27	—	0		H	3	
28	—	0		H	1	
29	—	0		H	1	
30	—	0		H	1	
31	—	0		H	1	
32	—	0		H	1	
33	—	0		H	1	
34	—	0		H	1	
35	—	0		H	1	
36	—	0		H	1	

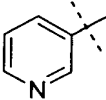
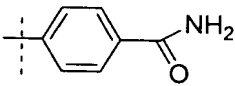
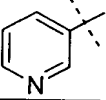
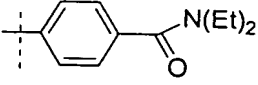
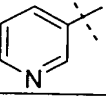
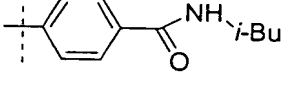
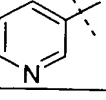
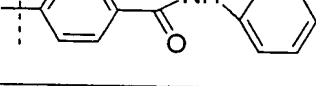
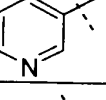
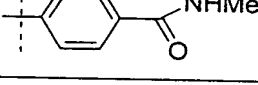
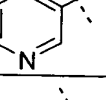
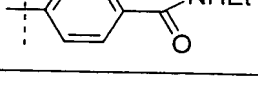
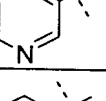
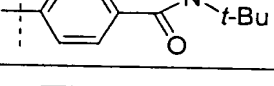
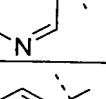
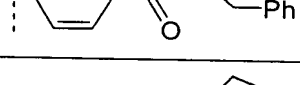
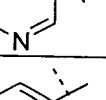
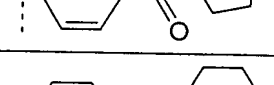
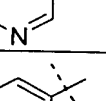
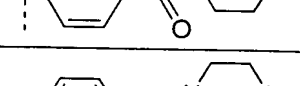
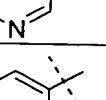
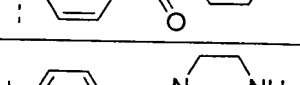
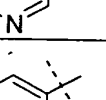
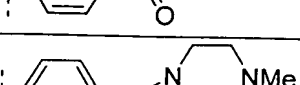
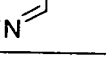
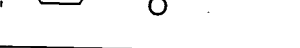
Entry No.	R	a	Ar	R <sup>3</sup>	d	Y
37	—	0		H	1	
38	—	0		H	1	
39	—	0		H	1	
40	—	0		H	1	
41	—	0		H	1	
42	—	0		H	1	
43	—	0		H	1	
44	—	0		H	1	
45	—	0		H	1	
46	—	0		H	1	
47	—	0		H	1	

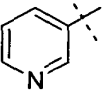
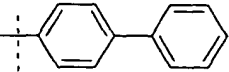
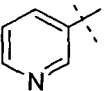
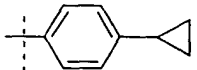
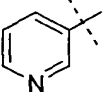
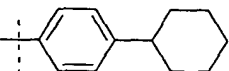
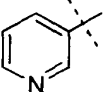
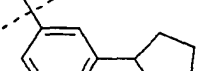
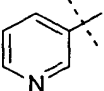
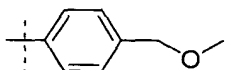
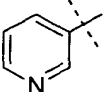
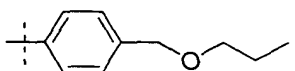
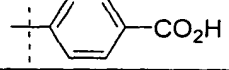
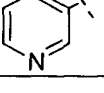
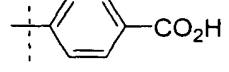
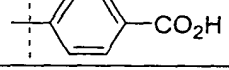
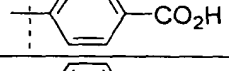
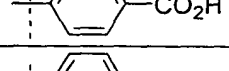
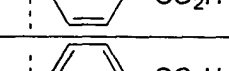
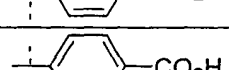
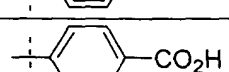
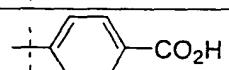
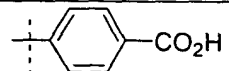

Entry No.	R	a	Ar	R <sup>3</sup>	d	Y
48	—	0	Ph	H	1	
49	—	0	Ph	H	2	
50	—	0	Ph	H	3	
51	6-NH <sub>2</sub>	1		H	1	
52	6-NH <sub>2</sub>	1		H	2	
53	6-NH <sub>2</sub>	1		H	3	
54	—	0		H	1	
55	—	0		H	1	
56	—	0		H	1	
57	—	0		H	1	
58	—	0		H	1	
59	—	0		H	1	
60	—	0		H	1	
61	—	0		H	1	

Entry No.	R	a	Ar	R <sup>3</sup>	d	Y
62	—	0		H	1	
63	—	0		H	1	
64	—	0		H	1	
65	—	0		H	1	
66	—	0		H	1	
67	—	0		H	1	
68	—	0		H	1	
69	—	0		H	1	
70	—	0		H	1	
71	—	0		H	1	
72	—	0		H	1	
73	—	0		H	1	
74	—	0		H	1	



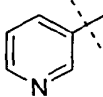
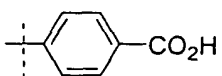
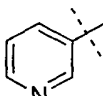
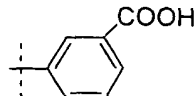
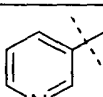
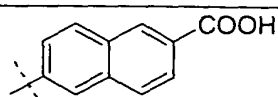
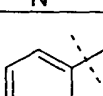
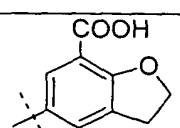
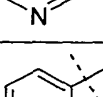
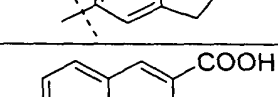
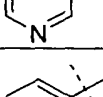
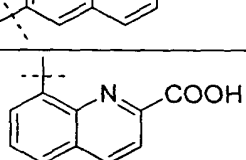
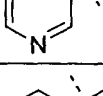
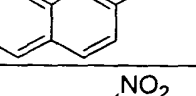
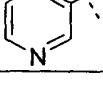
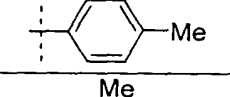
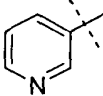
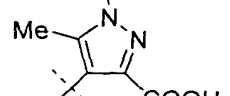
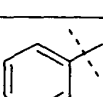
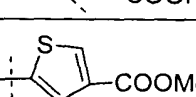
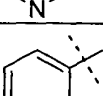
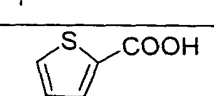
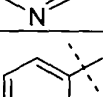
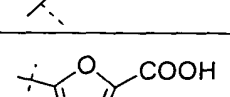
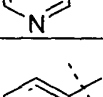
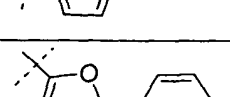
Entry No.	R	a	Ar	R <sup>3</sup>	d	Y
75	—	0		H	1	
76	—	0		H	1	
77	—	0		H	1	
78	—	0		H	1	
79	—	0		H	1	
80	—	0		H	2	
81	—	0		H	3	
82	—	0		CO <sub>2</sub> - <i>t</i> -Bu	1	
83	—	0		H	1	
84	6-NH <sub>2</sub>	1		H	1	
85	—	0	Ph	h	1	
86	—	0		CO <sub>2</sub> - <i>t</i> -Bu	1	
87	—	0		H	1	

Entry No.	R	a	Ar	R <sup>3</sup>	d	Y
88	—	0		H	1	
89	—	0		H	1	
90	—	0		H	1	
91	—	0		H	1	
92	—	0		H	1	
93	—	0		H	1	
94	—	0		H	1	
95	—	0		H	1	
96	—	0		H	1	
97	—	0		H	1	
98	—	0		H	1	
99	—	0		H	1	
100	—	0		H	1	

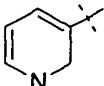
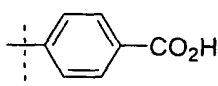
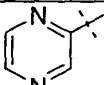
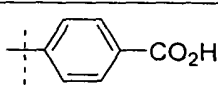
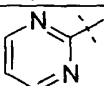
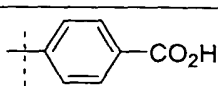
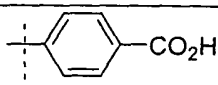
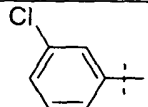
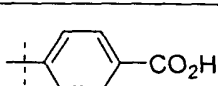
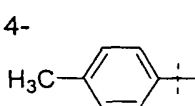
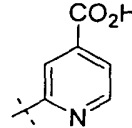
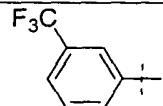
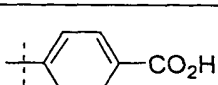
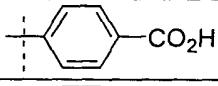
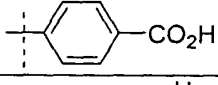
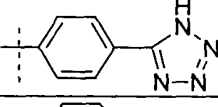
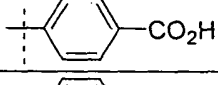
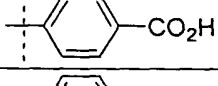
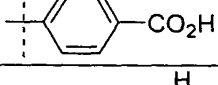
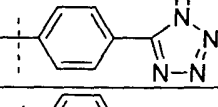
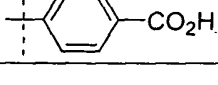
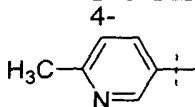
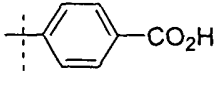
Entry No.	R	a	Ar	R <sup>3</sup>	d	Y
101	—	0		H	1	
102	—	0		H	1	
103	—	0		H	1	
104	—	0		H	1	
105	—	0		H	1	
106	—	0		H	1	
107	4-OH	1	Ph	H	1	
108	6-OH	1		H	1	
109	4-CN	1	Ph	H	1	
110	2-Me	1	Ph	H	1	
111	3-Et	1	Ph	H	1	
112	3-CF <sub>3</sub>	1	Ph	H	1	
113	3-NH <sub>2</sub>	1	Ph	H	1	
114	3-NH-Me	1	Ph	H	1	
115	3-N(Et) <sub>2</sub>	1	Ph	H	1	
116	4-OMe	1	Ph	H	1	
117	2,3,5,6-tetra-Cl	4	Ph	H	1	

Entry No.	R	a	Ar	R <sup>3</sup>	d	Y
118	4-OEt	1	Ph	H	1	
119	4-O-cyc-Pr	1	Ph	H	1	
120	2,3,4,5,6- penta-F	5	Ph	H	1	
121	2,4-di-Cl	2	Ph	H	1	
122	2,4-di-Me	2	Ph	H	1	
123	2,4-di-Cl	2	Ph	CO <sub>2</sub> - <i>t</i> -Bu	1	
124	2,4,5-tri-Cl	3	Ph	H	1	
125	3-CONH- <i>i</i> -Bu	1	Ph	H	1	
126	2,4-di-Me-6-Cl	3	Ph	H	1	
127	4-	1	Ph	H	1	
128	3-NO <sub>2</sub>	1	Ph	H	1	
129	2-Cl	1	Ph	H	1	
130	4-SMe	1	Ph	H	1	
131	3-SO <sub>2</sub> Me	1	Ph	H	1	
132	4-O-C(=O)Me	1	Ph	H	1	
133	4-C(=O)Me	1	Ph	H	1	
134	3-CO <sub>2</sub> H	1	Ph	H	1	
135	3-NH-SO <sub>2</sub> Me	1	Ph	H	1	

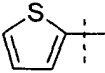
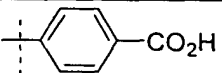
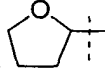
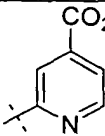
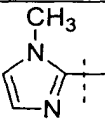
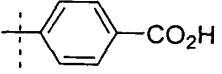
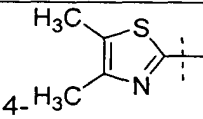
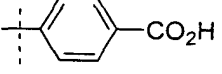
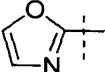
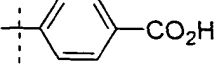
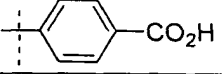
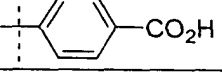
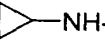
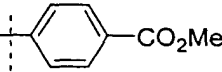
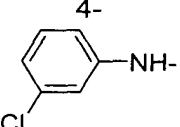
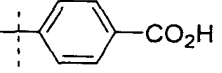

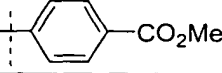

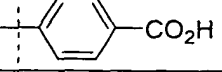

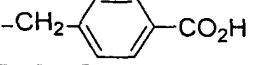

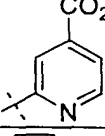

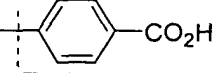

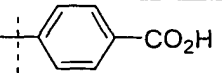

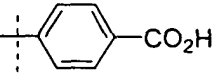
Entry No.	R	a	Ar	R <sup>3</sup>	d	Y
136	4-NH-C(=O)Me	1	Ph	H	1	
137	—	0		H	1	
138	—	0		H	1	
139	—	0		H	1	
140	2-Me	1		H	1	
141	—	0		H	1	
142	—	0		H	1	
143	—	0		H	1	
144	—	0		H	1	
145	—	0		H	1	
146	—	0	Ph	CO <sub>2</sub> - t-Bu	1	
147	6-NH <sub>2</sub>	1		CO <sub>2</sub> Me	1	
148	—	0	Ph	CO NH <sub>2</sub>	1	
149	—	0	Ph	Me	1	
150	6-NH <sub>2</sub>	1		Et	1	

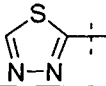
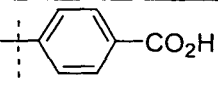
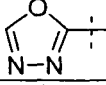
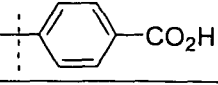
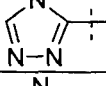
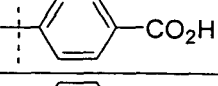
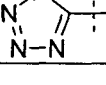
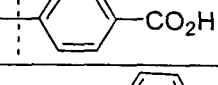
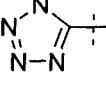
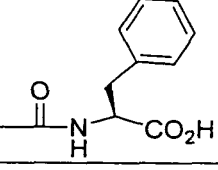
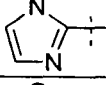
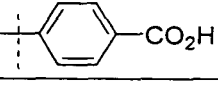
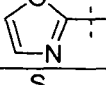
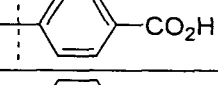
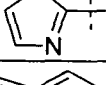
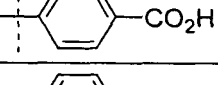
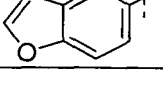
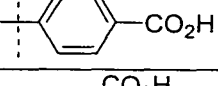
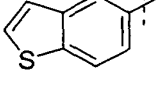
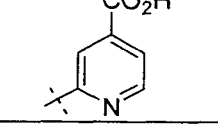
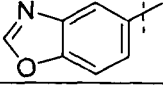
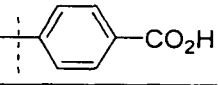
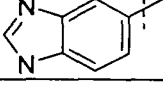
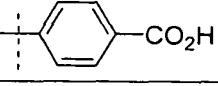
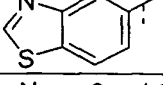
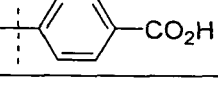
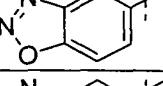
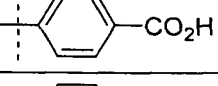
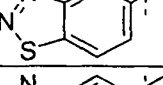
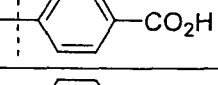
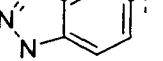
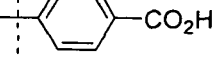
Entry No.	R	a	Ar	R <sup>3</sup>	d	Y
151	—	0		CO Me	1	
152	6-NH <sub>2</sub>	1		H	1	
153	—	0		H	1	
154	—	0		H	1	
155	—	0		H	1	
156	—	0		H	1	
157	—	0		H	1	
158	—	0		H	1	
159	—	0		H	1	
160	—	0		H	1	
161	—	0		H	1	
162	—	0		H	2	
163	—	0		H	2	



Entry No.	R	a	Ar	R <sup>3</sup>	d	Y
176	2-oxo-3-CH <sub>3</sub> -	2		H	1	
177	-	0		H	1	
178	3,5-Cl <sub>2</sub> -	2		H	1	
179	4-Ph	1	Ph	H	1	
180	 4-	1	Ph	H	1	
181	 4-	1	Ph	H	1	
182	 4-	1	Ph	H	1	
183	4-Br	1	Ph	H	1	
184	3-I	1	Ph	H	1	
185	3-CF <sub>3</sub> CF <sub>2</sub> -	1	Ph	H	1	
186	4-CH <sub>2</sub> =CHCH <sub>2</sub> -	1	Ph	H	1	
187	4- <i>t</i> -Bu-	1	Ph	H	1	
188	4- <i>n</i> -hexyl-	1	Ph	H	1	
189	4- <i>n</i> -docecyl-	1	Ph	H	1	
190	2-CF <sub>3</sub> (CH <sub>2</sub> ) <sub>3</sub> -	1	Ph	H	1	
191	 4-	1	Ph	H	1	

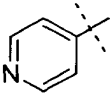
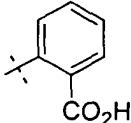
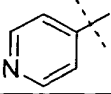
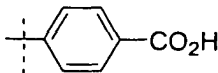
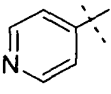
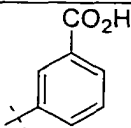
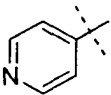
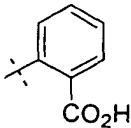
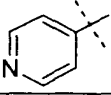
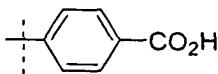
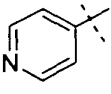
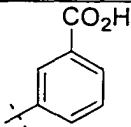
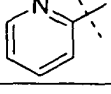
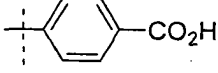
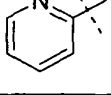
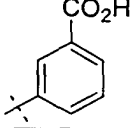
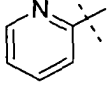
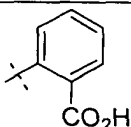
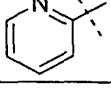
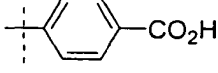
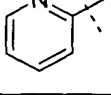
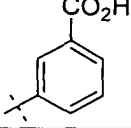
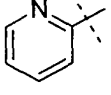
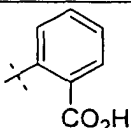



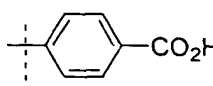

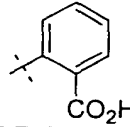

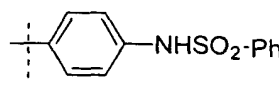

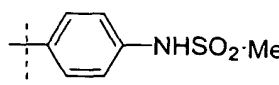

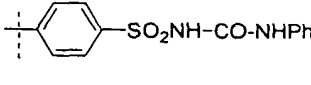

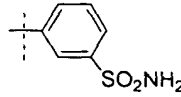

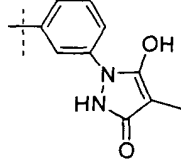

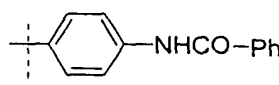

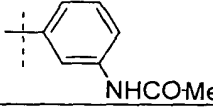

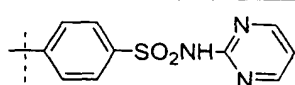

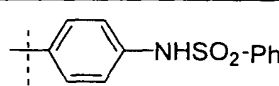

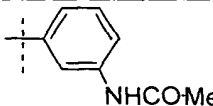

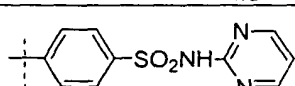

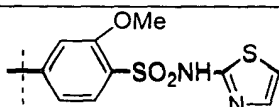
Entry No.	R	a	Ar	R <sup>3</sup>	d	Y
192	4- 	1	Ph	H	1	
193	3- 	1	Ph	H	1	
194	4- 	1	Ph	H	1	
195	4- 	1	Ph	H	1	
196	3- 	1	Ph	H	1	
197	4-CH <sub>3</sub> OCH <sub>2</sub> CH <sub>2</sub> N(Me)-	1	Ph	H	1	
198	3-Ph-NH-	1	Ph	H	1	
199	2-  NH-	1	Ph	H	1	
200	4-  NH-	1	Ph	H	1	
201	-	0		H	1	
202	-	0		H	1	
203	-	0		H	1	
204	-	0		H	1	
205	-	0		H	1	
206	-	0		H	1	
207	2-Me	1		H	1	

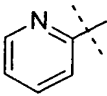
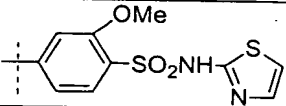
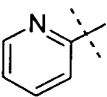
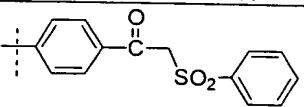
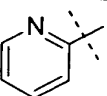
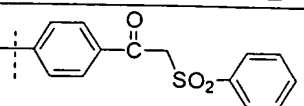
Entry No.	R	a	Ar	R <sup>3</sup>	d	Y
208	—	0		H	1	
209	—	0		H	1	
210	2-Me	1		H	1	
211	2-Me-	1		H	1	
212	2-Me-	1		H	1	
213	2-Me	1		H	1	
214	—	0		H	1	
215	—	0		H	1	
216	—	0		H	1	
217	—	0		H	1	
218	—	0		H	1	
219	5-Me	1		H	1	
220	—	0		H	1	
221	—	0		H	1	
222	—	0		H	1	
223	5-Me-	1		H	1	

Entry No.	R	a	Ar	R <sup>3</sup>	d	Y
224	5-Me-	1		H	1	
225	-	0		H	1	
226	-	0		H	1	
227	-	0		H	1	
228	-	0		H	1	
229	-	0		H	1	
230	-	0		H	1	
231	5-Me	1		H	1	
232	-	0		H	1	
233	-	0		H	1	
234	-	0		H	1	
235	-	0		H	1	
236	-	0		H	1	
237	-	0		H	1	

Entry No.	R	a	Ar	R <sup>3</sup>	d	Y
238	—	0		H	1	
239	—	0		H	1	
240	H	0		H	1	
241	3-Me	1		H	1	
242	—	0		H	1	
243	—	0		H	1	
244	—	0		H	1	
245	3-Me	1		H	1	
246	—	0		H	1	
247	3-Me	1		H	1	
248	3-Me	1		H	1	
249	6-NH <sub>2</sub>	1		H	1	
250	6-NH <sub>2</sub>	1		H	1	
251	6-NH <sub>2</sub>	1		H	2	

Entry No.	R	a	Ar	R <sup>3</sup>	d	Y
252	2-NH <sub>2</sub>	1		H	1	
253	2-NH <sub>2</sub>	1		H	1	
254	2-NH <sub>2</sub>	1		H	1	
255	2-NH <sub>2</sub>	1		H	1	
256	2-NH <sub>2</sub>	1		H	2	
257	2-NH <sub>2</sub>	1		H	2	
258	4-NH <sub>2</sub>	1		H	1	
259	4-NH <sub>2</sub>	1		H	1	
260	4-NH <sub>2</sub>	1		H	1	
261	4-NH <sub>2</sub>	1		H	2	
262	4-NH <sub>2</sub>	1		H	2	
263	4-NH <sub>2</sub>	1		H	2	

Entry No.	R	a	Ar	R <sup>3</sup>	d	Y
264	—	0		H	1	
265	—	0		H	1	
266	—	0		H	1	
267	—	0		H	1	
268	—	0		H	1	
269	—	0		H	1	
270	—	0		H	1	
271	—	0		H	1	
272	—	0		H	1	
273	—	0		H	1	
274	—	0		H	2	
275	—	0		H	2	
276	—	0		H	2	
277	—	0		H	1	

Entry No.	R	a	Ar	R <sup>3</sup>	d	Y
278	—	0		H	2	
279	—	0		H	1	
280	—	0		H	2	

The present invention includes compounds of Formula I wherein Y is halo; R<sup>6</sup>; SR<sup>1</sup>; S(O)<sub>b</sub>-phenyl-CO<sub>2</sub>R<sup>1</sup>; or phenyl optionally fused to one or two phenyl rings or to a 5- or 6-membered heterocycle containing one or more heteroatom each independently selected from N, S, and O; or a 5- or 6-membered heterocycle containing one or more heteroatom each independently selected from N, S, and O, optionally fused to a phenyl ring; each cyclic moiety being optionally substituted with one or more substituents independently selected from COR<sup>2</sup>, halo, NO<sub>2</sub>, OR<sup>1</sup>, R<sup>1</sup>, SR<sup>1</sup>, SO<sub>2</sub>NR<sup>1</sup>R<sup>7</sup>, NR<sup>1</sup>R<sup>1</sup>, C<sub>1</sub>-C<sub>10</sub>COR<sup>2</sup>, phenyl, or tetrazolo.

Another set of compounds of Formula I includes those compounds wherein Y is phenyl optionally fused to one or two phenyl rings or to a 5- or 6-membered heterocycle containing one or more heteroatom independently selected from N, S, and O; or a 5- or 6-membered heterocycle containing one or more heteroatom each independently selected from N, S, and O, optionally fused to a phenyl ring; each cyclic moiety being optionally substituted with one or more substituents independently selected from COR<sup>2</sup>, halo, NO<sub>2</sub>, OR<sup>1</sup>, R<sup>1</sup>, SR<sup>1</sup>, SO<sub>2</sub>NR<sup>1</sup>R<sup>7</sup>, NR<sup>1</sup>R<sup>1</sup>, C<sub>1</sub>-C<sub>10</sub>COR<sup>2</sup>, phenyl, or tetrazolo; and d is 1 or 2.

Another set of compounds of Formula I includes those compounds wherein Y is phenyl optionally fused to one or two phenyl rings or to a 5- or 6-membered heterocycle containing one or more heteroatom each independently selected from N, S, and O; or a 5- or 6-membered heterocycle containing one or more heteroatom each independently selected from N, S, and O, optionally fused to a phenyl ring; each cyclic moiety being optionally substituted with one or more substituents independently selected from COR<sup>2</sup>, halo, NO<sub>2</sub>, OR<sup>1</sup>, R<sup>1</sup>, SR<sup>1</sup>, SO<sub>2</sub>NR<sup>1</sup>R<sup>7</sup>, NR<sup>1</sup>R<sup>1</sup>, C<sub>1</sub>-C<sub>10</sub>COR<sup>2</sup>, phenyl, or tetrazolo; d is 1 or 2; and Ar is phenyl optionally fused to a 5- or 6-membered heterocycle containing one or more heteroatoms each independently selected from O, S, and N; or a 5- or 6-membered heterocycle containing one or more heteroatoms each independently selected from N, S, and O, optionally fused to phenyl.

Another set of compounds of Formula I includes those compounds wherein Y is phenyl optionally fused to one or two phenyl rings or to a 5- or 6-membered heterocycle containing one or more heteroatom each independently selected from N, S, and O; or a 5- or 6-membered heterocycle containing one or more heteroatom each independently selected from N, S, and O, optionally fused to a phenyl ring; each cyclic moiety being optionally substituted with one or more substituents independently selected from COR<sup>2</sup>, halo, OR<sup>1</sup>, R<sup>1</sup> or NR<sup>1</sup>R<sup>1</sup>; d is 1; Ar is phenyl or a 5- or 6-membered heterocycle containing one or more N atoms; and a is 0, 1, 2, or 3.



In addition, the present invention specifically includes the following compounds:

2-[4-(ethoxycarbonyl)phenoxy]-4-[(2R)-2-(((2R)-2-hydroxy-2-(3-pyridinyl)ethyl)amino)methyl]-3,4-dihydro-2H-chromen-6-yl]benzoic acid (Example 197);

4-[(2R)-2-(((2R)-2-hydroxy-2-(3-pyridinyl)ethyl)amino)methyl]-3,4-dihydro-2H-chromen-6-yl]-2-isobutylbenzoic acid (Example 211);

N-{3-[(2R)-2-(((2R)-2-hydroxy-2-(3-pyridinyl)ethyl)amino)methyl]-3,4-dihydro-2H-chromen-6-yl}benzoyl]-2-methylbenzenesulfonamide (Example 91);

4-[(2R)-2-(((2R)-2-hydroxy-2-(3-pyridinyl)ethyl)amino)methyl]-3,4-dihydro-2H-chromen-6-yl]-2-isobutoxybenzoic acid (Example 183);

N-{3-[(2R)-2-(((2R)-2-hydroxy-2-(3-pyridinyl)ethyl)amino)methyl]-3,4-dihydro-2H-chromen-6-yl}benzoyl]-4-methoxybenzenesulfonamide (Example 92);

N-{3-[(2R)-2-(((2R)-2-hydroxy-2-(3-pyridinyl)ethyl)amino)methyl]-3,4-dihydro-2H-chromen-6-yl}benzoyl]-1-propanesulfonamide (Example 97);

4-[(2R)-2-(((2R)-2-hydroxy-2-(3-pyridinyl)ethyl)amino)methyl]-3,4-dihydro-2H-chromen-6-yl]-N-(4-methoxybenzoyl)benzenesulfonamide (Example 300);

N-(2-cyano-4-nitrophenyl)-3-[(2R)-2-(((2R)-2-hydroxy-2-(3-pyridinyl)ethyl)amino)methyl]-3,4-dihydro-2H-chromen-6-yl]benzenesulfonamide (Example 259);

2-(4-chlorophenoxy)-4-[(2R)-2-(((2R)-2-hydroxy-2-(3-pyridinyl)ethyl)amino)methyl]-3,4-dihydro-2H-chromen-6-yl]benzoic acid (Example 194);

N-(4,6-dimethoxy-2-pyrimidinyl)-4-[(2R)-2-(((2R)-2-hydroxy-2-(3-pyridinyl)ethyl)amino)methyl]-3,4-dihydro-2H-chromen-6-yl]-2-(trifluoromethoxy)benzenesulfonamide (Example 274);

2-(4-fluorophenoxy)-4-[(2R)-2-(((2R)-2-hydroxy-2-(3-pyridinyl)ethyl)amino)methyl]-3,4-dihydro-2H-chromen-6-yl]benzoic acid (Example 193);

4-[(2R)-2-(((2R)-2-hydroxy-2-(3-pyridinyl)ethyl)amino)methyl]-3,4-dihydro-2H-chromen-6-yl]-N-(3-methoxybenzoyl)benzenesulfonamide (Example 293);

4-fluoro-N-{3-[(2R)-2-(((2R)-2-hydroxy-2-(3-pyridinyl)ethyl)amino)methyl]-3,4-dihydro-2H-chromen-6-yl}benzoyl]benzenesulfonamide (Example 295);

4-[(2R)-2-(((2R)-2-hydroxy-2-(3-pyridinyl)ethyl)amino)methyl]-3,4-dihydro-2H-chromen-6-yl]-2-(4-methylphenoxy)benzoic acid (Example 195);

4-[(2R)-2-(((2R)-2-hydroxy-2-(3-pyridinyl)ethyl)amino)methyl]-3,4-dihydro-2H-chromen-6-yl]-2-(2-phenylethyl)benzoic acid (Example 213);

3-chloro-4-[(2R)-2-(((2R)-2-hydroxy-2-(3-pyridinyl)ethyl)amino)methyl]-3,4-dihydro-2H-chromen-6-yl]benzoic acid (Example 124);

N-(4-fluorobenzoyl)-4-[(2R)-2-(((2R)-2-hydroxy-2-(3-pyridinyl)ethyl)amino)methyl)-3,4-dihydro-2H-chromen-6-yl]benzenesulfonamide (Example 295);  
 4-[(2R)-2-(((2R)-2-hydroxy-2-(3-pyridinyl)ethyl)amino)methyl)-3,4-dihydro-2H-chromen-6-yl]-3-methoxybenzoic acid (Example 125);  
 5 4-[(2R)-2-(((2R)-2-hydroxy-2-(3-pyridinyl)ethyl)amino)methyl)-3,4-dihydro-2H-chromen-6-yl]-2-phenoxybenzoic acid (Example 192);  
 N-(4-cyanophenyl)-4-[(2R)-2-(((2R)-2-hydroxy-2-(3-pyridinyl)ethyl)amino)methyl)-3,4-dihydro-2H-chromen-6-yl]-2-(trifluoromethoxy)benzenesulfonamide (Example 262);  
 10 4-[(2R)-2-(((2R)-2-hydroxy-2-(3-pyridinyl)ethyl)amino)methyl)-3,4-dihydro-2H-chromen-6-yl]-N-(4-methoxy-6-methyl-2-pyrimidinyl)-2-(trifluoromethoxy)benzenesulfonamide (Example 275);  
 4-[(2R)-2-(((2R)-2-hydroxy-2-(3-pyridinyl)ethyl)amino)methyl)-3,4-dihydro-2H-chromen-6-yl]-N-(3,3,3-trifluoropropanoyl)benzenesulfonamide (Example 284);  
 2-hydroxy-4-[(2R)-2-(((2R)-2-hydroxy-2-(3-pyridinyl)ethyl)amino)methyl)-3,4-dihydro-2H-chromen-6-yl]benzoic acid (Example 180);  
 15 3-((1R)-2-(((2R)-6-{4-(((4-fluorophenyl)amino)carbonyl)amino)sulfonyl}phenyl)-3,4-dihydro-2H-chromen-2-yl)methyl)amino)-1-hydroxyethyl)pyridine (Example 327);  
 4-[(2R)-2-(((2R)-2-hydroxy-2-(3-pyridinyl)ethyl)amino)methyl)-3,4-dihydro-2H-chromen-6-yl]-N-(2-pyrimidinyl)benzenesulfonamide (Example 249);  
 20 N-benzoyl-4-[(2R)-2-(((2R)-2-hydroxy-2-(3-pyridinyl)ethyl)amino)methyl)-3,4-dihydro-2H-chromen-6-yl]benzenesulfonamide (Example 294);  
 4-[(2R)-2-(((2R)-2-hydroxy-2-(3-pyridinyl)ethyl)amino)methyl)-3,4-dihydro-2H-chromen-6-yl]-2-propoxybenzoic acid (Example 186);  
 N-(4-[(2R)-2-(((2R)-2-hydroxy-2-(3-pyridinyl)ethyl)amino)methyl)-3,4-dihydro-2H-chromen-6-yl]-2-pyridinyl)carbonyl)-4-methoxybenzenesulfonamide (Example 80);  
 25 3-((1R)-1-hydroxy-2-(((2R)-6-{4-(((4-methylphenyl)amino)carbonyl)amino)sulfonyl}phenyl)-3,4-dihydro-2H-chromen-2-yl)methyl)amino)ethyl)pyridine (Example 326);  
 3-((1R)-2-(((2R)-6-{4-(((4-chloro-2-methylphenyl)amino)carbonyl)amino)sulfonyl}phenyl)-3,4-dihydro-2H-chromen-2-yl)methyl)amino)-1-hydroxyethyl)pyridine (Example 330);  
 30 N-(ethoxyacetyl)-4-[(2R)-2-(((2R)-2-hydroxy-2-(3-pyridinyl)ethyl)amino)methyl)-3,4-dihydro-2H-chromen-6-yl]benzenesulfonamide (Example 286);  
 N-(3,3-dimethylbutanoyl)-4-[(2R)-2-(((2R)-2-hydroxy-2-(3-pyridinyl)ethyl)amino)methyl)-3,4-dihydro-2H-chromen-6-yl]benzenesulfonamide (Example 287);  
 35

- 4-[(2R)-2-(((2R)-2-hydroxy-2-(3-pyridinyl)ethyl)amino)methyl)-3,4-dihydro-2H-chromen-6-yl]-N-(4-methyl-2-pyrimidinyl)benzenesulfonamide (Example 268);
- 4-[(2R)-2-(((2R)-2-hydroxy-2-(3-pyridinyl)ethyl)amino)methyl)-3,4-dihydro-2H-chromen-6-yl]-2-[4-(methylsulfonyl)phenoxy]benzoic acid (Example 198);
- 5 4-[(2R)-2-(((2R)-2-hydroxy-2-(3-pyridinyl)ethyl)amino)methyl)-3,4-dihydro-2H-chromen-6-yl]-3-methylbenzoic acid (Example 88);
- 4-[2-[(2R)-2-(((2R)-2-hydroxy-2-(3-pyridinyl)ethyl)amino)methyl)-3,4-dihydro-2H-chromen-6-yl]ethyl]benzoic acid (Example 215);
- N-(2,2-dimethylpropanoyl)-4-[(2R)-2-(((2R)-2-hydroxy-2-(3-pyridinyl)ethyl)amino)methyl)-3,4-dihydro-2H-chromen-6-yl]benzenesulfonamide (Example 292);
- 10 3-[(1R)-2-(((2R)-6-(4-(((anilinocarbonyl)amino)sulfonyl)phenyl)-3,4-dihydro-2H-chromen-2-yl)methyl)amino)-1-hydroxyethyl]pyridine (Example 328);
- 2-ethoxy-4-[(2R)-2-(((2R)-2-hydroxy-2-(3-pyridinyl)ethyl)amino)methyl)-3,4-dihydro-2H-chromen-6-yl]benzoic acid (Example 185);
- 15 4-[(2R)-2-(((2R)-2-hydroxy-2-(3-pyridinyl)ethyl)amino)methyl)-3,4-dihydro-2H-chromen-6-yl]-N-(4-methoxy-6-methyl-2-pyrimidinyl)benzenesulfonamide (Example 273);
- 3-[(1R)-2-(((2R)-6-[4-(((cyclohexylamino)carbonyl)amino)sulfonyl]phenyl)-3,4-dihydro-2H-chromen-2-yl)methyl)amino]-1-hydroxyethyl]pyridine (Example 329);
- 20 N-(cyclopropylcarbonyl)-4-[(2R)-2-(((2R)-2-hydroxy-2-(3-pyridinyl)ethyl)amino)methyl)-3,4-dihydro-2H-chromen-6-yl]benzenesulfonamide (Example 285);
- 2-chloro-5-fluoro-4-[(2R)-2-(((2R)-2-hydroxy-2-(3-pyridinyl)ethyl)amino)methyl)-3,4-dihydro-2H-chromen-6-yl]benzoic acid (Example 122);
- 4-[(4-[R]-2-(((2R)-2-hydroxy-2-(3-pyridinyl)ethyl)amino)methyl)-3,4-dihydro-2H-chromen-6-yl]benzoic acid (Example 148);
- 25 4-[(2R)-2-(((2R)-2-hydroxy-2-(3-pyridinyl)ethyl)amino)methyl)-3,4-dihydro-2H-chromen-6-yl]-2-methylbenzoic acid (Example 149);
- 2-fluoro-4-[(2R)-2-(((2R)-2-hydroxy-2-(3-pyridinyl)ethyl)amino)methyl)-3,4-dihydro-2H-chromen-6-yl]benzoic acid (Example 150);
- 30 4-[(2R)-2-(((2R)-2-hydroxy-2-(3-pyridinyl)ethyl)amino)methyl)-3,4-dihydro-2H-chromen-6-yl]-3-propoxybenzoic acid (Example 130);
- 4-[(2R)-2-(((2R)-2-hydroxy-2-(3-pyridinyl)ethyl)amino)methyl)-3,4-dihydro-2H-chromen-6-yl]-2-isopropoxybenzoic acid (Example 188);
- 4-[(2R)-2-(((2R)-2-hydroxy-2-(3-pyridinyl)ethyl)amino)methyl)-3,4-dihydro-2H-chromen-6-yl]-N-(1,3-thiazol-2-yl)benzenesulfonamide (Example 265);
- 35



- 4-[(2R)-2-({[(2R)-2-hydroxy-2-(3-pyridinyl)ethyl]amino}methyl)-3,4-dihydro-2H-chromen-6-yl]-2-(4-methoxyphenoxy)benzoic acid (Example 196);
- 3-(cyclopropylmethoxy)-4-[(2R)-2-({[(2R)-2-hydroxy-2-(3-pyridinyl)ethyl]amino}methyl)-3,4-dihydro-2H-chromen-6-yl]benzoic acid (Example 132);
- 5 4-[(2R)-2-({[(2R)-2-hydroxy-2-(3-pyridinyl)ethyl]amino}methyl)-3,4-dihydro-2H-chromen-6-yl]benzenesulfonamide (Example 325);
- 5-[(2R)-2-({[(2R)-2-hydroxy-2-(3-pyridinyl)ethyl]amino}methyl)-3,4-dihydro-2H-chromen-6-yl]-4'-methyl-1,1'-biphenyl-2-carboxylic acid (Example 205);
- 10 N-{6-[(2R)-2-({[(2R)-2-hydroxy-2-(3-pyridinyl)ethyl]amino}methyl)-3,4-dihydro-2H-chromen-6-yl]-3-pyridinyl}benzenesulfonamide (Example 319);
- 4-[(2R)-2-({[(2R)-2-hydroxy-2-(3-pyridinyl)ethyl]amino}methyl)-3,4-dihydro-2H-chromen-6-yl]-N-(3-pyridinyl)benzenesulfonamide (Example 253);
- 4-[(2R)-2-({[(2R)-2-hydroxy-2-(3-pyridinyl)ethyl]amino}methyl)-3,4-dihydro-2H-chromen-6-yl]-2-methoxybenzoic acid (Example 184);
- 15 4-chloro-N-{6-[(2R)-2-({[(2R)-2-hydroxy-2-(3-pyridinyl)ethyl]amino}methyl)-3,4-dihydro-2H-chromen-6-yl]-3-pyridinyl}benzenesulfonamide (Example 320);
- 4-[(2R)-2-({[(2R)-2-hydroxy-2-(3-pyridinyl)ethyl]amino}methyl)-3,4-dihydro-2H-chromen-6-yl]-3-isobutoxybenzoic acid (Example 133);
- N-{6-[(2R)-2-({[(2R)-2-hydroxy-2-(3-pyridinyl)ethyl]amino}methyl)-3,4-dihydro-2H-chromen-6-yl]-3-pyridinyl}methanesulfonamide (Example 321);
- 20 3-{2-[(2R)-2-({[(2R)-2-hydroxy-2-(3-pyridinyl)ethyl]amino}methyl)-3,4-dihydro-2H-chromen-6-yl]ethyl}benzoic acid (Example 216);
- 3-[(1E)-1-hexenyl]-4-[(2R)-2-({[(2R)-2-hydroxy-2-(3-pyridinyl)ethyl]amino}methyl)-3,4-dihydro-2H-chromen-6-yl]benzoic acid (Example 128);
- 25 3-[(2R)-2-({[(2R)-2-hydroxy-2-(3-pyridinyl)ethyl]amino}methyl)-3,4-dihydro-2H-chromen-6-yl]-N-(2-pyrimidinyl)benzenesulfonamide (Example 261);
- 4-[(2R)-2-({[(2R)-2-hydroxy-2-(3-pyridinyl)ethyl]amino}methyl)-3,4-dihydro-2H-chromen-6-yl]-2-(2-methoxyethoxy)benzoic acid (Example 187);
- 4-[(2R)-2-({[(2R)-2-hydroxy-2-(3-pyridinyl)ethyl]amino}methyl)-3,4-dihydro-2H-chromen-6-yl]-2,6-dimethylbenzoic acid (Example 121);
- 30 4-[(2R)-2-({[(2R)-2-(6-amino-3-pyridinyl)-2-hydroxyethyl]amino}methyl)-3,4-dihydro-2H-chromen-6-yl]benzoic acid (Example 385);
- 3-[(2R)-2-({[(2R)-2-(6-amino-3-pyridinyl)-2-hydroxyethyl]amino}methyl)-3,4-dihydro-2H-chromen-6-yl]benzoic acid (Example 386);

(1R)-1-(6-amino-3-pyridinyl)-2-[[[(2R)-6-[4-(1H-tetraazol-5-yl)phenyl]-3,4-dihydro-2H-chromen-2-yl]methyl]amino]ethanol (Example 384);  
 5-4-[[[(2R)-2-[[[(2R)-2-hydroxy-2-(3-pyridinyl)ethyl]amino]methyl]-3,4-dihydro-2H-chromen-6-yl]phenyl]-3-phenyl-1,2,5,3,4-thiatriazole-2-carboxylic acid (Example 166);  
 5 5-4-[[[(2R)-2-[[[(2R)-2-hydroxy-2-(3-pyridinyl)ethyl]amino]methyl]-3,4-dihydro-2H-chromen-6-yl]phenyl]-2-furoic acid (Example 159);  
 5-4-[[[(2R)-2-[[[(2R)-2-hydroxy-2-(3-pyridinyl)ethyl]amino]methyl]-3,4-dihydro-2H-chromen-6-yl]phenyl]-2-thiophenecarboxylic acid (Example 154);  
 10 5-4-[[[(2R)-2-[[[(2R)-2-hydroxy-2-(3-pyridinyl)ethyl]amino]methyl]-3,4-dihydro-2H-chromen-6-yl]phenyl]-3-thiophenecarboxylic acid (Example 156);  
 4-4-[[[(2R)-2-[[[(2R)-2-hydroxy-2-(3-pyridinyl)ethyl]amino]methyl]-3,4-dihydro-2H-chromen-6-yl]phenyl]-2-thiophenecarboxylic acid (Example 157);  
 6-[[[(2R)-2-[[[(2R)-2-(6-amino-3-pyridinyl)-2-hydroxyethyl]amino]methyl]-3,4-dihydro-2H-chromen-6-yl]nicotinic acid (Example 151);  
 15 5-[[[(2R)-2-[[[(2R)-2-(6-amino-3-pyridinyl)-2-hydroxyethyl]amino]methyl]-3,4-dihydro-2H-chromen-6-yl]nicotinic acid (Example 142);  
 2-[[[(2R)-2-[[[(2R)-2-(6-amino-3-pyridinyl)-2-hydroxyethyl]amino]methyl]-3,4-dihydro-2H-chromen-6-yl]-4-pyridinecarboxylic acid (Example 158);  
 1-[[[(2R)-2-[[[(2R)-2-(6-amino-3-pyridinyl)-2-hydroxyethyl]amino]methyl]-3,4-dihydro-2H-chromen-6-yl]carbonyl]amino)cyclopropanecarboxylic acid (Example 366); and  
 20 4-[[[(2R)-2-[[[(2R)-2-(3-chlorophenyl)-2-hydroxyethyl]amino]methyl]-3,4-dihydro-2H-chromen-6-yl]benzoic acid (Example 344).

Representative salts of the compounds of Formula I include the conventional non-toxic salts and the quaternary ammonium salts which are formed, for example, from  
 25 inorganic or organic acids or bases by means well known in the art. For example, such acid addition salts include acetate, adipate, alginate, ascorbate, aspartate, benzoate, benzenesulfonate, bisulfate, butyrate, citrate, camphorate, camphorsulfonate, cinnamate, cyclopentanepropionate, digluconate, dodecylsulfate, ethanesulfonate, fumarate, glucoheptanoate, glycerophosphate, hemisulfate, heptanoate, hexanoate,  
 30 hydrochloride, hydrobromide, hydroiodide, 2-hydroxyethanesulfonate, itaconate, lactate, maleate, mandelate, methanesulfonate, 2-naphthalenesulfonate, nicotinate, nitrate, oxalate, pamoate, pectinate, persulfate, 3-phenylpropionate, picrate, pivalate, propionate, succinate, sulfonate, tartrate, thiocyanate, tosylate, and undecanoate.

Base salts include alkali metal salts such as potassium and sodium salts, alkaline  
 35 earth metal salts such as calcium and magnesium salts, and ammonium salts with

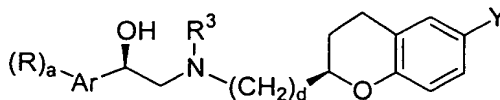
organic bases such as dicyclohexylamine salts and *N*-methyl-D-glucamine. Additionally, basic nitrogen containing groups may be quaternized with such agents as lower alkyl halides such as methyl, ethyl, propyl, and butyl chlorides, bromides and iodides; dialkyl sulfates like dimethyl, diethyl, and dibutyl sulfate; and diamyl sulfates, long chain halides such as decyl, lauryl, myristyl and stearyl chlorides, bromides and iodides, aralkyl halides like benzyl and phenethyl bromides and others.

The esters in the present invention are non-toxic, pharmaceutically acceptable esters such as alkyl esters such as methyl, ethyl, propyl, isopropyl, butyl, isobutyl or pentyl esters. Additional esters such as phenyl-C<sub>1</sub>-C<sub>5</sub> alkyl may be used, although methyl ester is preferred. The compound of Formula I may be esterified by a variety of conventional procedures including reacting the appropriate anhydride, carboxylic acid, or acid chloride with the alcohol group of the Formula I compound. The appropriate anhydride is reacted with the alcohol in the presence of an acylation catalyst such as 1,8-bis[dimethylamino]naphthalene or *N,N*-dimethylaminopyridine. An appropriate carboxylic acid may be reacted with the alcohol in the presence of a dehydrating agent such as dicyclohexylcarbodiimide, 1-[3-dimethylaminopropyl]-3-ethylcarbodiimide or other water soluble dehydrating agents which are used to drive the reaction by the removal of water, and optionally, an acylation catalyst. Esterification may also be reached using the appropriate carboxylic acid in the presence of trifluoroacetic anhydride and optionally, pyridine, or in the presence of *N,N*-carbonyldiimidazole with pyridine. Reaction of an acid chloride with the alcohol may be carried out with an acylation catalyst such as 4-DMAP or pyridine.

Sensitive or reactive groups on the compound of Formula I may need to be protected during any of the above methods for forming esters, and protecting groups may be added and removed by conventional methods well known in the art.

One skilled in the art would readily know how to successfully carry out these as well as other methods of esterification of alcohols.

The compounds of this invention may, either by nature of asymmetric centers or by restricted rotation, be present in the form of isomers. Any isomer may be present in the (*R*)-, (*S*)-, or (*R,S*) configuration, preferably in the (*R*)- or (*S*)- configuration, whichever is most active. The configurational isomers of Formula I, in which both the hydroxyl group attached to the side chain containing the Ar-X- moiety and the (CH<sub>2</sub>)<sub>4</sub> group attached to the dihydrochromenyl ring are above the plane, as depicted below, are preferred.



All isomers, whether separated, pure, partially pure, or in racemic mixture, of the compounds of this invention are encompassed within the scope of this invention. The purification of said isomers and the separation of said isomeric mixtures may be accomplished by standard techniques known in the art.

Geometric isomers by nature of substituents about a double bond or a ring may be present in cis (= Z-) or trans (= E-) form, and both isomeric forms are encompassed within the scope of this invention.

The particular process to be utilized in the preparation of the compounds of this invention depends upon the specific compound desired. Such factors as the selection of the specific Ar and Y moieties and the specific substituents on the various moieties, all play a role in the path to be followed in the preparation of the specific compounds of this invention. These factors are readily recognized by one of ordinary skill in the art.

For synthesis of any particular compound, one skilled in the art will recognize that the use of protecting groups may be required for the synthesis of compounds containing certain substituents. A description of suitable protecting groups and appropriate methods of adding and removing such groups may be found in: Protective Groups in Organic Synthesis, Second Edition, T. W. Greene, John Wiley and Sons, New York, 1991. For example, after preparation of a compound according to Reaction Scheme 1, in order to enable purification of the end product by, for example, flash chromatography, compounds of Formula I wherein R<sup>3</sup> is H, may be selectively protected, for example, as a carbamate derivative obtained by, for example, treatment with a reagent such as di-*tert*-butyl dicarbonate or other means known in the art. After purification, the carbamate group can easily be removed by treatment with an acid such as HCl or trifluoroacetic acid by means known in the art.

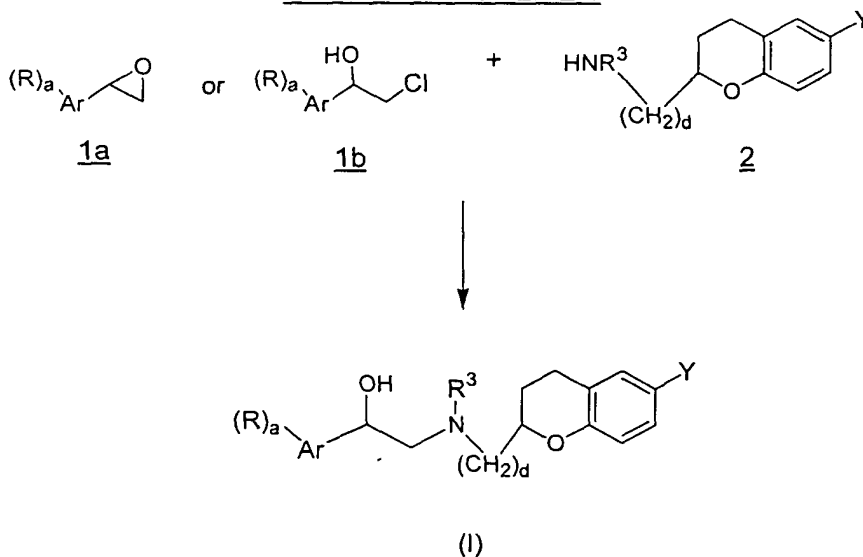
In the Reaction Schemes below, one skilled in the art will recognize that reagents and solvents actually used may be selected from several reagents and solvents well known in the art to be effective equivalents. When specific reagents or solvents are shown in a Reaction Scheme, therefore, they are meant to be illustrative examples of conditions desirable for the execution of that particular Reaction Scheme. Abbreviations not identified in accompanying text are listed later in this disclosure under "Abbreviations and Acronyms."

## GENERAL METHODS OF PREPARATION OF FORMULA I COMPOUNDS

In general, Formula I compounds may be prepared by standard techniques known in the art and by known processes analogous thereto. In particular, three such standard methods may be used, the selection of which may be based, among other considerations, upon the availability of the required individual starting materials. These three methods are illustrated in Reaction Schemes 1, 2, and 3 below.

The compounds of Formula I where each variable may be any moiety within that variable's definition may be synthesized according to Reaction Scheme 1 wherein an appropriate epoxide 1a, or chlorohydrin 1b (preparation of 1a is described in WO 99/32475) is coupled with the appropriate amine 2 (preparation of 2 is described below in Reaction Schemes 12, 13, and 14). This reaction of Reaction Scheme 1 is typically carried out in an aprotic solvent such as dimethyl sulfoxide, dimethyl formamide, acetonitrile, or in an alcohol such as ethanol, isopropanol, or propanol at temperature from about  $-10^{\circ}\text{C}$  to reflux. Compounds in which  $\text{R}^3$  is other than hydrogen may be prepared by reaction of compound I in which  $\text{R}^3$  is H, by selective N-alkylation or N-acylation reactions with known compounds of formula  $\text{R}^3\text{-halo}$  (where  $\text{R}^3$  is acyl or alkyl) or  $[\text{R}^3]_2\text{O}$  (where  $\text{R}^3$  is acyl). Protection of the hydroxyl group, for example as a TBDMS ether, may be required prior to N-alkylation reactions; O-deprotection is carried out under standard conditions well known in the art.

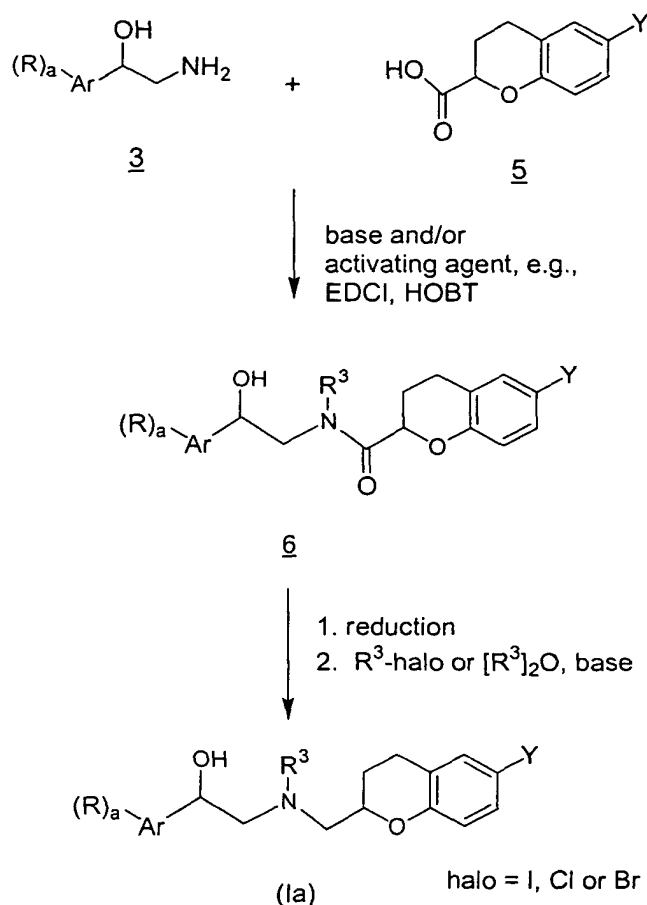
### REACTION SCHEME 1







### REACTION SCHEME 3



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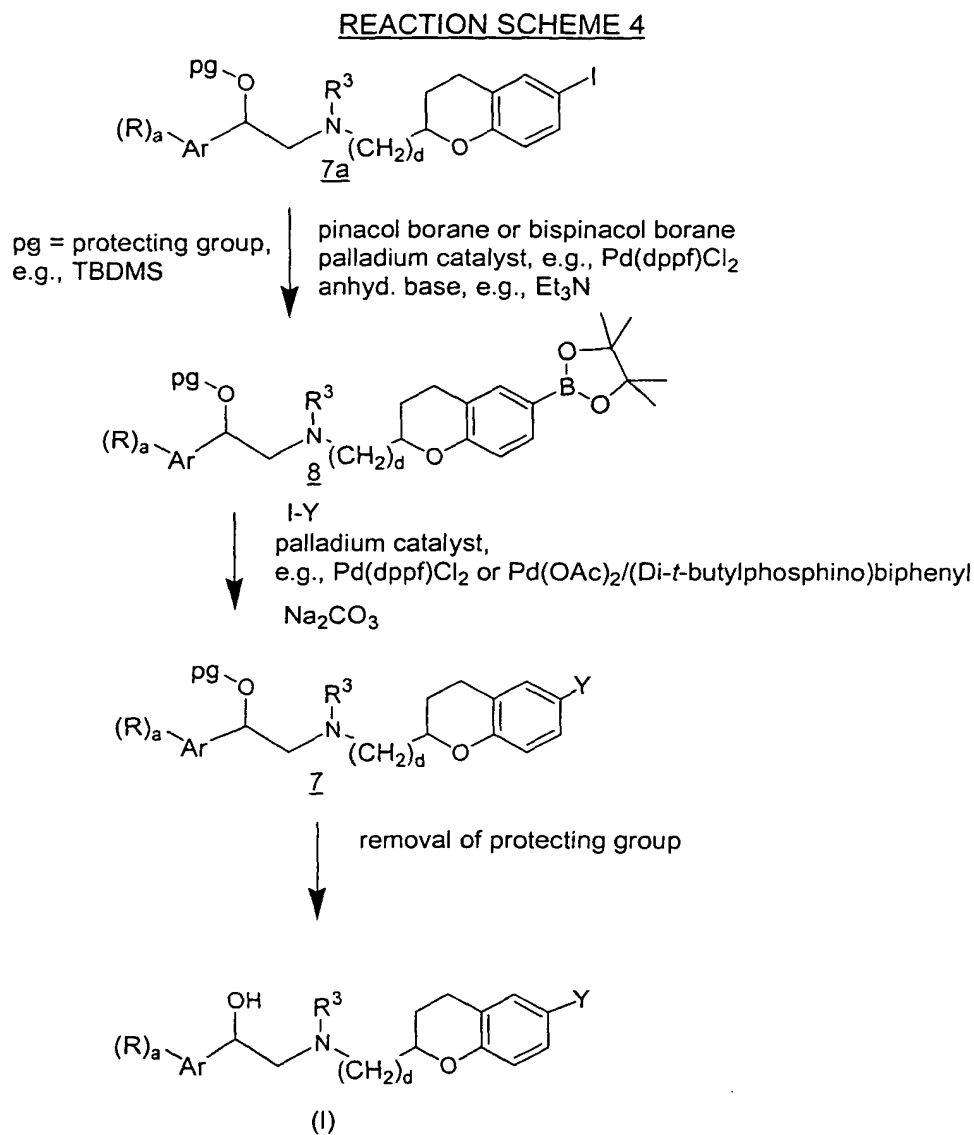
Reaction Scheme 4 shows that compounds of Formula I or Formula Ia where Y is any alkenyl, cycloalkenyl, phenyl, or a 5- or 6-membered heterocyclic ring may be prepared from compounds of Formula I or Formula Ia where Y is a halogen, using the following additional methods described below. For example, a compound of Formula I, wherein Y is iodo, may be prepared by Reaction Scheme 1 using corresponding starting materials 2 or 4, where Y is iodo, each of which may be prepared by Reaction Schemes 12 or 9, respectively. The resulting Formula I compound is then protected by standard methods to give a compound of Formula 7a. The compound of Formula 7a is then converted to the boronic ester 8, which is then subjected to Suzuki coupling reactions with a halo-Y compound, in which Y is any alkenyl, cycloalkenyl, phenyl, naphthyl, or a

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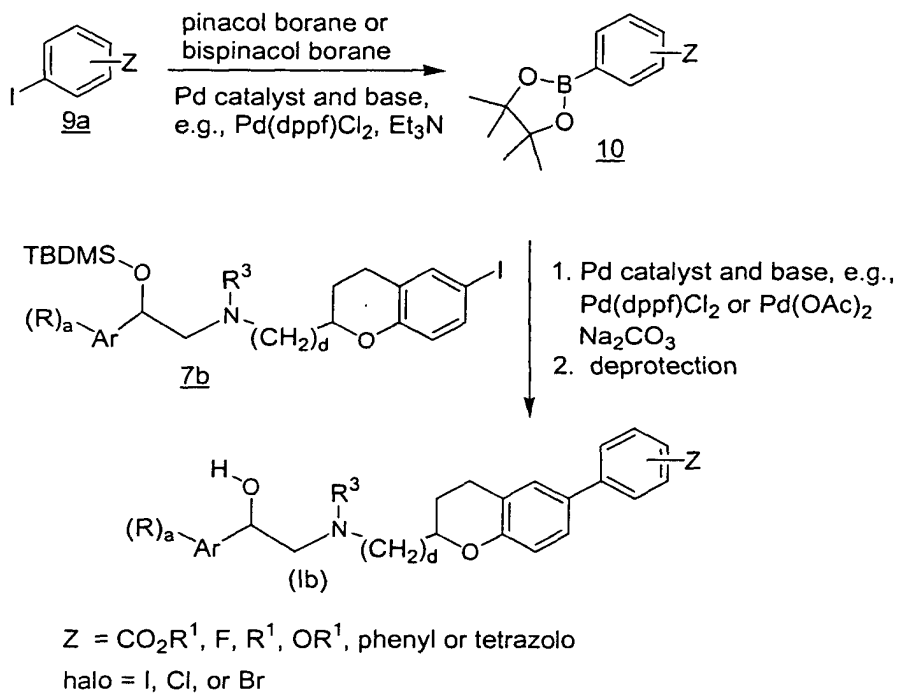
5-or 6-membered heterocycle to provide Formula 7 compounds as shown in Reaction Scheme 4. Deprotection of Formula 7 compounds by acid or fluoride-catalyzed hydrolysis provides the corresponding Formula I compounds.

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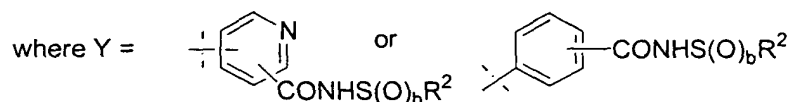
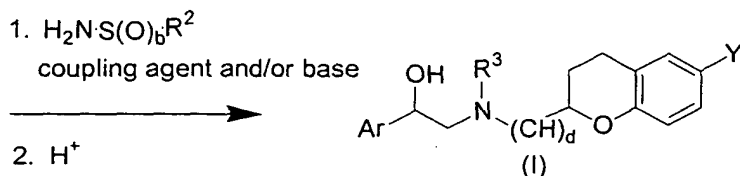
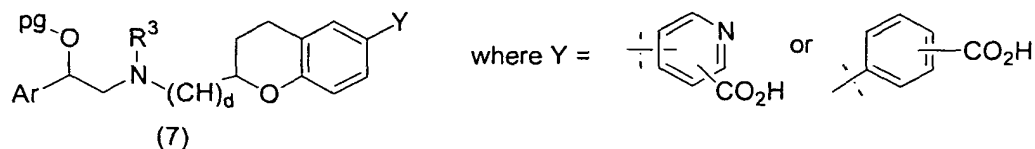
The coupling may also be performed in the reverse manner, that is, a boronic ester derivative 10 prepared from a halophenyl compound 9 may be added to the iodo compound of Formula 7b, as shown in Reaction Scheme 5 to give Formula Ib compounds.

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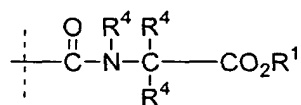
REACTION SCHEME 5

10 Formula I compounds in which Y is an aryl group further substituted by a S(O)<sub>b</sub>R<sup>2</sup> or NHS(O)<sub>b</sub>R<sup>2</sup> group may be prepared by elaboration of the corresponding Formula 7 compounds in which Y is an aryl group substituted by CO<sub>2</sub>H as shown in Reaction Scheme 6.

Reaction Scheme 6

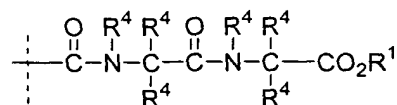


Formula I compounds wherein Y is



, and  $\text{R}^1$  and  $\text{R}^4$  are as described above, may be prepared

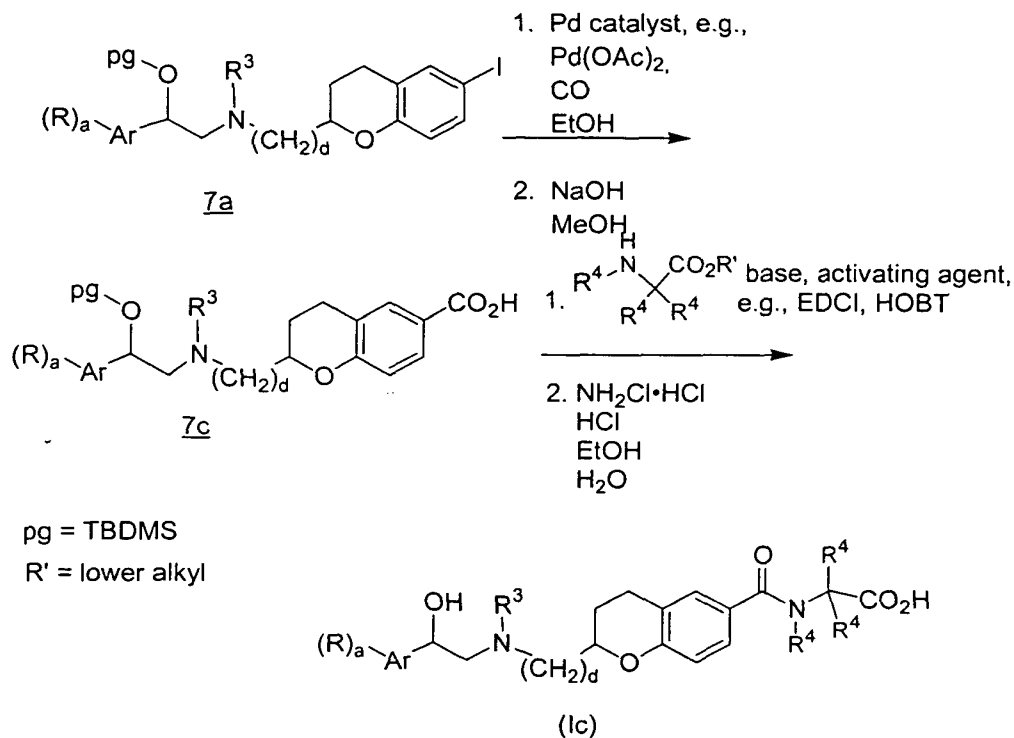
5 by a sequence shown in Reaction Scheme 7. The iodo compound of Formula 7a may be converted to the carboxylic acid of Formula 7c by palladium-catalyzed carboxylation. This may then be coupled with an amino acid using standard peptide synthesis techniques, deprotected and hydrolyzed to give compounds of Formula Ic. This method may be repeated to give Formula I compounds where Y is



, by an analogous sequence of reactions

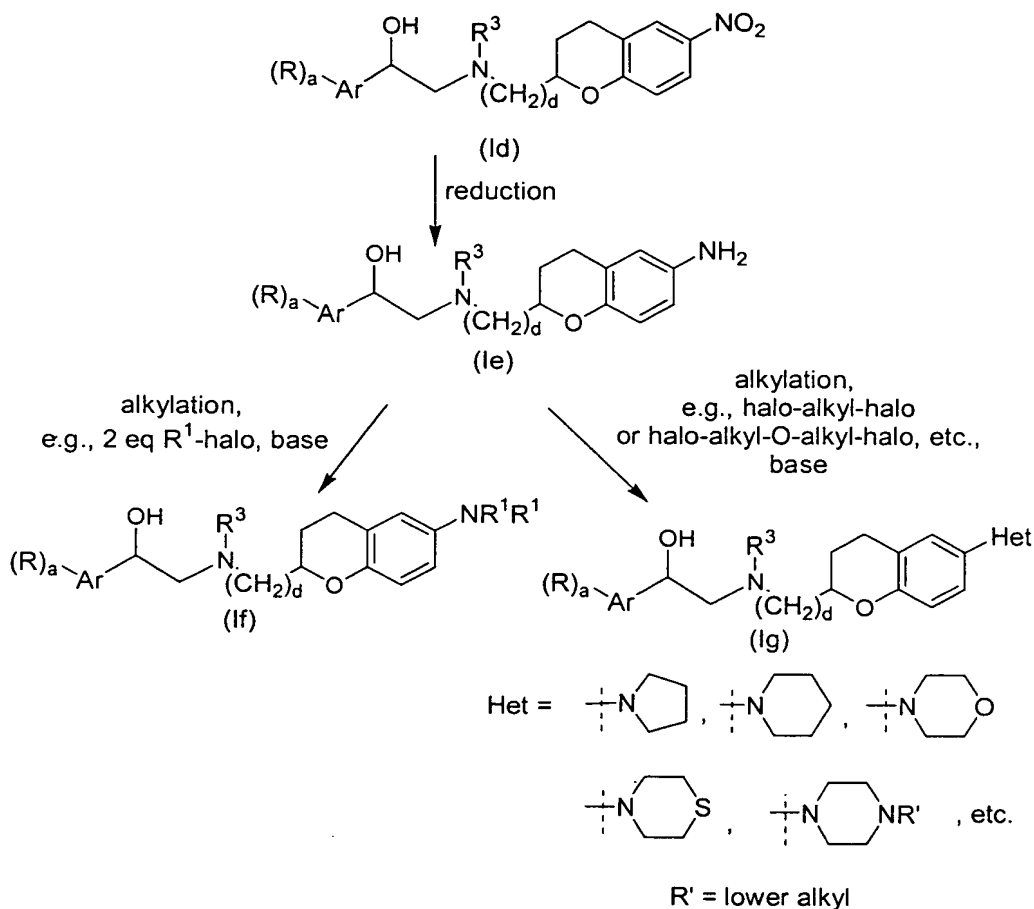
10 performed on the Formula Ic compounds.

### REACTION SCHEME 7



Formula Id compounds of Reaction Scheme 8 may be prepared according to Reaction Scheme 1 or 3, starting from the known Formula 5 compound (U.S. Patent No. 6,051,586) in which Y = NO<sub>2</sub>. Other Formula I compounds wherein Y is NR<sup>1</sup>R<sup>1</sup> may be prepared from the nitro compound of Formula Id by reduction to le followed by dialkylation with the appropriate alkylating agents, such as R<sup>1</sup>-halo, R<sup>1</sup>-OTs, or R<sup>1</sup>-OMs to lf (Reaction Scheme7).

#### REACTION SCHEME 8



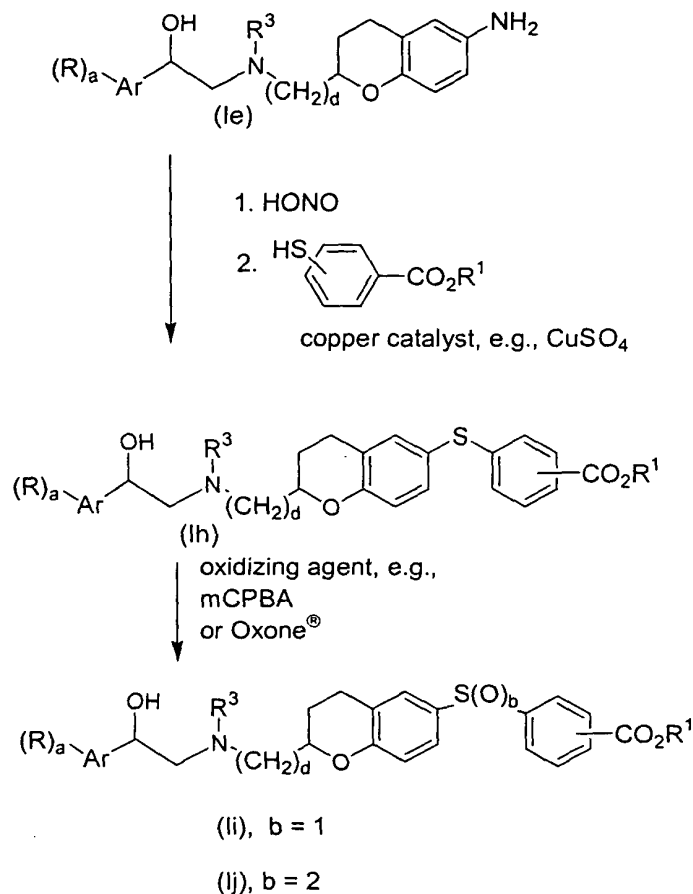
Reaction Scheme 9 shows how other Formula I compounds in which Y is  $\text{S(O)}_b\text{Ph-CO}_2\text{R}^1$  and b is 0 may be prepared by diazotization of Ie and nucleophilic displacement with a arylthiol to give arylthioethers of Formula Ih. Oxidation of the

5 Formula Ih compound with mCPBA or Oxone<sup>®</sup> gives the Formula Ii compound in which Y is  $\text{-S(O)}_b\text{Ph-CO}_2\text{R}^1$  and b = 1 or the Formula Ij compound in which Y is  $\text{-S(O)}_b\text{Ph-CO}_2\text{R}^1$  and b = 2, depending on the number of equivalents of oxidant used in the reaction.

Formula I compounds in which Y is  $\text{SR}^1$  may be similarly prepared by methods

10 analogous to Reaction Scheme 9, by substituting  $\text{HSR}^1$  in place of the arylthiol in the first step.

#### REACTION SCHEME 9



The salts and esters of the Formula I compounds of the invention may be readily prepared by conventional chemical processes.

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## GENERAL METHOD OF PREPARATION OF INTERMEDIATES

The starting materials required to carry out the above described reactions (e.g., epoxides 1a, chlorohydrins 1b, amines 2, amino alcohols 3, aldehydes 4, and carboxylic acids 5) are in many cases commercially available or may be readily prepared by methods known to those skilled in the art. The following routes are exemplary of such methods, but are not intended to be limiting in any way.

10

The epoxides 1a of Reaction Scheme 1 are commercially available or may be prepared according to one of the many procedures described in the literature known to those skilled in the art. For example, as described in WO 99/32475, the epoxides of formula 1a may be prepared by the reaction of an aryl methyl ketone with a selective halogenating agent such as NBS, followed by ketone reduction with, for example,

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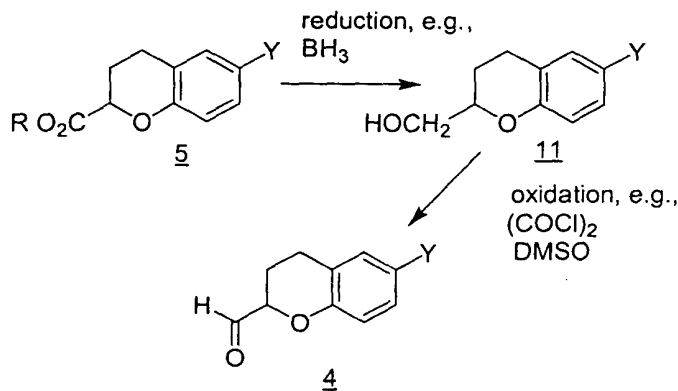


sodium borohydride to give a chlorohydrin 1b (a halo alcohol). Base-catalyzed cyclization of this alcohol with, for example, potassium carbonate, gives the epoxides of formula 1a. This method is general for the conversion of substituted methyl aryl ketones of general formula  $(R)_a\text{-Ar-C(=O)CH}_3$  to the corresponding epoxides of formula 1a.

The amino alcohols 3 may be prepared by ring opening of the epoxides 1a with a nitrogen nucleophile, such as phthalimide, in the presence of a base to form an intermediate which may be cleaved or hydrolyzed as described in WO 98/32475. This sequence is general for conversion of epoxides of formula 1a to the amino alcohols of formula 3.

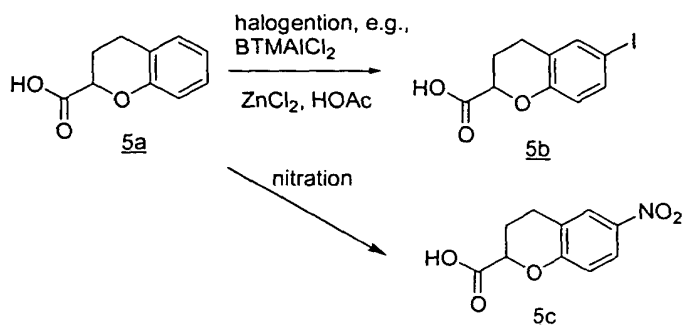
Synthesis of aldehyde starting materials of Formula 4 may be accomplished from the carboxylic acid of Formula 5 by reduction with borane followed by oxidation, for example, under Swern conditions as shown in Reaction Scheme 10. This method is compatible with a wide variety of Y groups, although in some cases, a protecting group may also be employed and removed in a subsequent step.

#### REACTION SCHEME 10



The carboxylic acids of Formula 5 are generally available from the known unsubstituted chroman carboxylic acid 5a (WO 99/32476) by various aromatic substitution reactions at the 6-position of the chroman ring and further elaboration of these products. For example, halogenation (e.g., iodination) of 5a gives the 6-iodo compound 5b and nitration gives predominantly the 6-nitro analog 5c (U.S. Patent No. 6,051,586) as shown in Reaction Scheme 11.

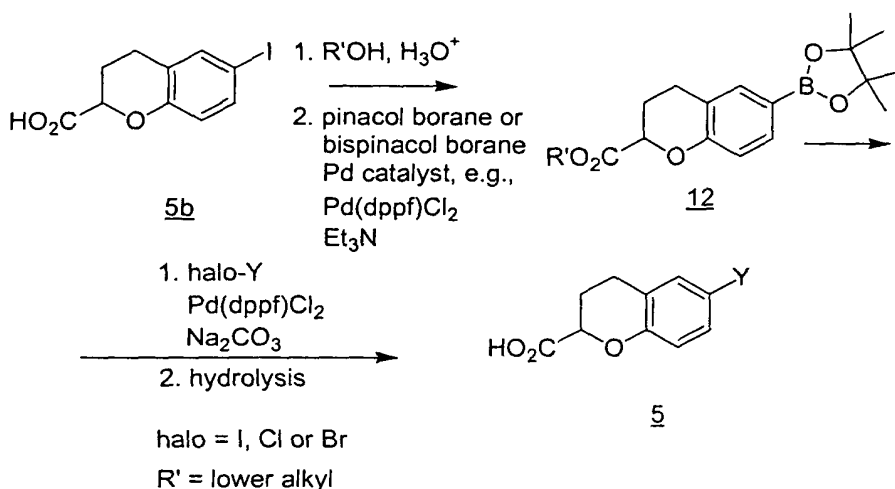
#### REACTION SCHEME 11



Compounds of Formula **5** where Y is any alkenyl, cycloalkenyl, phenyl, naphthyl, or a 5- or 6-membered heterocycle may be prepared by Suzuki coupling of a halo-Y group to an iodo chroman boronic ester **12** prepared from the iodo chroman acid **5b**.

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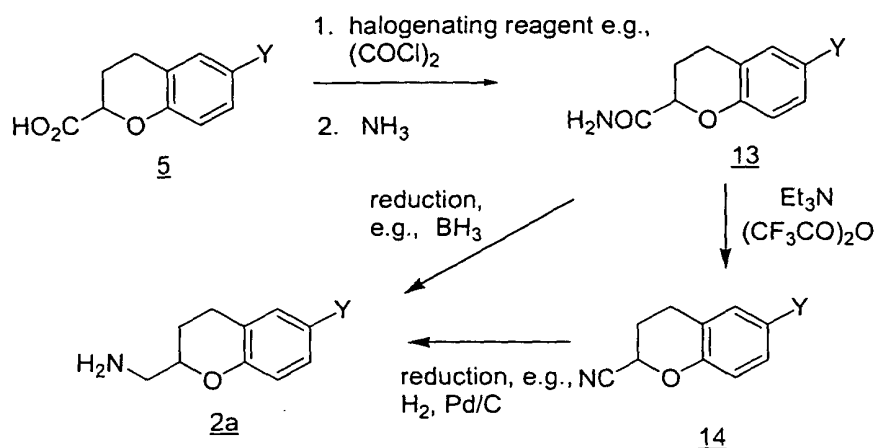
#### REACTION SCHEME 12



The amine starting materials of Formula **2**, in which d = 1, are generally available by standard methods involving conversion of a carboxylic acid **5** to an amide of Formula **13**. Reduction with borane or further conversion of the Formula **13** amide to the nitrile of Formula **14** and then reduction by hydrogenation gives the desired Formula **2a** compounds. This sequence is shown in Reaction Scheme 13 for Formula **2** amines wherein d = 1 and R<sup>3</sup> is H. Formula **2** amines in which R<sup>3</sup> is other than H may be prepared by standard alkylation or acylation methods known in the art.

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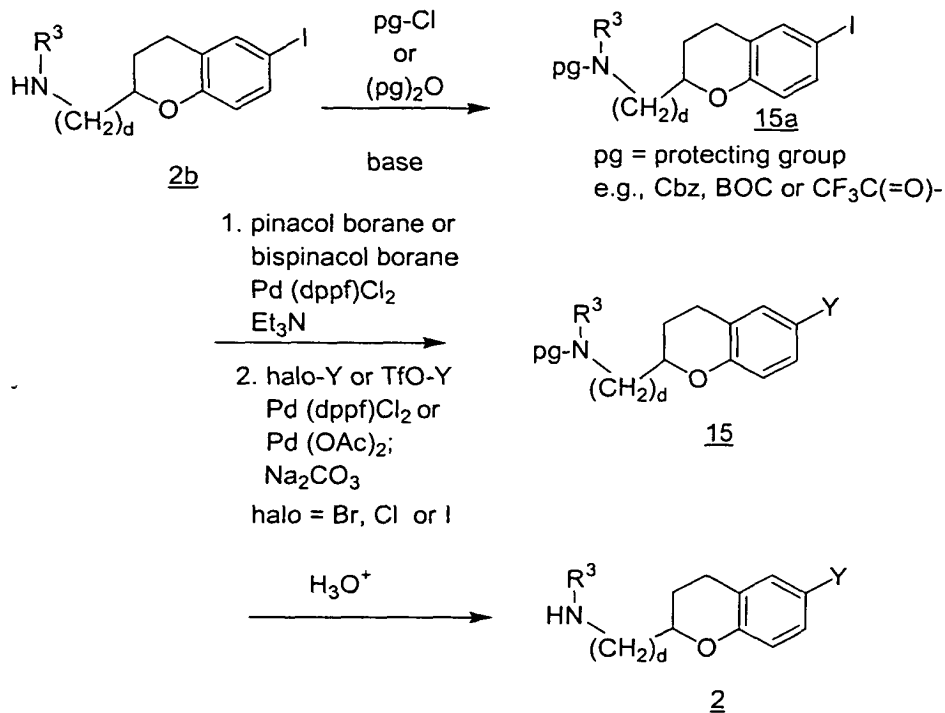
#### REACTION SCHEME 13



Formula 2 amines in which d is 2 or 3 may be prepared by standard homologation sequences of a variety of known intermediates where d = 1. For example, aldehydes of Formula 4 can undergo an alkyl chain extension according to well known procedures such as that described by Wittig et al., (*Chem. Ber.*, 2514, 1962) and the process may be repeated in order to prepare the acetic and propionic acid homologues of Formula 5 by a method analogous to Reaction Scheme 13, to provide a variety of Formula 2 amines in which d = 2 or 3.

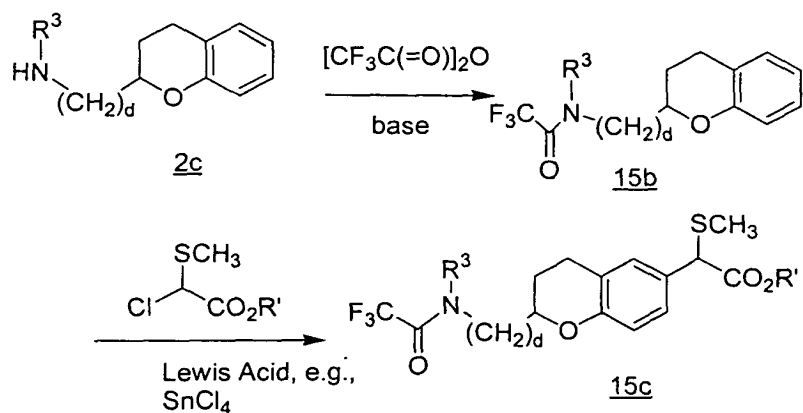
Formula 2 amines in which Y is other than hydrogen or halo may be prepared by palladium-catalyzed coupling reactions on the N-protected amine of Formula 15a followed by deprotection, as shown in Reaction Scheme 14. Formula 2 amines prepared in this way in which the Y group is substituted by an acid, ester, alcohol, ketone, sulfide, or nitro group may provide additional Formula 2 amines by manipulation of those functional groups by directed hydrolysis, esterification, reduction, oxidation, or reduction reactions of the Y group.

# REACTION SCHEME 14



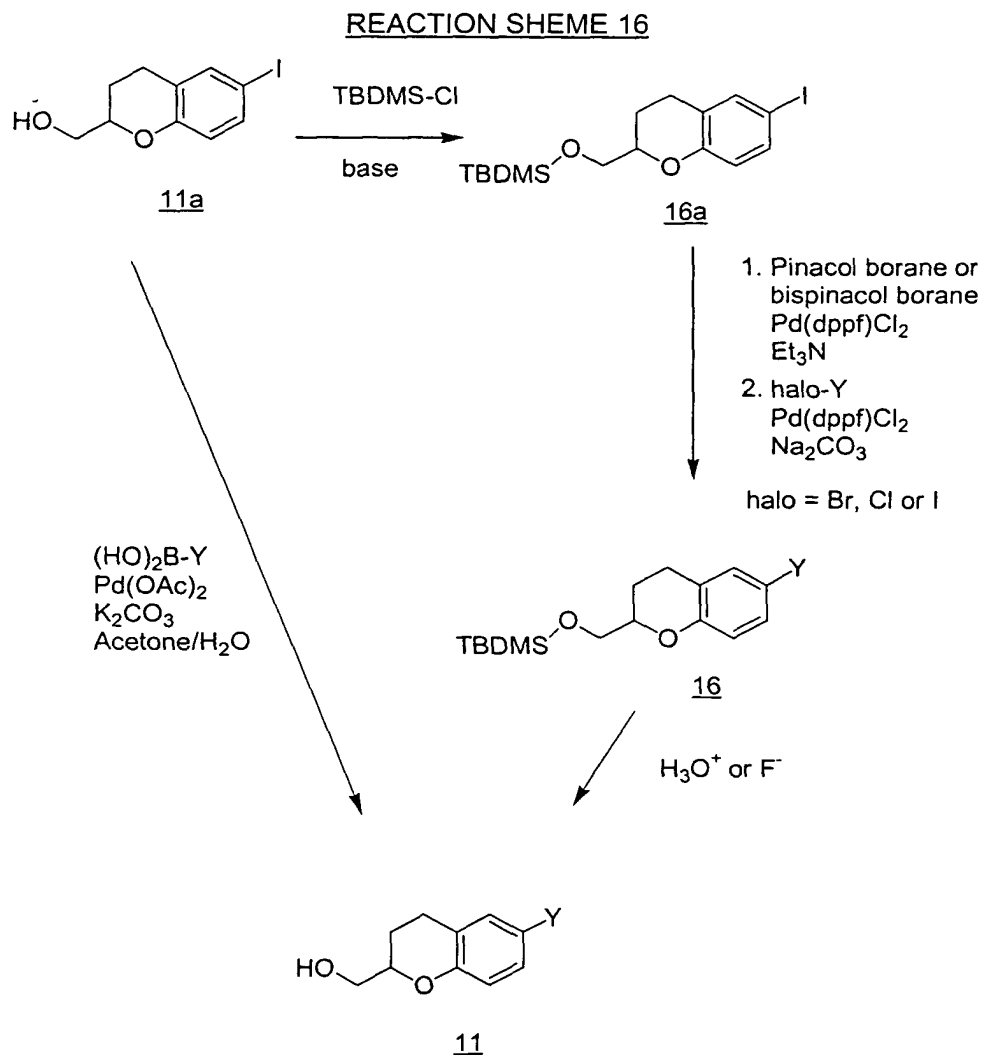
Similarly, the amine 2c, after protection, may be directly substituted at the 6-position of the chroman under Friedel-Crafts alkylation conditions to provide the compounds of Formula 15 in which Y is any alkyl or cycloalkyl group. An example of this where Y is an optionally substituted alkanolic acid group (15c) is shown in Reaction Scheme 15.

# REACTION SCHEME 15



$\text{R}' = \text{lower alkyl}$

Alcohol intermediates of Formula 11 in which Y is other than hydrogen or halo may also be prepared from the iodo alcohol 11a by the previously described Suzuki coupling methodology as shown in Reaction Scheme 16. This may be accomplished either directly or via a 4-step sequence involving protection of the alcohol to 16a, for example, as a *t*-butyldimethylsilyl ether, conversion of the iodide to the boronic ester, Suzuki coupling to 16, and finally deprotection to 11.

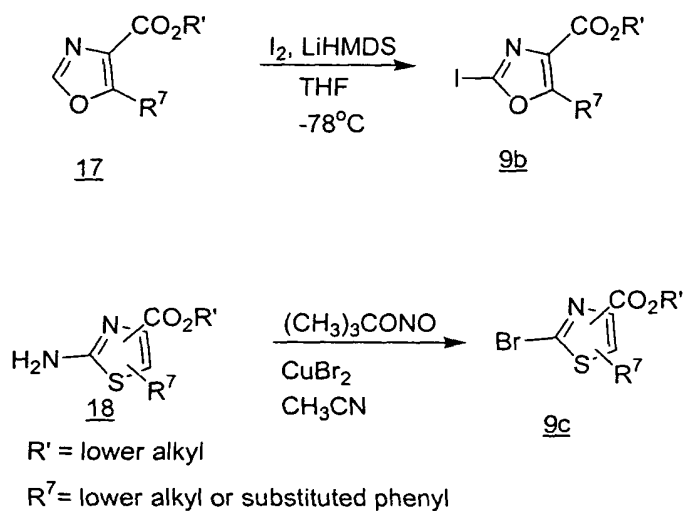


The halo-Y compounds used in Reaction Schemes 12, 14, and 16 where halo is iodo, chloro, or bromo and Y is any alkenyl, cycloalkenyl, phenyl, naphthyl, or a 5- or 6-membered heterocycle, are either commercially available or synthesized by standard methods known to those skilled in the art. One such standard method is direct halogenation of compounds of formula H-Y which are either commercially available or

known in the art. Other methods include the functional group conversion of HO-Y or H<sub>2</sub>N-Y compounds to halo-Y or TfO-Y compounds by standard substitution methods.

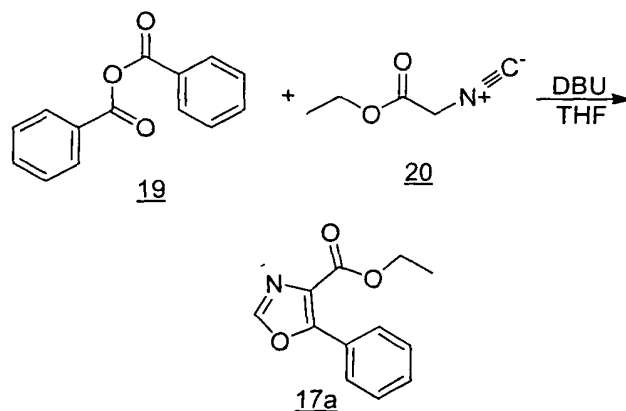
Particular illustrations of this are the preparation of halo-Y compounds of Formula 9b or 9c, where Y represents an oxazole or a thiazole, prepared by direct halogenation of the unsubstituted compound or by diazotization of a corresponding amino group as shown in Reaction Scheme 17.

#### REACTION SCHEME 17

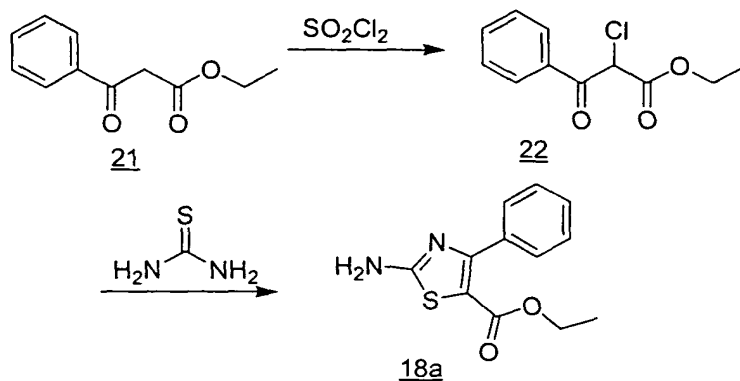


The heterocyclic intermediates 17 and 18 used to prepare 9b and 9c are accessible by standard methods from acyclic materials. Three examples of such heterocycles are shown in Reaction Schemes 18, 19, and 20.

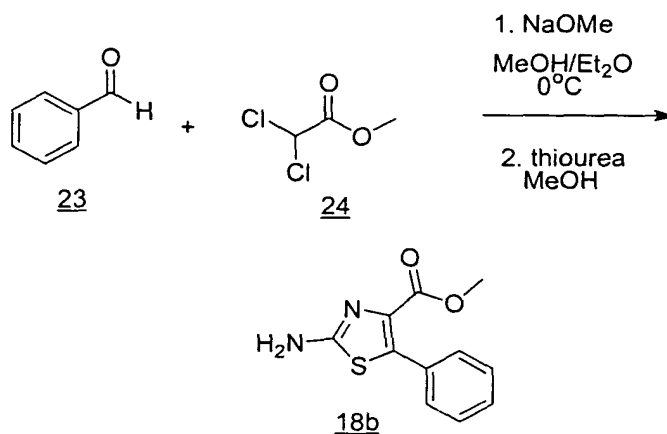
#### REACTION SCHEME 18



### REACTION SCHEME 19



### REACTION SCHEME 20



Using a combination of the above Reaction Schemes and the knowledge of one skilled in the art, all of compounds of Formula I may be prepared.

The following specific examples are presented to further illustrate the invention described herein, but they are not intended nor should they be construed to limit the scope of the invention in any way.

### ABBREVIATIONS AND ACRONYMS

When the following abbreviations are used herein, they have the following meaning:

15	$\text{Ac}_2\text{O}$	acetic anhydride
	anhy	anhydrous
	$\text{BH}_3$	borane
	BOC	<i>tert</i> -butoxycarbonyl
	$\text{BTMAICl}_2$	benzyltrimethylammonium dichloriodate

	<i>n</i> -BuLi	<i>n</i> -butyllithium
	<i>t</i> -BuLi	<i>t</i> -butyllithium
	Cbz	benzyloxycarbonyl
	CDI	carbonyldiimidazole
5	Celite®	diatomaceous earth filter agent, ® Celite Corp.
	CI-MS	chemical ionization mass spectroscopy
	conc.	concentrated
	mCPBA	3-chloroperoxybenzoic acid
	dec.	decomposition
10	DBU	1,8-diazabicyclo[5.4.0]undec-7-ene
	DMAP	4-dimethylaminopyridine
	DME	dimethoxyethane
	DMF	<i>N,N</i> -dimethylformamide
	DMSO	dimethylsulfoxide
15	EDCI	1-(3-dimethylaminopropyl)-3-ethylcarbodiimide
	EtOAc	ethyl acetate
	EtOH	ethanol (100%)
	Et <sub>2</sub> O	diethyl ether
	Et <sub>3</sub> N	triethylamine
20	HPLC ES-MS	high performance liquid chromatography-electrospray mass spectroscopy
	HOBT	1-hydroxybenzotriazole hydrate
	KOtBu	potassium <i>tert</i> -butoxide
	LiAlH <sub>4</sub>	lithium aluminum hydride
25	LiBH <sub>4</sub>	lithium borohydride
	LiHMDS	lithium bis(trimethylsilyl)amide
	MeOH	methanol
	MSTFA	<i>N</i> -methyl- <i>N</i> -(trimethylsilyl)trifluoroacetamide
	NaBH <sub>4</sub>	sodium borohydride
30	Na(OAc) <sub>3</sub> BH	sodium triacetoxymborohydride
	NMM	4-methylmorpholine
	Oxone®	potassium peroxymonosulfate, ® E.I. du Pont de Nemours & Co., Inc. Corp.
	Ph <sub>3</sub> P	triphenylphosphine
35	Pd(dppf)Cl <sub>2</sub>	[1,1'-bis(diphenylphosphino)ferrocene]dichloropalladium(II)
	Pd(PPh <sub>3</sub> ) <sub>4</sub>	tetrakis(triphenylphosphine)palladium(0)



	Pd(OAc) <sub>2</sub>	palladium acetate
	rt	room temperature
	TBAF	tetrabutylammonium fluoride
	TBDMS	<i>tert</i> -butyldimethylsilyl
5	TBDMSCl	<i>tert</i> -butyldimethylsilyl chloride
	TBDMSOTf	<i>tert</i> -butyldimethylsilyl trifluoromethanesulfonate
	THF	tetrahydrofuran
	TFA	trifluoroacetic acid
	TLC	thin layer chromatography
10	Tf	trifluoroacetyl

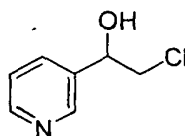
## GENERAL EXPERIMENTAL PROCEDURES

HPLC-electrospray mass spectra (HPLC ES-MS) were obtained using a Hewlett-Packard 1100 HPLC equipped with a quaternary pump, a variable wavelength detector,  
 15 a YMC Pro C18 2.0 mm x 23 mm column, and a Finnigan LCQ ion trap mass spectrometer with electrospray ionization. Gradient elution from 90% A to 95% B over 4 minutes was used on the HPLC. Buffer A was 98% water, 2% Acetonitrile, and 0.02% TFA. Buffer B was 98% Acetonitrile, 2% water, and 0.018% TFA. Spectra were scanned from 140-1200 amu using a variable ion time according to the number of ions in  
 20 the source.

Combinatorial/parallel reactions were carried out in 8-mL glass vials with Teflon-lined screw caps, or in a polypropylene reaction block consisting of a 8x12 matrix of  
 ninety-six 2.0-mL reaction wells, with each reaction well incorporating a 15-45 micron polyethylene frit. Reaction blocks of this type are commercially available as FlexChem™  
 25 reactor blocks from Robbins Scientific Corporation, Sunnyvale, CA. The reactor blocks are sealed with rubber gaskets and a clamping device, and can be heated with mixing by rotation in an oven (Robbins Scientific).

### Example 1

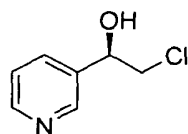
#### 30 Method A. Preparation of racemic 2-chloro-1-(3-pyridinyl)ethanol



Sodium borohydride (198 mg, 5.2 mmol) was added to a 0°C suspension of 2-chloro-1-(3-pyridinyl)ethanone hydrochloride (500 mg, 2.6 mmol) in ethanol (13 mL).

After stirring at 0°C for 1 hour, the reaction was adjusted to pH 5 with 1 N aqueous HCl. The solution was concentrated *in vacuo* to remove ethanol, and the residue was partitioned between dichloromethane and water. The organic layer was separated, dried (Na<sub>2</sub>SO<sub>4</sub>), and concentrated to provide the title compound as a crude material that was used directly in following steps: <sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 8.54 (s, 1 H), 8.48 (d, *J* = 6.2 Hz, 1 H), 7.76 (d, *J* = 7.9 Hz, 1 H), 7.32-7.28 (m, 1 H), 4.95-4.91 (m, 1 H), 3.75-3.62 (m, 2 H).

Method B: Preparation of (1*R*)-2-chloro-1-(3-pyridinyl)ethanol

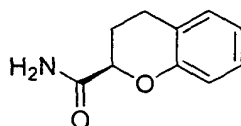


To a cold (ice bath) solution of 3-(2-chloroacetyl)pyridine hydrochloride (120 g, 624 mmol) in 500 mL of H<sub>2</sub>O, was added NaHCO<sub>3</sub> (52.8 g, 624 mmol) slowly. After addition, 500 mL of CH<sub>2</sub>Cl<sub>2</sub> was added, and this mixture was stirred for 10 minutes. The organic layer was separated, and the aqueous layer was washed with CH<sub>2</sub>Cl<sub>2</sub> (2 x 150 mL). The combined organic layers were dried over anhydrous Na<sub>2</sub>SO<sub>4</sub>, the solids removed by filtration, and solvent removed *in vacuo* at room temperature. Anhydrous THF (600 mL) was added to the residue, and the resulting solution of this crude chloroketone was kept cold (dry ice) under Ar, until used as described below.

In an oven-dried 5 L round bottom flask, a solution of (*R*)-(+)-2-(α,α)-diphenylprolinol (7.8 g, 31.2 mmol) in 600 mL anhydrous THF was stirred at room temperature under Ar and to it, was added B(OCH<sub>3</sub>)<sub>3</sub> (4.8 mL, 42 mmol), and the solution was stirred at room temperature for one hour. BH<sub>3</sub>S(CH<sub>3</sub>)<sub>2</sub> 2M/THF (624 mL, 1.25 mol) was then added. After the solution was stirred at room temperature for 20 minutes, the cold chloroketone THF solution was then slowly added at a rate of 30 mL/hour at room temperature. After the addition, HPLC analysis showed the reaction was complete providing 97% for the desired enantiomer of chlorohydrin. MeOH (200 mL) was added slowly and solution was maintained at a temperature below 20°C. The reaction mixture was concentrated *in vacuo* below 40°C. The product was used without further purification.

### Example 2

#### Preparation of (2R)-3,4-dihydro-2H-chromene-2-carboxamide

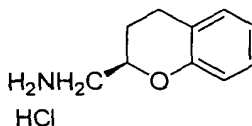


To a solution of (2R)-3,4-dihydro-2H-chromene-2-carboxylic acid (WO 99/32476) (17.8 g, 0.1 mol) in anhydrous dichloromethane (170 mL), cooled in an ice-water bath containing 4 drops of *N,N*-dimethylformamide, were added oxalyl chloride (13.4 mL, 0.16 mol) via a syringe in 10 minutes under argon. The resulting mixture was then stirred at room temperature for 15 hours. Solvent was removed *in vacuo* to afford the acid chloride cleanly: <sup>1</sup>H NMR (CDCl<sub>3</sub>, δ): 2.31-2.51 (m, 2H), 2.72-2.91 (m, 2H), 5.01 (t, *J* = 4.2 Hz, 1H), 7.04-7.06 (t, *J* = 8.7 Hz, 2H), 7.03-7.06 (d, *J* = 6.9 Hz, 1H); 7.13-7.18 (t, *J* = 8.1 Hz, 1H).

To a 2-L 3-necked round-bottomed flask containing ethyl acetate (633 mL) and ammonium hydroxide (158.2 mL), cooled in an ice-water bath with vigorous stirring, was added a solution of the above acid chloride in ethyl acetate (159 mL) dropwise in 15 minutes. The reaction mixture was stirred for additional 20 minutes. The organic layer was separated and washed with water (200 mL), brine (200 mL), and dried over anhydrous sodium sulfate. Removal of the solvent *in vacuo* afforded the chroman amide as a white solid (16.9 g, 95% yield): <sup>1</sup>H NMR (CDCl<sub>3</sub>, δ): 2.01-2.14 (m, 1H), 2.37-2.46 (m, 1H), 2.75-2.95 (m, 2H), 4.53-4.57 (dd, *J* = 9.3, 2.7 Hz, 1H), 5.75 (s, broad, 1H), 6.60 (s, broad, 1H), 6.86-6.93 (m, 2H); 7.07-7.16 (m, 2H); CI-MS *m/z* = 178 (*M* + *H*<sup>+</sup>).

### Example 3

#### Preparation of (2R)-3,4-dihydro-2H-chromen-2-ylmethylamine hydrochloride

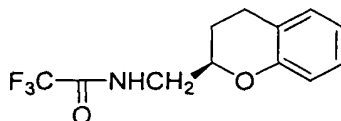


In a dry 1-L 3-necked round-bottomed flask were charged the amide of Example 2 (16.9 g, 95 mmol) and tetrahydrofuran (100 mL). The mixture was heated to reflux under argon with stirring to obtain a clear solution. To this solution was then added borane/dimethyl sulfide complex (95 mL, 2M in THF) in about 30 minutes. After completion of addition, the reaction was further refluxed for 1 hour. Additional borane/dimethyl sulfide (80 mL) was then added to the reaction and the mixture was further refluxed for 1 hour. Heating was removed and replaced with an ice-water bath to

cool the reaction mixture to room temperature. Methanol (43 mL) was then added to the reaction and it was stirred for 30 minutes. The reaction mixture was then concentrated *in vacuo* to remove 140 mL of liquid. The residue was then treated with ether/HCl (1 M) carefully to obtain a white suspension which was cooled in an ice-water bath for 30 minutes before vacuum filtration to obtain the product as a white powder (16.3g, 87% yield):  $^1\text{H}$  NMR (DMSO- $d_6$ ,  $\delta$ ): 1.60-1.77 (m, 1H), 2.00-2.08 (m, 1H), 2.65-2.85 (m, 2H), 2.95-3.20 (m, 2H), 4.20-4.30 (m, 1H), 6.75-6.85 (m, 2H), 7.04-7.09 (m, 2H); 8.30 (s, broad, 3H); CI-MS  $m/z$  = 164 ( $M + H^+$ ).

#### Example 4

##### Preparation of *N*-[(2*R*)-3,4-dihydro-2H-chromen-2-ylmethyl]-2,2,2-trifluoroacetamide

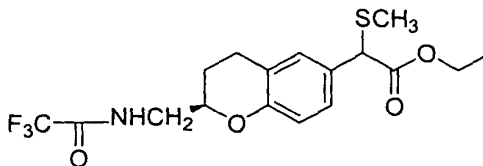


The amine HCl salt of Example 3 (16.3 g, 82.6 mmol) was dissolved in 1N aqueous sodium hydroxide solution (91 mL) followed by extraction with dichloromethane (90 mL X 3). The combined organic layer was washed with brine (50 mL) and dried over anhydrous sodium sulfate. Removal of solvent *in vacuo* afforded the free base chroman amine as colorless oil which was mixed with pyridine (14.2 mL) in dichloromethane (136 mL) under argon.

To this mixture cooled in an ice-water bath was then added trifluoroacetic anhydride (23.3 mL) carefully in about 10 minutes. Cooling bath was removed and the reaction was stirred at room temperature for 4 hours. It was then poured onto crushed ice (130 g). The organic layer was separated, washed with brine (50 mL), and dried over anhydrous sodium sulfate. Removal of solvent *in vacuo* afforded the product cleanly (19.7g, 92% yield):  $^1\text{H}$  NMR ( $\text{CDCl}_3$ ,  $\delta$ ): 1.75-1.86 (m, 1H), 1.99-2.12 (m, 1H), 2.76-2.97 (m, 2H), 3.46-4.26 (m, 3H), 6.80-6.91 (m, 2H), 7.03-7.14 (m, 2H); CI-MS  $m/z$  = 260 ( $M + H^+$ ). The crude product was used for next step without further purification.

### Example 5

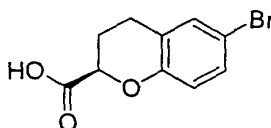
#### Preparation of ethyl (methylsulfanyl)[(2R)-2-(3,3,3-trifluoro-2-oxopropyl)-3,4-dihydro-2H-chromen-6-yl]acetate



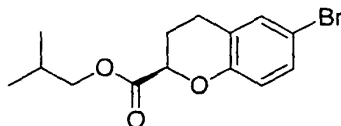
5 To a solution of *N*-[(2R)-3,4-dihydro-2H-chromen-2-ylmethyl]-2,2,2-trifluoroacetamide (Example 4, 12.96 g, 50 mmol) and  $\alpha$ -chloro-2-(methylthio) acetate (9.28 g, 55 mmol) in dichloromethane (75 mL) at 0°C was slowly added tin(IV) chloride (55 mL, 1M in CH<sub>2</sub>Cl<sub>2</sub>) via a syringe. The mixture became yellow rapidly and precipitation started to form. After completion of addition, the reaction was stirred at  
10 room temperature for 30 minutes. It was then quenched by addition of water (100 mL). The organic layer was separated and dried over anhydrous sodium sulfate and concentrated *in vacuo* to afford the crude product as a brown oil (diastereomeric mixture): <sup>1</sup>H NMR (CDCl<sub>3</sub>,  $\delta$ ): 1.30 (m, 3H), 1.76 (m, 2H), 2.18 (m, 4H), 2.90 (m, 2H), 4.20 (m, 5H), 6.65-6.79 (dd, *J* = 8.1, 7.8 Hz, 1H), 7.18 (m, 2H); CI-MS *m/z* = 392 (*M* + H<sup>+</sup>). The crude was used without further purification.  
15

### Example 6

#### Preparation of (2R)-6-bromo-3,4-dihydro-2H-chromene-2-carboxylic acid



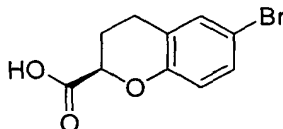
20 Step 1. Preparation of isobutyl (2R)-6-bromo-3,4-dihydro-2H-chromene-2-carboxylate



To dichloromethane (2.2 L) in a round-bottom flask equipped with a mechanical stirrer, argon gas inlet, and condensor were charged 255.8 g (1.092 moles, 98% ee) isobutyl (2R)-3,4-dihydro-2H-chromene-2-carboxylate [prepared by esterification of (2R)-  
25 3,4-dihydro-2H-chromene-2-carboxylic acid (WO 99/32476)], 156.3 g (0.55 moles) 1,3-dibromo-5,5-dimethylhydantoin, and 10.49 g (0.109 moles) methanesulfonic acid. The mixture was stirred in the dark overnight at room temperature. The reaction mixture was

concentrated to 700 ml and the solid hydantoin was filtered and washed once with 50 ml of dichloromethane. The filtrate was concentrated to afford 355.7 g (104 % crude yield) of a light brown solid, which by <sup>1</sup>H-NMR, contained residual hydantoin: <sup>1</sup>H-NMR (DMSO-d<sub>6</sub>, 300 MHz) δ 0.85 (d, 6H), 1.86 (m, 1H), 2.13 (m, 2H), 2.59 (m, 1H), 2.81 (m, 1H), 3.90 (d, 2H), 4.98 (t, 1H), 6.80 (d, 1H), 7.22-7.27 (m, 2H); EI-MS *m/z* 312, 314.

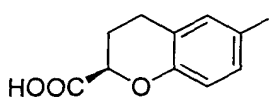
Step 2. Preparation of (2R)-6-bromo-3,4-dihydro-2H-chromene-2-carboxylic acid



The crude product from step 1 above (1.092 moles) was dissolved in THF (2.1 L) and charged to a round-bottom flask, followed by 700 ml of methanol. A solution of LiOH (32.76 g, 1.365 moles) in 700 ml of water was then added over five minutes, resulting in a 10 degree rise in temperature. The reaction was stirred for five minutes and a sample analyzed by HPLC indicated excellent conversion of the starting material. After stirring for twenty minutes at 50°C, THF and methanol were removed *in vacuo*. Water (1.1 L) was added to the resulting solution, which was then charged to a round-bottom flask. 1.4 L of 1N HCl was slowly added to the solution to precipitate the product. The mixture was filtered to obtain 342 g of a white solid that was still wet. Water was removed by azeotroping with 700 ml of toluene and the compound was allowed to crystallize upon cooling from refluxing toluene to room temperature overnight. Upon breaking up the solid crystal, the reaction mixture was filtered, and the solid was dried in a vacuum oven overnight to obtain 185 g (66%) of an off-white solid: <sup>1</sup>H-NMR (DMSO-d<sub>6</sub>, 300 MHz) δ 2.07 (m, 2H), 2.61 (m, 1H), 2.78 (m, 1H), 4.81 (t, 1H), 6.77 (d, 1H), 7.21-7.25 (m, 2H), 13.08 (s, 1H).

Example 7

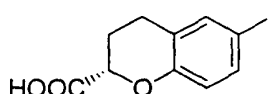
Method A. Preparation of (2R)-6-iodo-3,4-dihydro-2H-chromene-2-carboxylic acid



(2R)-3,4-Dihydro-2H-chromene-2-carboxylic acid (WO 99/32476) (26.7 g, 150 mmol), benzyltrimethyl-ammonium dichloriodate (50.1 g, 144 mmol), and zinc chloride (25.3 g, 186 mmol) were stirred in glacial acetic acid (500 mL) under argon at room temperature for 18 hours. The solid was removed by vacuum filtration and then washed

with acetic acid (100 mL). The filtrate was concentrated *in vacuo* to obtain a solid which was slurried in water (300 mL). The crude product was obtained as a pink solid after vacuum filtration and dried (38.3g, 84%): <sup>1</sup>H NMR (DMSO-*d*<sub>6</sub>, δ): 1.95-2.10 (m, 1H), 2.60 (m, 1H), 2.70-2.80 (m, 1H), 4.79 (dd, *J* = 6.0, 3.9 Hz, 1H), 6.63 (d, *J* = 8.4 Hz, 1H), 7.36 (dd, *J* = 8.1, 1.8 Hz, 1H), 7.38 (d, *J* = 1.8 Hz, 1H). CI-MS *m/z* = 305 (*M* + *H*<sup>+</sup>). The crude was used for next step directly.

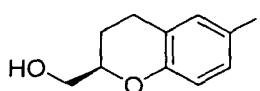
Method B. Preparation of (2S)-6-iodo-3,4-dihydro-2H-chromene-2-carboxylic acid



Using the same procedure described in for Method A and (2S)-3,4-dihydro-2H-chromene-2-carboxylic acid as starting material, the title compound was obtained in 89 % yield: <sup>1</sup>H NMR (DMSO-*d*<sub>6</sub>) δ 1.95-2.10 (m, 1H), 2.60 (m, 1H), 2.70-2.80 (m, 1H), 4.79 (dd, *J* = 6.0, 3.9 Hz, 1H), 6.63 (d, *J* = 8.4 Hz, 1H), 7.36 (dd, *J* = 8.1, 1.8 Hz, 1H), 7.38 (d, *J* = 1.8 Hz, 1H).

Example 8

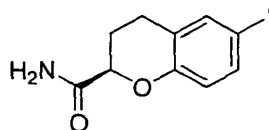
Preparation of [(2R)-6-iodo-3,4-dihydro-2H-chromen-2-yl]methanol



To a solution of (2R)-6-iodo-3,4-dihydro-2H-chromene-2-carboxylic acid (Example 7, 19.5 mmol, 1.0 eq.) in THF (45 mL) at 10°C was added dropwise a solution of borane-THF complex (1M in THF, 23.4 mmol, 1.2 eq). The resulting reaction mixture was stirred at 45°C for 1.5 hours and was then cooled to 10°C. Next, water was added followed by saturated NaHCO<sub>3</sub> solution. The resulting two-phase mixture was separated and the aqueous phase was extracted with ethyl acetate. The combined organic extracts were washed with brine, dried over anhydrous sodium sulfate, concentrated to afford the product as a white solid in quantitative yield that was used without further purification. GC-MS *m/z* 290 (*M*<sup>+</sup>)

### Example 9

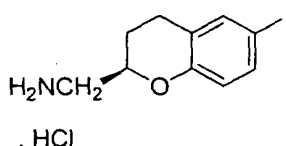
#### Preparation of (2*R*)-6-iodo-3,4-dihydro-2*H*-chromene-2-carboxamide



The crude carboxylic acid of Example 7 (30.4 g, 100 mmol) and CDI (19.5 g, 120 mmol) were stirred in *N,N*-dimethylformamide (300 mL) at room temperature for 2 hours to obtain a yellow solution. To this solution was then added ammonium acetate (23.1 g, 300 mmol). The resulting mixture was stirred for 3 hours. It was then cooled in an ice-water bath and water (400 mL) was then added dropwise to the reaction mixture to obtain a fine white precipitation which was stirred for 12 hours. The solid was collected by vacuum filtration, washed with water, and dried by suction (25.8g, 85%): <sup>1</sup>H NMR (DMSO-*d*<sub>6</sub>, δ): 1.75-1.90 (m, 1H), 2.00-2.15 (m, 1H), 2.55-2.80 (m, 2H), 4.43-4.47 (dd, *J* = 8.7, 3.3 Hz, 1H), 6.65 (d, *J* = 8.1 Hz, 1H), 7.35 (m, 2H). CI-MS *m/z* = 304 (*M* + *H*<sup>+</sup>)

### Example 10

#### Preparation of [(2*R*)-6-iodo-3,4-dihydro-2*H*-chromen-2-yl]methylamine hydrochloride

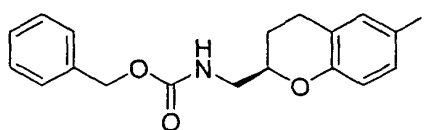


The carboxamide of Example 9 (25.0 g, 82.5 mmol) was suspended in anhydrous tetrahydrofuran (200 mL) at reflux under argon. To this suspension was then added borane/dimethyl sulfide complex (83 mL, 2M in THF) dropwise. The reaction became a clear solution after the addition which was stirred at reflux for 1 hour. Additional borane reagent (70 mL) was added and the reaction was further refluxed for 1 hour. Heating was removed and the reaction was cooled to 0°C with an ice-water bath. Methanol (38 mL) was added slowly to quench the reaction. The reaction mixture was concentrated *in vacuo* to about 40% of its initial volume. The residue was then treated with ether/HCl (1 M) to obtain white precipitate which was filtered, washed with ether, and dried by suction (11.7g, 44%): <sup>1</sup>H NMR (DMSO-*d*<sub>6</sub>, δ): 1.65 (m, 1H), 2.00 (m, 1H), 2.75 (m, 2H), 2.99 (dd, *J* = 13.2, 8.1 Hz, 1H), 3.09-3.1



### Example 11

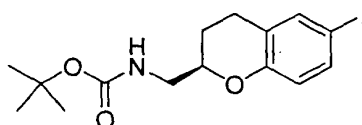
#### Preparation of benzyl [(2R)-6-iodo-3,4-dihydro-2H-chromen-2-yl]methylcarbamate



To a mixture of (*R*)-6-iodo-chroman-2-methylamine hydrochloride of Example 10 (3.3 g, 10 mmol) and benzylchloroformate (1.57 mL, 11 mmol) in tetrahydrofuran (30 mL) cooled in an ice-water bath was added slowly 1N aqueous sodium hydroxide in 20 minutes. The resulting mixture was stirred for 1 hour. The organic layer was separated and concentrated *in vacuo*. The aqueous layer was extracted with ethyl acetate (50 mL X 2). The combined ethyl acetate layer was combined with the above residue and washed with water (50 mL), brine (50 mL), and dried over anhydrous sodium sulfate. Removal of the solvent in *vacuo* afforded the crude product as a white solid (4.2 g, 99%). <sup>1</sup>H nmr (DMSO d6) δ 1.5-1.6 (m, 2H), 1.9 2.0 (m, 1H), 2.7 (m, 2H), 3.3 (m, 2H), 4.0 (m, 1H), 5.0 (s, 2H), 6.5 (d, 1H), 7.3 (m, 7H), 7.5 (t, 1H).

### Example 12

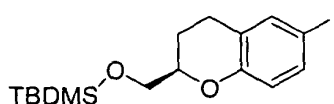
#### Preparation of *tert*-butyl [(2R)-6-iodo-3,4-dihydro-2H-chromen-2-yl]methylcarbamate



[(2*R*)-6-iodo-3,4-dihydro-2H-chromen-2-yl]methylamine hydrochloride (Example 10, 3.52 g, 10.83 mmol) was dissolved in THF (20 mL), and treated with 0.91 g (10.83 mmol) of sodium bicarbonate in 2 mL of water, followed by the addition of 2.36 g (10.83 mmol) of di-*t*-butyldicarbonate. The resulting solution was allowed to stir for 16 hours at room temperature. At this point the solution was concentrated *in vacuo* and the resulting residue was treated with water and extracted with ethyl acetate. The dried (Na<sub>2</sub>SO<sub>4</sub>) ethyl acetate layers were concentrated *in vacuo* to obtain 4.02 g of product as a yellowish solid; *m/z* = 389.8 [*M*+].

### Example 13

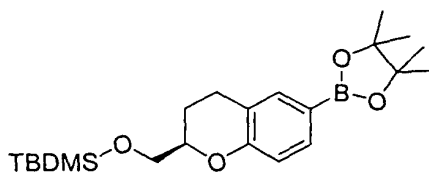
#### Preparation of *tert*-butyl(dimethyl)silyl [(2*R*)-6-iodo-3,4-dihydro-2H-chromen-2-yl]methyl ether



A reaction mixture containing [(2*R*)-6-iodo-3,4-dihydro-2H-chromen-2-yl]methanol (Example 8, 5 g, 17.2 mmol, 1.0 eq), *tert*-butyldimethylsilyl chloride (20.6 mmol, 1.2 eq), and imidazole (43 mmol, 2.5 eq) in anhydrous DMF (35 mL) was stirred at 27°C overnight. The resulting mixture was then cooled to room temperature, poured into water, and extracted with diethyl ether. The organic extract was washed with water, brine, dried over anhydrous sodium sulfate, concentrated, and purified by medium pressure column chromatography (Biotage 40S normal phase silica gel column) providing the product in 79% yield;  $m/z = 405$  [ $MH^+$ ].

### Example 14

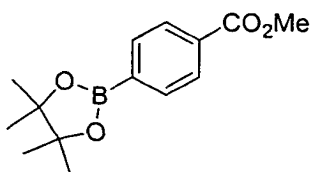
#### Preparation of *tert*-butyl(dimethyl)silyl [(2*R*)-6-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-3,4-dihydro-2H-chromen-2-yl]methyl ether



Argon was bubbled through a solution of *tert*-butyl(dimethyl)silyl [(2*R*)-6-iodo-3,4-dihydro-2H-chromen-2-yl]methyl ether (Example 13, 11.1 mmol, 1.0 eq.) in dioxane (45 mL) for 10 minutes before  $Pd(dppf)Cl_2$  (0.306 mmol, 0.03 eq.), triethylamine (33.4 mmol, 3.0 eq.), and 4,4,5,5-tetramethyl-1,3,2-dioxaborolane (17.8 mmol, 1.6 eq.) were added. The resulting reaction mixture was stirred at 80°C overnight. The mixture was then filtered through a Celite® pad. The filtrate was concentrated and purified by medium pressure column chromatography (Biotage 40S normal phase silica gel column, hexanes: EtOAc = 10:1). The product was obtained as a pale brown waxy solid in 94% yield.  $MH^+ = 405.3$ , retention time (LC-MS) = 4.79 min.

### Example 15

#### Preparation of methyl 4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)benzoate

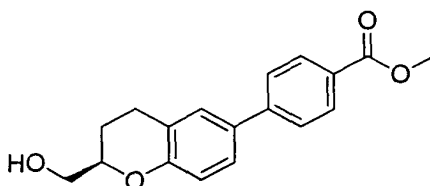


5 A solution of methyl 4-iodobenzoate (2.00 g, 7.63 mmol) in 30 mL of dioxane was degassed with argon for 10 minutes. Then, 171 mg (3 mol%) Pd(dppf)Cl<sub>2</sub>, 3.27 mL triethylamine, and 1.47 g (11.45 mmol) pinacolborane were added. The resulting solution was stirred at 85°C for 16 hours. The mixture was allowed to cool to ambient temperature, filtered through a pad of Celite®, and concentrated *in vacuo* to obtain 3.97 g of product which was used without further purification. *m/z* = 263 [M+H]<sup>+</sup>

10

### Example 16

#### Preparation of methyl 4-[(2*R*)-2-(hydroxymethyl)-3,4-dihydro-2H-chromen-6-yl]benzoate



#### 15 Method (1)

Argon was bubbled through a solution of *tert*-butyl(dimethyl)silyl [(2*R*)-6-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-3,4-dihydro-2H-chromen-2-yl]methyl ether, Example 14, 2.47 mmol, 1.0 eq.) in toluene (60 mL) for 10 minutes. Next, Pd(dppf)Cl<sub>2</sub> (0.164 mmol, 0.07 eq.) and methyl 4-iodobenzoate (3.71 mmol, 1.5 eq.) were added in a single portion. The resulting reaction mixture was degassed with argon for an additional 5 minutes before aqueous Na<sub>2</sub>CO<sub>3</sub> (2 M, 26 mmol, 10.5 eq.) was added and the solution was heated at 85°C overnight. The product mixture was allowed to cool to room temperature, water was added and the two phase mixture was extracted with ethyl acetate. The combined organic extracts were dried over anhydrous sodium sulfate, concentrated, and purified by medium pressure column chromatography (Biotage 40S normal phase silica gel column, hexane: ethyl acetate 10:1). The purified product was dissolved in THF (10 mL) and tetrabutylammonium fluoride (1 M, 5 mL) was added in a single portion. The resulting mixture was stirred at room temperature for 1 hour. The solvents were evaporated and the resulting residue was purified by medium pressure

25

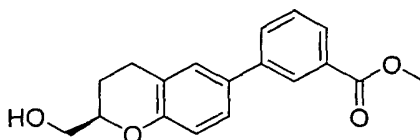
column chromatography (Biotage 40S normal phase silica gel column, hexanes: EtOAc = 5:1 to 2:1). The product was obtained as a white solid in yield of 46% (two step yield).  $MH^+ = 299.2$ , retention time (LC-MS) = 2.79 min.

5      Method (2)

To a 5-L 3-necked round-bottomed flask were charged 4-methoxycarbonyl phenylboronic acid (72.0 g, 0.4 mol), potassium carbonate (124.4 g, 0.9 mol), and water (900 mL) to obtain a suspension. To this suspension was then added a solution of [(2*R*)-6-iodo-3,4-dihydro-2*H*-chromen-2-yl]methanol (Example 8, 105.5 g, 0.36 mol) in acetone (720 mL). The resultant mixture became a near homogeneous solution (internal temperature rose from 20 to 28°C). Palladium acetate (1.5 g, 0.0067 mol) was then added in one portion. The reaction mixture was then heated at 65°C under argon for 2 hours. It turned into a suspension. Heating was removed and the reaction was allowed to cool to room temperature. The solid (metallic color) was then collected by filtration and dried by suction. The crude was then dissolved in chloroform (2 L) and filtered through a pad of Celite® (100 g) under vacuum slowly to remove palladium. Removal of solvent in vacuo afforded the desired compound as a white solid (90 g, 84% yield):  $^1H$  NMR ( $CDCl_3$ ,  $\delta$ ): 1.82-2.12 (m, 3 H), 2.80-3.02 (m, 2H), 3.75-3.90 (m, 2H), 3.92 (s, 3H), 4.20 (m, 1H), 6.91 (d,  $J = 8.1$  Hz, 1H), 7.33 (s, 1H), 7.37 (dd,  $J = 8.1, 2.7$  Hz, 1H), 7.60 (d,  $J = 9$  Hz, 2H), 8.06 (d,  $J = 8.7$  Hz, 2H).

Example 17

Preparation of methyl 3-[(2*R*)-2-(hydroxymethyl)-3,4-dihydro-2*H*-chromen-6-yl]benzoate

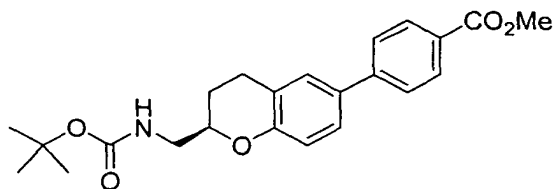


25      Using essentially the same procedure as Example 16, Method (1), and substituting the appropriate starting materials, methyl 3-[(2*R*)-2-(hydroxymethyl)-3,4-dihydro-2*H*-chromen-6-yl]benzoate was prepared in yield of 68% (two steps).  $MH^+ = 313.1$ , retention time (LC-MS) = 3.00 min.

30

### Example 18

#### Preparation of methyl 4-((2R)-2-(((tert-butoxycarbonyl)amino)methyl)-3,4-dihydro-2H-chromen-6-yl) benzoate

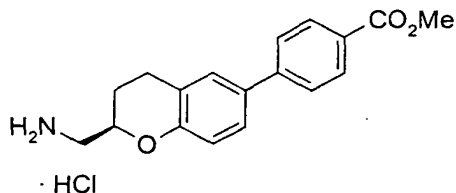


5           A solution of methyl 4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)benzoate (Example 15, 1.67 g, 6.36 mmol) in 130 mL toluene and 27 mL 1,4-dioxane was degassed with argon for 10 minutes. *tert*-Butyl [(2R)-6-iodo-3,4-dihydro-2H-chromen-2-yl]methylcarbamate (Example 12, 1.65 g) and 265 mg (3 mol%) Pd(dppf)Cl<sub>2</sub> were then added, and the solution was degassed with argon for an additional 5 minutes. Finally, 10   26.5 mL of 2M aqueous sodium carbonate was added and the solution was stirred at 85°C for 16 hours. This mixture was then cooled to ambient temperature, filtered through a pad of Celite®, and concentrated *in vacuo*. The product was then purified by Biotage (100 % methylene chloride to 3% MeOH: methylene chloride) to obtain 1.40 g of product. *m/z* = 397.9 [M<sup>+</sup>].

15

### Example 19

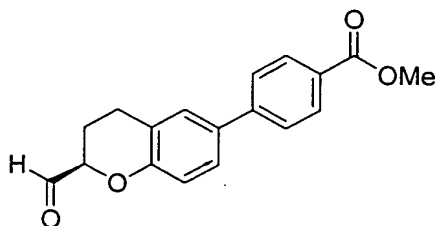
#### Preparation of methyl 4-[(2R)-2-(aminomethyl)-3,4-dihydro-2H-chromen-6-yl]benzoate



20           To a solution of methyl 4-((2R)-2-(((tert-butoxycarbonyl)amino)methyl)-3,4-dihydro-2H-chromen-6-yl) benzoate (Example 18, 0.94 g, 2.37 mmol) in 5 mL 1,4-dioxane was added 1 mL of 4M hydrochloric acid in 1,4-dioxane dropwise. The resulting solution was allowed to stir at room temperature for 16 hours, followed by concentration *in vacuo*. At this point, diethyl ether was added and the solid was collected to provide 25   587 mg of product as a white solid. *m/z* = 298.2 [MH<sup>+</sup>].

### Example 20

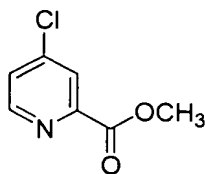
#### Preparation of methyl 4-[(2*R*)-2-formyl-3,4-dihydro-2H-chromen-6-yl]benzoate



To a solution of 33 mg (0.425 mmol) dimethyl sulfoxide in 2 mL of methylene chloride at -78°C, was added 0.14 mL (0.272 mmol) 2M oxalyl chloride. After the solution had stirred at this temperature for 10 minutes, a solution of 50 mg (0.17 mmol) methyl 4-[(2*R*)-2-(hydroxymethyl)-3,4-dihydro-2H-chromen-6-yl]benzoate (Example 16) in 2 mL of methylene chloride was added dropwise and the resulting mixture was stirred at -78°C for an additional 1.6 hours. At this time, 0.14 mL (1.02 mmol) triethylamine was added to the mixture slowly, and then it was allowed to warm to room temperature over 15 minutes. The solution of desired product was used without further purification.

### Example 21

#### Preparation of methyl 4-chloro-2-pyridinecarboxylate

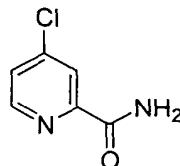


To 50°C thionyl chloride (14.8 mL, 203.1 mmol, 5.0 eq.) was added dry *N,N*-dimethylformamide (0.62 mL, 8.12 mmol, 0.20 eq.). The solution was stirred for 15 minutes before picolinic acid (5.0 g, 40.6 mmol) was added as a solid. The reaction was immediately warmed to reflux. After 16 hours at reflux, the mixture was cooled to room temperature and concentrated by rotary evaporation. The residue was diluted with toluene and concentrated again. The resulting oil was poured into a molar excess of methanol and stirred for 1 hour at room temperature. The methanol was removed by rotary evaporation, and the resulting crude was partitioned between ethyl acetate and water. The aqueous layer was adjusted to pH 7 with 1N aqueous sodium hydroxide, and the layers were separated. The organic layer was washed with brine, dried (MgSO<sub>4</sub>), and concentrated *in vacuo* to a dark oil. Purification by flash chromatography on silica gel eluted on a gradient from 100:0 to 70:30 hexanes / ethyl acetate provided the title

compound as a pale orange solid (3.5 g, 50%):  $^1\text{H}$  NMR (300 MHz,  $\text{CDCl}_3$ )  $\delta$  8.61 (d, 1 H), 8.10 (s, 1 H), 7.46 (d, 1 H), 3.98 (s, 3 H); MS  $m/z$  172.1 ( $\text{MH}^+$ ).

#### Example 22

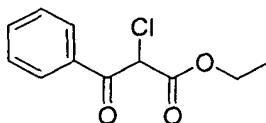
##### Preparation of 4-chloro-2-pyridinecarboxamide



Using the same procedure described in Example 21 and substituting aqueous ammonia (28%) for methanol, the title compound was obtained by filtration (1.91 g, 76% yield): MS  $m/z$  157.8 ( $\text{MH}^+$ ), retention time (LC-MS) = 1.08 minutes.

#### Example 23

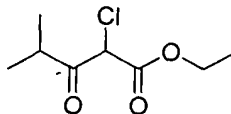
##### Preparation of ethyl 2-chloro-3-oxo-3-phenylpropanoate



A solution of sulfuryl chloride (12.4 mmol) in toluene (5 mL) was added dropwise via an additional funnel to a solution of ethyl benzoylacetate (12.4 mmol) in toluene (20 mL) over 5 minutes at room temperature. The resulting mixture was stirred at room temperature overnight. Water was added slowly and resulting two-phase mixture was basified with saturated  $\text{NaHCO}_3$  and extracted with ethyl acetate. The combined organic extracts were washed with brine, dried over anhydrous sodium sulfate, and evaporated to afford 2.2 g (84%) of product as a pale yellow oil;  $\text{MH}^+ = 227.0$ , retention time (LC-MS) = 2.77 min.

#### Example 24

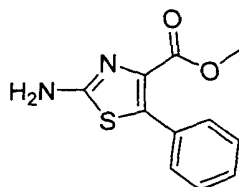
##### Preparation of ethyl 2-chloro-4-methyl-3-oxopentanoate



Utilizing the method described for Example 23, the product was obtained in 67% yield (crude).  $\text{MH}^+ = 193.0$ , retention time (LC-MS) = 2.45 min.

### Example 25

#### Preparation of methyl 2-amino-5-phenyl-1,3-thiazole-4-carboxylate

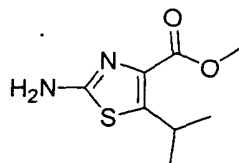


5 A solution of 25 wt% NaOMe in MeOH (13.4 mmol) was added to a solution of methyl dichloroacetate (13.4 mmol) and benzaldehyde (14.8 mmol, 1.1eq.) in diethyl ether (8 mL) dropwise at 0°C. The reaction mixture was stirred at 0°C for 1 hour before diethyl ether and brine were added. The organic layer was separated, dried over anhydrous sodium sulfate, and evaporated to give a crude material which was dissolved in MeOH (16 mL) containing thiourea (11.4 mmol, 0.85eq.). The resulting reaction  
10 mixture was heated to reflux for 18 hours. The crude product mixture was concentrated *in vacuo*, neutralized with 18M-NH<sub>4</sub>OH at which time the product precipitated as a white solid. The product was washed with CH<sub>2</sub>Cl<sub>2</sub> (2x), water and was collected by filtration to afford 1.88 g (70%) of product; MH<sup>+</sup> = 235.1, R<sub>f</sub> = 0.18 (Hexanes : EtOAc = 1:1), retention time (LC-MS) = 1.86 min.

15

### Example 26

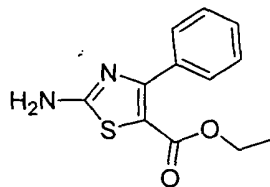
#### Preparation of methyl 2-amino-5-isopropyl-1,3-thiazole-4-carboxylate



20 The title compound was prepared according to method of Example 25 in 88% yield. MH<sup>+</sup> = 201.0, retention time (LC-MS)= 1.48 min.

### Example 27

#### Preparation of ethyl 2-amino-4-phenyl-1,3-thiazole-5-carboxylate

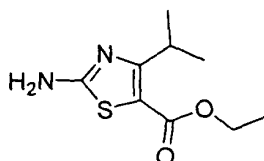




A solution of ethyl 2-chloro-3-oxo-3-phenylpropanoate (Example 23, 9.73 mmol) and thiourea (9.73 mmol) in EtOH (25 mL) was heated at reflux overnight. The resulting mixture was concentrated *in vacuo*, neutralized with 18M-NH<sub>4</sub>OH, and extracted with CH<sub>2</sub>Cl<sub>2</sub>. The organic phase was washed with brine, dried over anhydrous sodium sulfate, and concentrated to afford a yellow solid that was washed with MeOH (3 mL) and dried to afford the product in 89% yield as a pale yellow solid. MH<sup>+</sup> = 249.1, R<sub>f</sub> = 0.29 (Hexanes : EtOAc = 1:1). MH<sup>+</sup> = 249.1, retention time (LC-MS) = 2.37 min.

#### Example 28

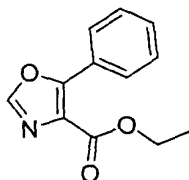
##### Preparation of ethyl 2-amino-4-isopropyl-1,3-thiazole-5-carboxylate



The title compound was prepared according to method of Example 27 in 65% yield. MH<sup>+</sup> = 215.1, R<sub>f</sub> = 0.66 (hexanes : EtOAc = 1:1), retention time (LC-MS) = 1.98 min.

#### Example 29

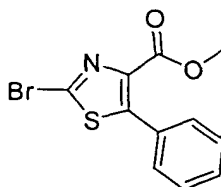
##### Preparation of ethyl 5-phenyl-1,3-oxazole-4-carboxylate



To a mixture of ethyl isocyanoacetate (8.74 mmol) and 1,8-diazabicyclo(5.4.0)undec-7-ene (8.84 mmol) in THF (12 mL) was added a solution of benzoic anhydride (8.84 mmol) in THF (2 mL) at 10°C with stirring. The resulting mixture was maintained with vigorous stirring for 18 hours at room temperature. The solvent was evaporated to afford a residue that was partitioned between EtOAc and water. The organic extract was dried over anhydrous sodium sulfate and concentrated to afford an amber oil which was purified by medium pressure column chromatography (Biotage 40S normal phase silica gel column, hexanes : EtOAc = 6:1 to 4:1 to 2:1). The product was obtained as a clear oil in 42%. MH<sup>+</sup> = 218.1, retention time (LC-MS) = 2.52 min.

### Example 30

#### Preparation of methyl 2-bromo-5-phenyl-1,3-thiazole-4-carboxylate



To a dark brown solution of copper(II) bromide (3.85 mmol, 3eq.) in acetonitrile (5 mL) in a two-neck round-bottomed flask equipped with a condenser was added *tert*-butyl nitrite (1.92 mmol, 1.5 eq.) slowly at room temperature. The resulting mixture was heated to 60°C at which time a suspension of methyl 2-amino-5-phenyl-1,3-thiazole-4-carboxylate (Example 25, 1.28 mmol) in acetonitrile (7 mL) was added dropwise. The resulting reaction mixture was heated at 60°C for 3 hours, allowed to cool to room temperature, poured to 1M NaOH aqueous, and extracted with EtOAc. The organic extracts were dried over anhydrous sodium sulfate, concentrated, and purified by medium pressure column chromatography (Biotage 40S normal phase silica gel column, hexanes: EtOAc = 5:1). The product was obtained as a pale yellow oil in 88%.  $MH^+ = 298.0$ ,  $R_f = 0.74$  (hexanes : EtOAc = 2:1), retention time (LC-MS) = 3.01 min.

### Examples 31-33

#### Preparation of methyl 2-bromo-5-isopropyl-1,3-thiazole-4-carboxylate, ethyl 2-bromo-4-phenyl-1,3-thiazole-5-carboxylate and ethyl 2-bromo-4-isopropyl-1,3-thiazole-5-carboxylate

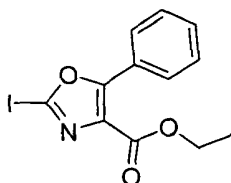
Using essentially the same procedure and substituting the appropriate starting amino compound, the following bromothiazoles were prepared and characterized according to method of Example 30:

**Table 2.**

Ex. No.	Structure	MS [M+H <sup>+</sup> ]	Starting Material (Ex. No.)	R <sub>f</sub>	RT (min, LC-MS)
31		264.0	28	0.51 hexanes : EtOAc 6:1	2.83
32		312.1	26	0.65 hexanes : EtOAc 6:1	3.46
33		278.2	27	0.74 hexanes : EtOAc 6:1	3.54

**Example 34**

Preparation of ethyl 2-iodo-5-phenyl-1,3-oxazole-4-carboxylate



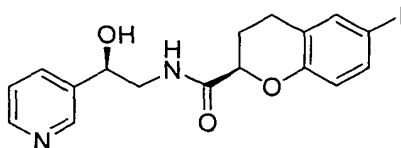
5 To a solution of ethyl 5-phenyl-1,3-oxazole-4-carboxylate (Example 29, 0.921 mmol, 1 eq.) in THF (7 mL) at -78°C was added a solution of lithium bis(trimethylsilyl)amide in THF (1M, 1.11 mmol, 1.2 eq.) dropwise by syringe. The resulting solution was stirred at -78°C for 1 hour at which time a solution of iodine (1.38

10 mmol, 1.5 eq. in 2 mL THF) was added dropwise by a syringe. The reaction mixture was allowed to warm to room temperature and stirred at this temperature for 1.5 hours. The resulting solution was poured onto 10% aqueous NaS<sub>2</sub>O<sub>3</sub> (15 mL) and extracted with ethyl acetate. The organic extracts were washed with brine, dried over anhydrous sodium sulfate, concentrated *in vacuo* and purified by medium pressure column

15 chromatography (Biotage 40S normal phase silica gel column, hexanes: EtOAc = 9:1). The product was obtained as a pale yellow solid in 82% yield. MH<sup>+</sup> = 344.0, R<sub>f</sub> = 0.31 (hexanes : EtOAc = 6:1), retention time (LC-MS) = 3.01 min.

### Example 35

#### Method A. Preparation of (2R)-N-[(2R)-2-hydroxy-2-(3-pyridinyl)ethyl]-6-iodo-3,4-dihydro-2H-chromene-2-carboxamide



5

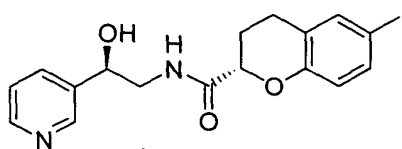
(1R)-2-Amino-1-(3-pyridinyl)ethanol dihydrochloride (U.S. Patent No. 6,051,586) (5.73 g, 27.1 mmol), 1-hydroxybenzotriazole (6.67 g, 49.3 mmol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride (9.46 g, 49.3 mmol), and triethylamine (13.8 mL, 9.98 g, 98.7 mmol) were added successively to a stirred solution of (2R)-6-iodo-3,4-dihydro-2H-chromene-2-carboxylic acid (Example 7, Method A, 7.50 g, 24.7 mmol) in dichloromethane (100 mL). The reaction was stirred for 18 hours and then diluted with dichloromethane (300 mL). The solution was washed with saturated aqueous sodium bicarbonate (300 mL) and then the aqueous layer was back-extracted with dichloromethane (2 x 100 mL). The combined organic extracts were washed with brine, dried over anhydrous magnesium sulfate, filtered, and concentrated *in vacuo*. Flash chromatography of the residue over silica gel using 5-10% methanol/ethyl acetate gave the product (7.80 g, 74%) as a white solid: <sup>1</sup>H NMR (acetone-*d*<sub>6</sub>, δ): 8.55 (d, *J* = 1.6 Hz, 1 H), 8.44 (dd, *J* = 4.7, 1.6 Hz, 1 H), 7.71 (ddd, *J* = 7.9, 1.8, 1.8 Hz, 1H), 7.59 (s, 1 H), 7.35-7.42 (m, 2 H), 7.27 (dd, *J* = 7.9, 4.7 Hz, 1 H), 6.63 (d, 9.6 Hz, 1 H), 4.98 (d, *J* = 4.2 Hz, 1 H), 4.85-4.93 (m, 1 H), 4.53 (dd, *J* = 8.8, 3.4 Hz, 1 H), 3.38-3.70 (m, 2 H), 2.61-2.91 (m, 4 H), 2.16-2.28 (m, 2 H), 1.85-1.99 (m, 1 H); mass spectroscopy gave *m/z* = 425.1 [M+H]<sup>+</sup>.

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#### Method B. Preparation of (2S)-N-[(2R)-2-hydroxy-2-(3-pyridinyl)ethyl]-6-iodo-3,4-dihydro-2H-chromene-2-carboxamide



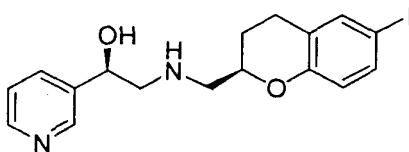
Using the same procedure described in Method A, using (2S)-6-iodo-3,4-dihydro-2H-chromene-2-carboxylic acid (Example 7, Method B) and (1R)-2-amino-1-(3-pyridinyl)ethanol dihydrochloride (U.S. Patent No. 6,051,586), the title compound was obtained as a white solid in 87 % yield. <sup>1</sup>H NMR (DMSO-*d*<sub>6</sub>) δ 8.47 (d, *J* = 2.2 Hz, 1 H),

30

8.43 (dd,  $J = 6.6, 1.8$  Hz, 1 H), 7.90 (t,  $J = 7.1$  Hz, 1 H), 7.69-7.60 (m, 1 H), 7.40-7.37 (m, 2 H), 7.30-7.26 (m, 1 H), 6.66 (d,  $J = 9.1$  Hz, 1 H), 5.66 (d,  $J = 4.6$  Hz, 1 H), 4.72 (q,  $J = 5.0$  Hz, 1 H), 4.52 (dd,  $J = 8.3, 3.3$  Hz, 1 H), 4.12 (dd,  $J = 6.1, 1.8$  Hz, 1 H), 3.36-3.32 (m, 1 H), 2.77-2.65 (m, 1 H), 2.58-2.52 (m, 1 H), 2.08-2.00 (m, 1 H), 1.85-1.73 (m, 1 H). LC- MS  $m/z$  425.1 ( $MH^+$ ), RT = 2.07 minutes.

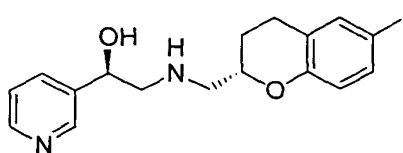
### Example 36

Method A. Preparation of (1*R*)-2-([(2*R*)-6-iodo-3,4-dihydro-2*H*-chromen-2-yl]methyl)amino)-1-(3-pyridinyl)ethanol



Borane-dimethylsulfide complex (2.0 M in tetrahydrofuran, 46 mL, 92 mmol) was added dropwise (20 minutes) to a cooled (0°C) and stirred solution of (2*R*)-*N*-[(2*R*)-2-hydroxy-2-(3-pyridinyl)ethyl]-6-iodo-3,4-dihydro-2*H*-chromene-2-carboxamide (Example 35, Method A, 7.75 g, 18.3 mmol) in tetrahydrofuran (300 mL). The solution was warmed to reflux for 1 hour and then cooled to room temperature. The reaction was quenched with addition of methanol (12 mL) and 2 M hydrochloric acid (95 mL), and then the resulting solution was heated at reflux for 1 hour. The reaction was cooled to room temperature and then the solution was adjusted to pH 9 using 1 M aqueous sodium hydroxide. The mixture was diluted with brine (500 mL) and the layers were separated. The aqueous layer was extracted with ethyl acetate (2 x 200 mL) and then the combined organic extracts were washed with brine, dried over anhydrous magnesium sulfate, and concentrated *in vacuo*. Flash chromatography of the residue over silica gel using 30-50% ethyl acetate/hexane afforded product (6.32 g, 84%) as a waxy yellow solid:  $^1H$  NMR (acetone- $d_6$ ,  $\delta$ ): 8.59 (d,  $J = 1.9$  Hz, 1 H), 8.44 (dd,  $J = 5.0, 1.5$  Hz, 1 H), 7.77 (ddd,  $J = 8.0, 1.8, 1.8$  Hz, 1 H), 7.25-7.39 (m, 3 H), 6.56 (d,  $J = 8.4$  Hz, 1 H), 4.80 (dd,  $J = 8.4, 4.0$  Hz, 1 H), 4.08-4.18 (m, 1 H), 2.67-3.00 (m, 10 H), 1.67-1.82 (m, 1 H); mass spectroscopy gave  $m/z = 410.9 [M+H]^+$ .

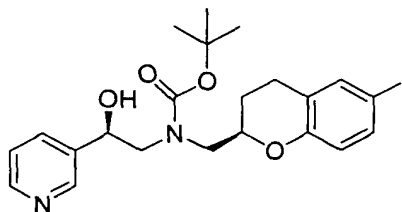
Method B. Preparation of (1*R*)-2-({[(2*S*)-6-iodo-3,4-dihydro-2*H*-chromen-2-yl]methyl}amino)-1-(3-pyridinyl)ethanol



Using the same procedure described in Method A using (2*S*)-*N*-[(2*R*)-2-hydroxy-2-(3-pyridinyl)ethyl]-6-iodo-3,4-dihydro-2*H*-chromene-2-carboxamide (Example 35, Method B), the title compound was obtained as a crude oil after quench and extractive workup. The crude material was not purified before carrying on to the next step. LC-MS  $m/z$  411.3 ( $MH^+$ ),  $RT$  = 2.23 minutes.

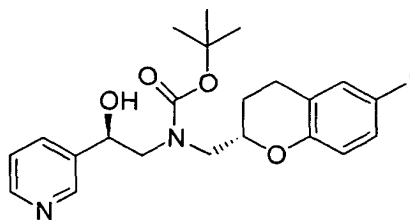
Example 37

Method A. Preparation of *tert*-butyl (2*R*)-2-hydroxy-2-(3-pyridinyl)ethyl{[(2*R*)-6-iodo-3,4-dihydro-2*H*-chromen-2-yl]methyl}carbamate



A solution of di-*tert*-butyl dicarbonate (3.46 g, 15.9 mmol) in tetrahydrofuran (20 + 5 mL rinse) was added to a cooled (0°C) and stirred solution of (1*R*)-2-({[(2*R*)-6-iodo-3,4-dihydro-2*H*-chromen-2-yl]methyl}amino)-1-(3-pyridinyl)ethanol (Example 36, Method A, 6.20 g, 15.1 mmol) in tetrahydrofuran (75 mL). The mixture was stirred at 0°C for 1 hour, warmed to room temperature, and stirred for 18 hours. The solution was concentrated *in vacuo* and then flash chromatography of the residue over silica gel using ethyl acetate gave product (7.23 g, 93%) as a glassy white solid:  $^1H$  NMR (acetone- $d_6$ ,  $\delta$ ): 8.57 (s, 1 H), 8.46 (s, 1 H), 7.70 (d,  $J$  = 7.5 Hz, 1 H), 7.27-7.40 (m, 3 H), 6.57 (d,  $J$  = 8.5 Hz, 1 H), 4.76-5.11 (m, 2 H), 4.17-4.28 (m, 1 H), 3.42-3.75 (m, 4 H), 2.69-2.90 (m, 1 H), 1.94-2.06 (m, 1 H), 1.58-1.75 (m, 1 H), 1.41 (d,  $J$  = 7.6 Hz, 9 H); mass spectroscopy gave  $m/z$  = 510.9 [ $M+H$ ] $^+$ .

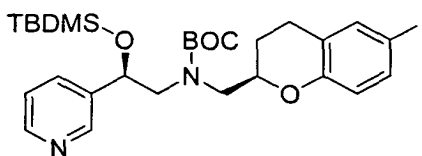
Method B. Preparation of *tert*-butyl (2*R*)-2-hydroxy-2-(3-pyridinyl)ethyl[[(2*S*)-6-iodo-3,4-dihydro-2*H*-chromen-2-yl]methyl]carbamate



Using the same procedure described in Method A, with (1*R*)-2-([[(2*S*)-6-iodo-3,4-dihydro-2*H*-chromen-2-yl]methyl]amino)-1-(3-pyridinyl)ethanol (Example 36, Method B), the title compound was obtained (55 % overall yield for the reduction to the amine and protection as the carbamate). LC-MS *m/z* 511.1 (*MH*<sup>+</sup>), RT = 2.59 minutes.

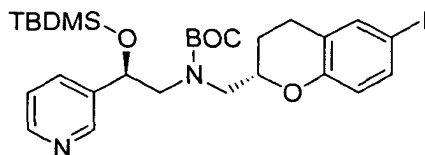
Example 38

Method A. Preparation of *tert*-butyl (2*R*)-2-[[*tert*-butyl(dimethyl)silyl]oxy]-2-(3-pyridinyl)ethyl[[(2*R*)-6-iodo-3,4-dihydro-2*H*-chromen-2-yl]methyl]carbamate



A mixture of *tert*-butyl (2*R*)-2-hydroxy-2-(3-pyridinyl)ethyl[[(2*R*)-6-iodo-3,4-dihydro-2*H*-chromen-2-yl]methyl]carbamate (Example 37, Method A, 6.35 g, 12.4 mmol), TBDMSCl (2.25 g, 14.9 mmol) and imidazole (2.10 g, 30.9 mmol) in DMF (10 mL) was stirred at room temperature under argon for 24 hours. The reaction mixture was then poured into a saturated NaHCO<sub>3</sub> solution (50 mL). The mixture was extracted with ether (100 mL X 2). The ether layer was washed with water (50 mL) and dried over anhydrous sodium sulfate. Removal of the solvent *in vacuo* afforded a near white syrup which was purified by column chromatography (silica gel, hexanes/ethyl acetate (5/1, v/v)) giving the desired compound as a colorless oil. LC-MS *m/z* 625.0 (*MH*<sup>+</sup>), RT = 4.09 minutes.

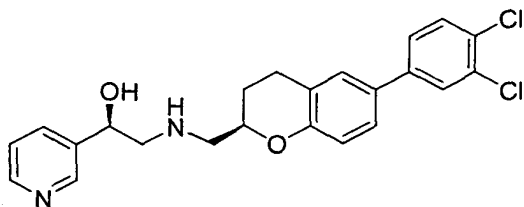
Method B. Preparation of *tert*-butyl (2*R*)-2-[[*tert*-butyl(dimethyl)silyl]oxy]-2-(3-pyridinyl)ethyl[[*(2S)*-6-iodo-3,4-dihydro-2*H*-chromen-2-yl]methyl]carbamate



Using the same procedure described in Method A, using *tert*-butyl (2*R*)-2-hydroxy-2-(3-pyridinyl)ethyl[[*(2S)*-6-iodo-3,4-dihydro-2*H*-chromen-2-yl]methyl]carbamate (Example 37, Method B) as starting material, the title compound was obtained in 65% yield. LC-MS *m/z* 625.3 (*MH*<sup>+</sup>), RT = 3.54 minutes.

Example 39

Preparation of (1*R*)-2-[[*(2R)*-6-(3,4-dichlorophenyl)-3,4-dihydro-2*H*-chromen-2-yl]methyl]amino)-1-(3-pyridinyl)ethanol



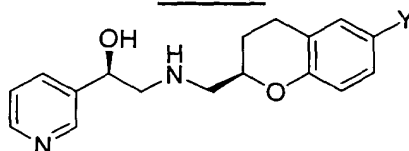
3,4-Dichlorophenylboronic acid (34 mg, 0.18 mmol), a solution of palladium acetate (3 mg, 0.01 mmol) and triphenylphosphine (12 mg, 0.05 mmol) in toluene (1 mL), and 2 M aqueous sodium carbonate (1 mL) were added successively to a solution of *tert*-butyl (2*R*)-2-hydroxy-2-(3-pyridinyl)ethyl[[*(2R)*-6-iodo-3,4-dihydro-2*H*-chromen-2-yl]methyl]carbamate (Example 37, 60 mg, 0.12 mmol) in toluene (2 mL). The mixture was heated (80°C) and stirred for 16 hours. After cooling the reaction was diluted with dichloromethane (5 mL) and the layers were separated. The organic layer was concentrated *in vacuo* and the residue was dissolved in a solution of 4 M hydrogen chloride in dioxane (4 mL). The solution was stirred for 16 hours and then concentrated *in vacuo*. Preparative reverse phase HPLC of the residue using acetonitrile/water afforded 10.3 mg (20%) of the desired product (retention time = 2.19 min.): <sup>1</sup>H NMR (CD<sub>3</sub>OD, δ): 8.71 (d, *J* = 2.2 Hz, 1 H), 8.59 (dd, *J* = 5.1, 1.5 Hz, 1 H), 8.11 (ddd, *J* = 7.9, 1.7, 1.7 Hz, 1 H), 7.71 (d, *J* = 2.3 Hz, 1 H), 7.61 (dd, *J* = 7.9, 5.1 Hz, 1 H), 7.37-7.56 (m, 4 H), 6.99 (d, 9.2 Hz, 1 H), 5.22 (dd, *J* = 10.5, 2.9 Hz, 1 H), 4.43-4.54 (m, 1 H), 3.26-3.55 (m, 4 H), 2.87-3.10 (m, 2 H), 2.11-2.22 (m, 1 H), 1.76-1.92 (m, 1 H); mass spectroscopy gave *m/z* = 429.2 [*M+H*]<sup>+</sup>.



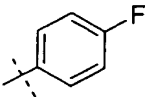
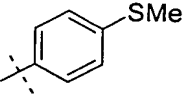
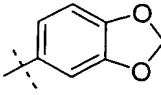
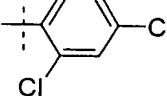
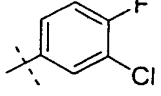
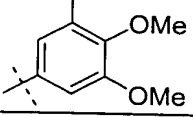
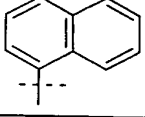
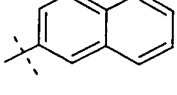


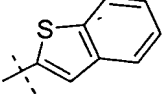
Using essentially the same method as described for Example 39 and using Example 37 and the appropriate substituted phenylboronic acid as starting materials, the following compounds were prepared and characterized in Table 3.

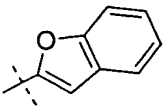
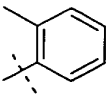
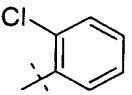
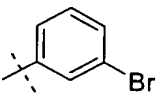
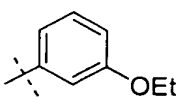
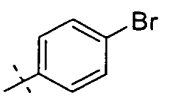
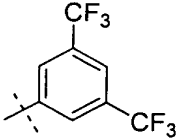
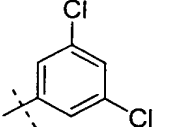
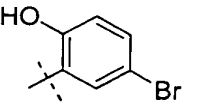
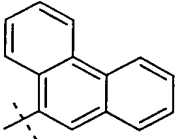
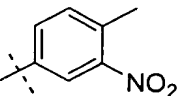
5

**Table 3.**



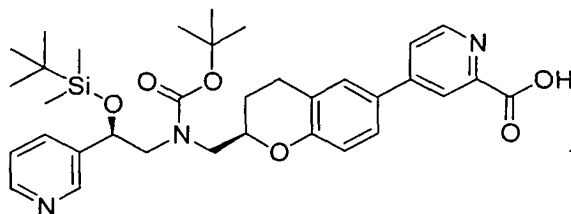
Example No.	Y	MS [M+H <sup>+</sup> ]	HPLC RT (min)
40		429.2	2.00
41		395.2	2.03
42		406.2	1.86
43		391.2	1.75
44		429.2	2.07
45		375.2	1.94
46		395.2	1.99
47		437.3	2.27

Example No.	Y	MS [M+H <sup>+</sup> ]	HPLC RT (min)
48		379.2	1.86
49		407.2	1.98
50		405.2	1.80
51		429.2	2.14
52		413.2	2.04
53		451.2	1.72
54		411.2	2.09
55		411.2	2.15
56		367.2	1.77
57		367.2	1.74
58		417.2	2.09

Example No.	Y	MS [M+H <sup>+</sup> ]	HPLC RT (min)
59		401.2	2.04
60		375.2	1.92
61		395.2	1.95
62		439.2	2.06
63		405.2	1.95
64		439.2	2.06
65		497.2	2.30
66		429.1	2.20
67		455.2	1.93
68		461.3	2.32
69		420.2	1.99

### Example 70

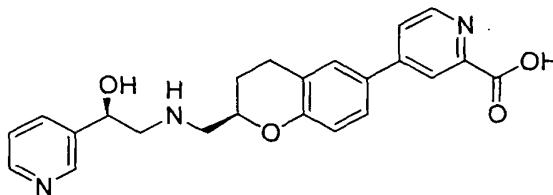
Preparation of 4-((2R)-2-(((2R)-2-((1,1-dimethylethyl)(dimethyl)silyloxy)-2-(3-pyridinyl)ethyl)oxy)carbonyl)amino)methyl]-3,4-dihydro-2H-chromen-6-yl)-2-pyridinecarboxylic acid



Argon was bubbled through a mixture of (1R)-1-(3-pyridinyl)-2-(((2R)-6-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-3,4-dihydro-2H-chromen-2-yl)methyl) amino)ethanol (Example 81, I, 0.50 g, 0.80 mmol) and methyl 4-chloro-2-pyridinecarboxylate (Example 21, 0.15 g, 0.88 mmol, 1.1 eq.) in toluene (2 mL), ethanol (2 mL), and 2M aqueous sodium carbonate (2 mL) for 15 minutes. Triphenylphosphine (0.04 g, 0.16 mmol, 0.2 eq.) and palladium (II) acetate (0.01 g, 0.04 mmol, 0.05 eq.) were added, and the mixture was stirred vigorously under argon at 85°C overnight. The reaction was cooled and filtered through a pad of Celite® with the aid of ethyl acetate. The filtrate was transferred to a separatory funnel where the layers were separated. The organic layer was concentrated *in vacuo* to remove excess solvents, and the resulting oil was dissolved in ethyl acetate. The ethyl acetate solution was extracted with a 1:1 solution of saturated aqueous sodium bicarbonate and water. The aqueous layer was adjusted to pH 4 with 1N aqueous HCl, then extracted with chloroform (2x). The combined organic layers were dried (Na<sub>2</sub>SO<sub>4</sub>) and concentrated *in vacuo* to provide the title compound as an orange oil (0.24 g, 48%): <sup>1</sup>H NMR (300 MHz, CDCl<sub>3</sub>) δ 8.62 (d, 1 H), 8.55 (broad s, 1 H), 8.39 (s, 1 H), 7.78-7.66 (m, 2 H), 7.51-7.48 (m, 1 H), 7.42 (broad s, 2 H), 7.34-7.31 (m, 1 H), 6.82 (dd, 1 H), 5.15-4.97 (m, 1 H), 4.24-4.12 (m, 3 H), 3.76-3.61 (m, 1 H), 3.46-3.30 (m, 1 H), 2.88-2.83 (m, 1 H), 2.05-1.95 (m, 1 H), 1.72-1.62 (m, 2 H), 1.21 (s, 9 H), 0.86 (s, 9 H), 0.03 (s, 3 H), -0.15 (s, 3 H); MS m/z 620.3 (MH<sup>+</sup>).

### Example 71

#### Preparation of 4-[(2*R*)-2-({[(2*R*)-2-hydroxy-2-(3-pyridinyl)ethyl]amino}methyl)-3,4-dihydro-2*H*-chromen-6-yl]-2-pyridinecarboxylic acid



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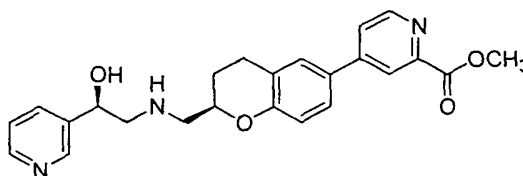
4-[(2*R*)-2-({[(2*R*)-2-[(1,1-Dimethylethyl)(dimethyl)silyl]oxy}-2-(3-pyridinyl)ethyl)]-3,4-dihydro-2*H*-chromen-6-yl]-2-pyridinecarboxylic acid (Example 70, 29 mg, 0.05 mmol) was stirred in an excess of 4M HCl in dioxane at room temperature for 18 hours. The volatile components were removed by rotary evaporation, and the residue was washed with dichloromethane. After drying under vacuum, the title compound was collected as the tri-hydrochloride salt (23 mg, 93 %): <sup>1</sup>H NMR (300 MHz, CD<sub>3</sub>OD) δ 9.07 (broad s, 1 H), 8.90 (d, 1 H), 8.83-8.78 (m, 3 H), 8.49 (d, 1 H), 8.18 (t, 1 H), 7.94-7.89 (m, 2 H), 7.20 (d, 1 H), 5.52-5.46 (m, 1 H), 4.67-4.61 (m, 1 H), 3.76-3.57 (m, 2 H), 3.51-3.39 (m, 2 H), 3.10-3.05 (m, 2 H), 2.29-2.20 (m, 1 H), 1.95-1.83 (m, 1 H); MS *m/z* 406.2 (MH<sup>+</sup> of the free base).

10

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### Example 72

#### Preparation of methyl 4-[(2*R*)-2-({[(2*R*)-2-hydroxy-2-(3-pyridinyl)ethyl]amino}methyl)-3,4-dihydro-2*H*-chromen-6-yl]-2-pyridinecarboxylate



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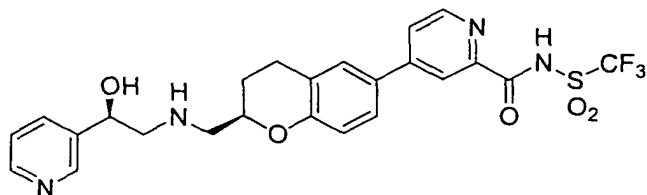
Argon was bubbled through a mixture of (1*R*)-1-(3-pyridinyl)-2-({[(2*R*)-6-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-3,4-dihydro-2*H*-chromen-2-yl]methyl}amino)ethanol (Example 81, 0.50 g, 0.80 mmol) and methyl 4-chloro-2-pyridinecarboxylate (Example 21, 0.15 g, 0.88 mmol, 1.1 eq.) in toluene (2 mL), ethanol (2 mL), and 2M aqueous sodium carbonate (2 mL) for 15 minutes. Triphenylphosphine (0.04 g, 0.16 mmol, 0.2 eq.) and palladium (II) acetate (0.01 g, 0.04 mmol, 0.05 equivalent) were added, and the mixture was stirred vigorously under argon at 85 °C overnight. The reaction was cooled and filtered through a pad of Celite<sup>®</sup> with the aid of ethyl acetate. The filtrate was

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transferred to a separatory funnel where the layers were separated. The organic layer was dried (Na<sub>2</sub>SO<sub>4</sub>) and concentrated *in vacuo*. The residue was purified by flash chromatography on silica gel flushed with ethyl acetate followed by elution with 95:5 chloroform/methanol. The coupling product was obtained as a yellow oil (63 mg, 12%); MS m/z 634.3 (MH<sup>+</sup>). The intermediate oil was stirred in 4N HCl in dioxane overnight at room temperature. The reaction was concentrated *in vacuo* and the residue was washed with dichloromethane to provide the title compound as the tri-hydrochloride salt (32 mg, 77%): <sup>1</sup>H NMR (300 MHz, DMSO-*d*<sub>6</sub>) δ 9.51 (broad s, 1 H), 9.36 (broad s, 1 H), 8.95 (s, 1 H), 8.89 (d, 1 H), 8.71 (d, 1 H), 8.62 (d, 1 H), 8.27 (s, 1 H), 8.10-8.06 (m, 1 H), 7.96-7.94 (m, 1 H), 7.70-7.65 (m, 2 H), 6.98 (d, 1 H), 5.42-5.39 (m, 2 H), 4.60-4.55 (m, 1 H), 3.91 (s, 3 H), 3.46-3.30 (m, 4 H), 2.94-2.88 (m, 1 H), 2.16-2.12 (m, 1 H), 1.83-1.68 (m, 1 H); MS m/z 420.1 (MH<sup>+</sup> of the free base).

### Example 73

Preparation of trifluoro-*N*-{4-[(2*R*)-2-[(2*R*)-2-hydroxy-2-(3-pyridinyl)ethyl]amino)methyl]-3,4-dihydro-2*H*-chromen-6-yl]-2-pyridinyl}carbonyl}methanesulfonamide

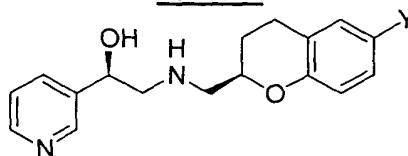


Into a solution of 4-[(2*R*)-2-[(2*R*)-2-[(1,1-dimethylethyl)(dimethyl)silyl]oxy]-2-(3-pyridinyl)ethyl]methyl-3,4-dihydro-2*H*-chromen-6-yl]-2-pyridinecarboxylic acid (Example 70, 113 mg, 0.18 mmol) in dichloromethane (2 mL) was added trifluoromethylsulfonamide (30 mg, 0.20 mmol, 1.1 eq.), 1-[3-(dimethylamino)propyl]-3-ethylcarbodiimide hydrochloride (42 mg, 0.22 mmol, 1.2 eq.), and *N,N*-dimethylaminopyridine (22 mg, 0.18 mmol, 1.0 eq.). The solution was stirred overnight at room temperature before being concentrated *in vacuo* to remove volatile components. The crude residue was purified by flash chromatography on silica gel flushed with ethyl acetate followed by elution with 3:1 ethyl acetate/methanol. The coupling product was obtained as a yellow oil (36 mg, 27%); MS m/z 751.2 (MH<sup>+</sup>). The protected intermediate was stirred in an excess of 4N HCl in dioxane overnight at room temperature. The reaction was concentrated *in vacuo*, and the residue was washed with dichloromethane to provide the title compound as the tri-hydrochloride salt (19 mg, 61%): <sup>1</sup>H NMR (300 MHz, CD<sub>3</sub>OD) δ 9.11 (s, 1 H), 8.89 (d, 1 H), 8.75-8.60 (m, 2 H), 8.34

(d, 1 H), 8.18 (t, 1 H), 7.92-7.74 (m, 2 H), 7.68-7.54 (m, 1 H), 7.20-7.08 (m, 1 H), 4.70-4.60 (m, 1 H), 3.74-3.59 (m, 5 H), 3.02-2.90 (m, 2 H), 2.24-2.16 (m, 1 H), 1.89-1.77 (m, 1 H); MS m/z 537.1 (MH<sup>+</sup> of the free base).

By employing the methods described in Example 73 and by using the compound of Example 70 with the appropriate amide or sulfonamide as starting materials, the following were similarly prepared and characterized:

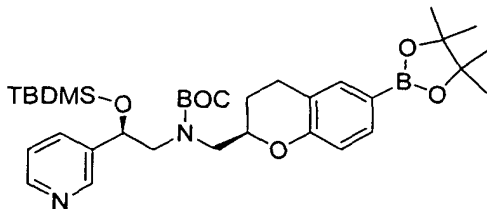
**Table 4.**



Example No.	R'	Y	Calculated MW	MS [M+H <sup>+</sup> ]	RT (minutes) LC-MS
74			418.2	419.2	0.93
75			480.22	481.2	2.01
76			516.2	517.2	2.18
77			482.16	483.1	0.75
78			510.19	511.2	1.03
79			562.17	563.2	2.02
80			574.19	575.2	1.73

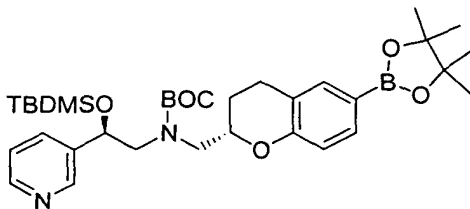
### Example 81

Method A. Preparation of (1R)-1-(3-pyridinyl)-2-([[(2R)-6-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-3,4-dihydro-2H-chromen-2-yl]methyl]amino)ethanol



5 According to the procedure of Murata et al., (J. Org. Chem. 62:6458, 1997), Ar was bubbled into a dioxane solution (40 mL) of (*tert*-butyl (2*R*)-2-[[*tert*-butyl(dimethyl)silyl]oxy]-2-(3-pyridinyl)ethyl][[(2*R*)-6-iodo-3,4-dihydro-2*H*-chromen-2-yl]methyl]carbamate (Example 38, Method A, 3.90 g, 6.126 mmol) for 10 minutes. To this solution was then added Pd(dppf)Cl<sub>2</sub> (100 mg) and Et<sub>3</sub>N (4.0 mL), and then  
10 pinacolborane (2.0 mL, 13.78 mmol, Aldrich Chemical Co.) was added slowly via syringe. The reaction mixture was stirred at 80°C for 12 hours and allowed to cool to room temperature. It was filtered through a pad of Celite<sup>®</sup> and concentrated *in vacuo* to an oily residue. The residue was purified on silica gel with EtOAc-Hexane (1:4) as the eluant to provide (II) (3.73 g, 97%): <sup>1</sup>H NMR (CDCl<sub>3</sub>, δ): -0.1 (s, 3H), 0.10 (s, 3H), 0.90 (s, 9H), 1.32 (s, 12H), 1.50 (s, 9H), 1.60-1.80 (m, 1H), 1.95-2.10 (m, 1H), 2.80 (dd, 2H), 3.30-3.50 (m, 2H), 3.60-3.64 (dd, 1H), 3.76-3.80 (dd, 1H), 4.20-4.26 (m, 1H), 5.02 (bs, 1H), 6.78 (d, 1H), 7.40 (s, 1H), 7.50 (m, 2H), 7.75 (m, 1H), 8.54 (m, 2H); m/z = 625.4 [M+H]<sup>+</sup>.

20 Method B. Preparation of (1R)-1-(3-pyridinyl)-2-([[(2*S*)-6-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-3,4-dihydro-2*H*-chromen-2-yl]methyl] amino)ethanol



25 Using the same procedure described in Method A, with *tert*-butyl (2*R*)-2-[[*tert*-butyl(dimethyl)silyl]oxy]-2-(3-pyridinyl)ethyl][[(2*S*)-6-iodo-3,4-dihydro-2*H*-chromen-2-yl]methyl]carbamate (Example 38, Method B), the title compound was obtained in 63 % yield. <sup>1</sup>H NMR (DMSO-*d*<sub>6</sub>) δ 8.52-8.48 (m, 2H), 7.72-7.67 (m, 1H), 7.40-7.32 (m, 3H),

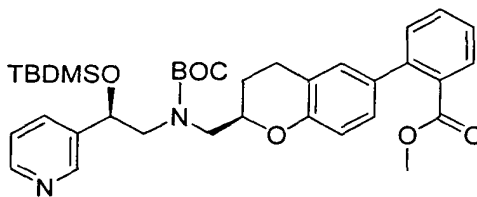


6.67 (d,  $J = 8.2$  Hz, 1 H), 5.09-5.00 (m, 1 H), 4.26-4.16 (m, 1 H), 3.56-3.38 (m, 4 H), 2.76-2.69 (m, 2 H), 1.95-1.89 (m, 1 H), 1.63-1.52 (m, 1 H), 1.25 (s, 9 H), 0.82 (s, 9 H), 0.00 s, 3 H), -0.15 (s, 3 H). LC-MS  $m/z$  625.4 ( $MH^+$ ), RT = 3.66 minutes.

5

### Example 82

Preparation of methyl 2-[(2*R*)-2-[(*tert*-butoxycarbonyl)[(2*R*)-2-[(*tert*-butyl(dimethyl)silyl]oxy]-2-(3-pyridinyl)ethyl]amino)methyl]-3,4-dihydro-2H-chromen-6-yl]benzoate



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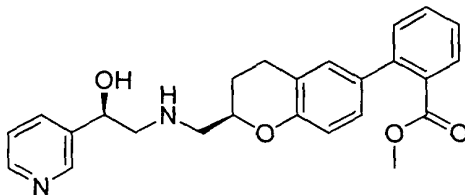
Argon gas was bubbled through a solution of (1*R*)-1-(3-pyridinyl)-2-[(2*R*)-6-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-3,4-dihydro-2H-chromen-2-yl]methyl]amino)ethanol (Example 81, 115 mg, 0.184 mmol) in toluene (5 mL) and dioxane (1 mL) for 10 minutes and then Pd(dppf)Cl<sub>2</sub> (10 mg) and methyl 2-iodobenzoate (72 mg, 0.276 mmol, Aldrich Chemical Co.) were added and the mixture was bubbled with argon for an additional 5 minutes. The mixture was treated with Na<sub>2</sub>CO<sub>3</sub> (1.0 mL of a 2.0 M aq.) and the bi-phase mixture stirred vigorously under Ar at 85°C for 12 hours. The cooled reaction mixture was filtered through a pad of Celite® and the filtrate was extracted with EtOAc (2x20 mL). Concentration of the organic extracts *in vacuo* and purification on silica gel using a gradient of 20-30% EtOAc/Hexanes provided the product as colorless oil (61 mg, 52%); <sup>1</sup>H NMR (CDCl<sub>3</sub>,  $\delta$ ): 0.01 (s, 3H), 0.20 (s, 3 H), 0.99 (s, 9 H), 1.59 (s, 9 H), 1.64-1.82 (m, 1 H), 1.98-2.10 (m, 1 H), 2.80-3.00 (dd, 2 H), 3.40-3.58 (m, 2 H), 3.80 (s, 3 H), 3.80-3.90 (dd, 1 H), 4.20-4.40 (m, 2 H), 5.02 (bs, 1 H), 6.78 (d, 1 H), 7.10 (bs, 2 H), 7.40-7.60 (m, 3 H), 7.90-8.00 (m, 3 H), 8.60-8.80 (m, 2 H); MS:  $[M+H]^+$  633.3

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### Example 83

#### Preparation of methyl 2-[(2R)-2-({[(2R)-2-hydroxy-2-(3-pyridinyl)ethyl]amino}methyl)-3,4-dihydro-2H-chromen-6-yl]benzoate

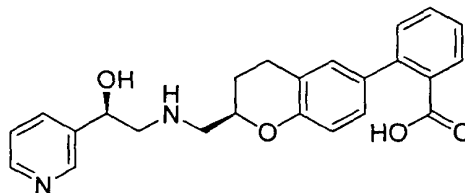


5 A stirred solution of methyl 2-[(2R)-2-({*tert*-butoxycarbonyl)[(2R)-2-{*tert*-butyl(dimethyl)silyl]oxy}-2-(3-pyridinyl)ethyl]amino}methyl)-3,4-dihydro-2H-chromen-6-yl]benzoate (Example 82, 61 mg, 0.096 mmol) in MeOH (0.50 mL) was treated with HCl in dioxane (1 mL of a 4N solution in dioxane, Aldrich Chemical Co.) at room temperature and stirring continued for 60 minutes. The mixture was concentrated *in vacuo* and  
10 purified on silica gel using a gradient of 5-10% MeOH/EtOAc to provide 31 mg of product as colorless oil (77%); <sup>1</sup>H NMR (DMSO-*d*<sub>6</sub>, δ): 1.65-2.04 (m, 2 H), 2.50-3.10 (m, 6 H), 3.65 (s, 3 H), 4.10 (dd, 1 H), 4.80 (d, 1 H), 6.80 (d, 1 H), 7.00 (bs, 2 H), 7.25-7.40 (m, 3 H), 7.42-7.52 (m, 1 H), 7.78-7.80 (m, 2 H), 8.52 (s, 1 H), 8.60 (s, 1 H); MS: *m/z* = 419.3 [M+H]<sup>+</sup>.

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### Example 84

#### Preparation of 2-[(2R)-2-({[(2R)-2-hydroxy-2-(3-pyridinyl)ethyl]amino}methyl)-3,4-dihydro-2H-chromen-6-yl]benzoic acid



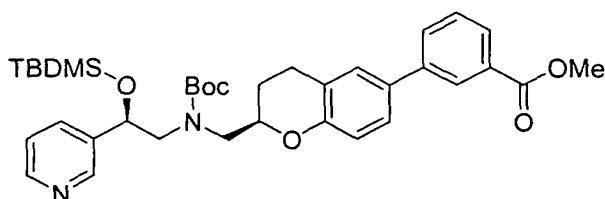
20 To a solution of methyl 2-[(2R)-2-({[(2R)-2-hydroxy-2-(3-pyridinyl)ethyl]amino}methyl)-3,4-dihydro-2H-chromen-6-yl]benzoate (Example 83, 60 mg, 0.143 mmol) in THF (0.50 mL) and MeOH (0.50 mL) was added LiOH (1.0 mL of a 2.0 M aq solution), and the mixture was stirred at room temperature for 2 hours. The mixture was diluted with 1.0 mL H<sub>2</sub>O and purified via preparative HPLC (gradient of 100:0 0.1%  
25 TFA/H<sub>2</sub>O:acetonitrile to 30:70 0.1% TFA/H<sub>2</sub>O:acetonitrile). The peak of interest was collected and concentrated *in vacuo* to provide 41 mg of desired final product as a bis-trifluoroacetic acid (TFA) salt; <sup>1</sup>H NMR (DMSO-*d*<sub>6</sub>, δ): 1.68-1.80 (m, 1 H), 2.04-2.18 (m, 1 H), 2.72-2.90 (m, 2 H), 3.22-3.50 (m, 4 H), 4.58 (dd, 1 H), 5.41 (d, 1 H), 6.82 (d, 1 H),

7.02 (d, 1 H), 7.04 (s, 1 H), 7.30-7.40 (m, 2 H), 7.50 (t, 1 H), 7.62 (d, 1 H), 8.01 (t, 1 H), 8.58 (d, 1 H), 8.82 (d, 1 H), 8.90 (s, 1 H), 9.44 (bs, 1 H), 9.64 (bs, 1 H) MS:  $m/z = 415.2$   $[M+H]^+$ .

5

#### Example 85

Preparation of Methyl 3-[(2R)-2-({(tert-butoxycarbonyl)[(2R)-2-{[tert-butyl(dimethyl)silyl]oxy}-2-(3-pyridinyl)ethyl]amino}methyl)-3,4-dihydro-2H-chromen-6-yl]benzoate

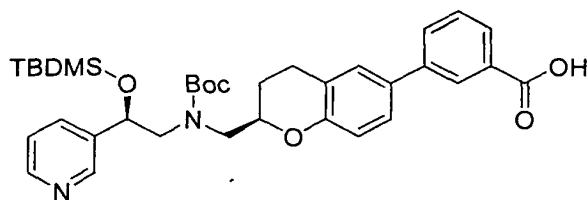


Argon was bubbled through a solution of the compound of Example 81 (5 g, 8 mmol) in toluene (100 mL) for 10 minutes. Then, [1,1'-bis(diphenylphosphino)-ferrocene] dichloropalladium (II) (460 mg, 0.56 mmol) and methyl 3-bromobenzoate (2.6 g, 12 mmol) were added in a single portion. The resulting reaction mixture was degassed with argon for an additional 5 minutes before aqueous  $\text{Na}_2\text{CO}_3$  (2M, 40 mL, 80 mmol) was added and the solution was heated at  $85^\circ\text{C}$  overnight. The product mixture was allowed to cool to room temperature, water was added and the biphasic mixture was extracted with ethyl acetate. The combined organic extracts were dried over anhydrous sodium sulfate, concentrated and purified with a Biotage column, gradient 10 – 30 % ethyl acetate / hexanes to obtain 3.83 g (77 %) of the title compound.  $MH^+ = 633.5$

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#### Example 86

Preparation of 3-[(2R)-2-({(tert-Butoxycarbonyl)[(2R)-2-{[tert-butyl(dimethyl)silyl]oxy}-2-(3-pyridinyl)ethyl]amino}methyl)-3,4-dihydro-2H-chromen-6-yl]benzoic acid



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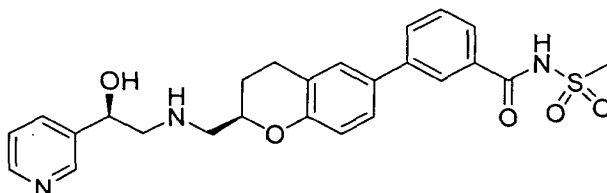
The product from Example 85 (3.0 g, 4.8 mmol) was diluted with 10 mL each of tetrahydrofuran, water, and methanol; 15 mL of 1 N sodium hydroxide (14.4 mmol) was added; and allowed solution to stir overnight at room temperature. The solution was

concentrated, water added, and neutralized with 1 N phosphoric acid. The aqueous layer was extracted with methylene chloride, dried over anhydrous sodium sulfate, and concentrated *in vacuo*. Purified by Biotage in gradient 10 – 30 % ethyl acetate / hexanes, then flushed column with ethyl acetate to 5 % methanol / ethyl acetate.

5 Yielded 2.3 g (78 %) of product.  $MH^+ = 619.6$

#### Example 87

Preparation of N-[3-[(2R)-2-({[(2R)-2-Hydroxy-2-(3-pyridinyl)ethyl]amino}methyl)-3,4-dihydro-2H-chromen-6-yl]benzoyl]methanesulfonamide



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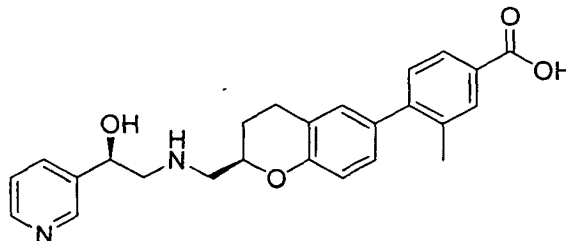
The product of Example 86 (100 mg, 0.16 mmol), 1-[(3-dimethylamino)propyl]-3-ethylcarbodiimide (36 mg, 0.19 mmol), dimethylaminopyridine (20 mg, 0.16 mmol), and methylsulfonamide (17 mg, 0.18 mmol) were dissolved in 2 mL methylene chloride and stirred overnight at room temperature. The mixture was treated with 0.5 mL 4 M HCl in 1,4-dioxane was added, the solution stirred for 0.5 hours, concentrated to dryness and the residue was purified by preparative HPLC to obtain the title compound (47 mg, 62 %).  $^1H$  NMR ( $CD_3CN-d_3$ )  $\delta$ : 8.91 (s, 1 H), 8.76 (d, 1 H), 8.51 (d, 1 H), 8.07 (s, 1 H), 7.97 (t, 1 H), 7.88 – 7.83 (m, 2 H), 7.62 – 7.56 (m, 1 H), 7.50 – 7.47 (m, 2 H), 6.98 (d, 1 H), 5.46 (d, 1 H), 4.54 – 4.47 (m, 1 H), 3.52 (dd, 2 H), 3.37 (s, 3 H), 3.39 – 3.25 (m, 2 H), 2.99 – 2.90 (m, 2 H), 2.14 – 2.09 (m, 1 H), 1.86 – 1.79 (m, 1 H).  $MH^+ = 482.2$

20

#### Example 88

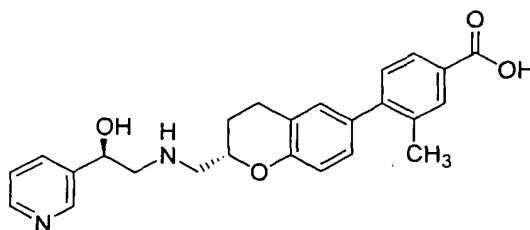
Method A. Preparation of 4-[3-[(2R)-2-({[(2R)-2-hydroxy-2-(3-pyridinyl)ethyl]amino}methyl)-3,4-dihydro-2H-chromen-6-yl]-3-methylbenzoic acid

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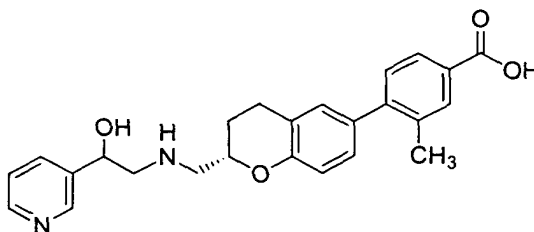
Argon was bubbled through a solution of Example **81** (100 mg, 0.16 mmol) in toluene (2 mL) for 10 minutes. Then, palladium acetate (2 mg, 0.008 mmol), 2-(di-*tert*-butylphosphino)biphenyl (5 mg, 0.016 mmol), and methyl 4-bromo-3-methylbenzoate (55 mg, 0.24 mmol) were added in a single portion. The resulting reaction mixture was degassed with argon for an additional 5 minutes before aqueous Na<sub>2</sub>CO<sub>3</sub> (2M, 1 mL, 1.68 mmol) was added and the solution was heated at 85°C overnight. The product mixture was allowed to cool to room temperature, water was added, and the biphasic mixture was extracted with ethyl acetate. 1 mL of 4 M HCl / dioxane was added to the combined organic extracts, stirred for 0.5 hour, and concentrated *in vacuo*. Then, 1 mL of 1 N sodium hydroxide was added, stirred for 0.5 hour, filtered, and purified by preparative HPLC to obtain **8** (7 mg, 11 %). MH<sup>+</sup> = 419.3

Method B. Preparation of 4-[(2S)-2-({[(2R)-2-hydroxy-2-(3-pyridinyl)ethyl]amino}methyl)-3,4-dihydro-2H-chromen-6-yl]-3-methylbenzoic acid



Using the same procedure described in Method A with (1*R*)-1-(3-pyridinyl)-2-({[(2*S*)-6-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-3,4-dihydro-2H-chromen-2-yl]methyl} amino)ethanol (Example **81**, Method B), the title compound was obtained in 38 % yield: <sup>1</sup>H NMR (CD<sub>3</sub>OD) δ 7.08 (d, *J* = 2.3 Hz, 1 H), 6.95 (dd, *J* = 5.1, 1.8 Hz, 1 H), 6.41-6.37 (m, 1 H), 6.30-6.28 (m, 1 H), 6.24-6.21 (m, 1 H), 5.94-5.89 (m, 1 H), 5.60 (d, *J* = 8.0 Hz, 1 H), 5.50-5.47 (m, 2 H), 5.33 (d, *J* = 8.8 Hz, 1 H), 3.52 (dd, *J* = 9.6, 3.6 Hz, 1 H), 3.38-3.33 (m, 1 H), 2.84-2.78 (m, 1 H), 1.78 (s, 3 H), 1.75-1.72 (m, 1 H), 1.68-1.60 (m, 1 H), 1.43-1.33 (m, 1 H), 1.31-1.25 (m, 1 H), 0.58-0.52 (m, 1 H), 0.32-0.23 (m, 1 H). LC-MS *m/z* 419.2 (MH<sup>+</sup>).

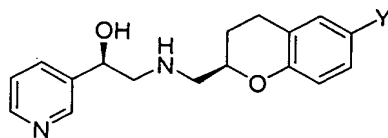
Method C. Preparation of 4-[(2S)-2-([2-hydroxy-2-(3-pyridinyl)ethyl]amino)methyl]-3,4-dihydro-2H-chromen-6-yl]-3-methylbenzoic acid



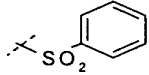
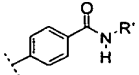
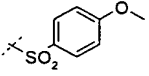
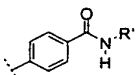
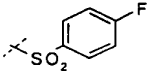
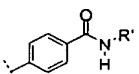
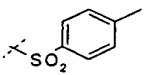
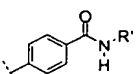
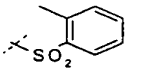
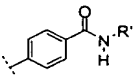
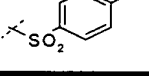
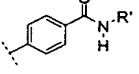
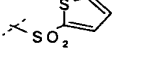
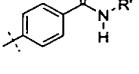
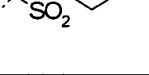
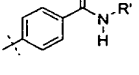
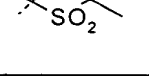
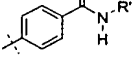
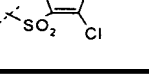
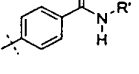
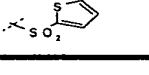
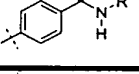
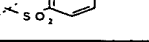
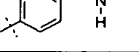
Starting with the (2S)-6-iodo-3,4-dihydro-2H-chromene-2-carboxylic acid  
5 (Example 7, Method B) and racemic 2-amino-1-(3-pyridinyl)ethanol dihydrochloride, and using the procedures described in Examples 35-38 and Method A above, the title compound was prepared. LC-MS  $m/z$  419.2 ( $MH^+$ ),  $RT$  = 1.45 minutes.

Using the procedures outlined in Examples 69-88 and using the appropriate aryl  
halides, trifluoromethanesulfonates, sulfonamides and/or benzoates, the following  
10 compounds were prepared and characterized.

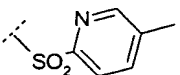
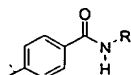
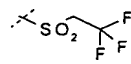
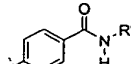
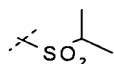
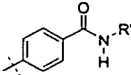
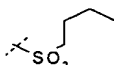
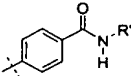
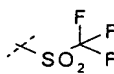
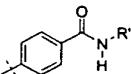
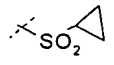
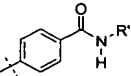
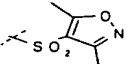
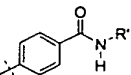
**Table 5.**

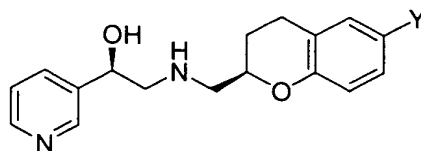


Example	R'	Y	Calculated MW	MS [M+H <sup>+</sup> ]	RT (minutes) LC-MS
89			481	482.2	1.33
90			557	558.2	2.05
91			557	558.31	2.01
92			573	574.2	1.98
93			561	562.2	2
94			577	578.2	2.15
95			591	592.2	2.25
96			644	645.2	2.24
97			509	510.2	1.76
98			509	510	1.75
99			481	482.2	1.14

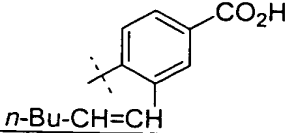
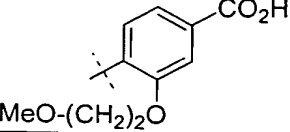
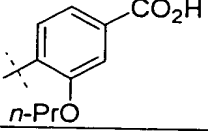
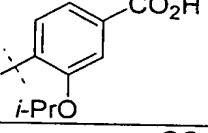
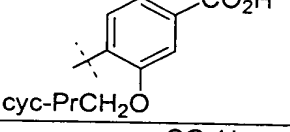
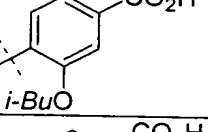
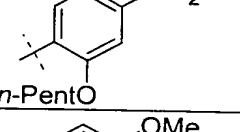
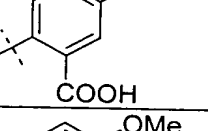
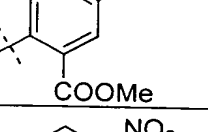
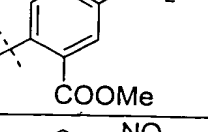
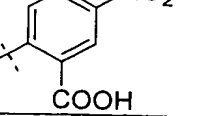
Example	R'	Y	Calculated MW	MS [M+H <sup>+</sup> ]	RT (minutes) LC-MS
100			543	544.2	1.88
101			573	574.2	1.86
102			561	562.2	1.89
103			557	558.3	1.96
104			557	558.2	1.9
105			577	578.2	2.02
106			584	583,585	2.01
107			509	510	0.39
108			495	496	0.17
109			596	595,597	1.68
110			616	617	1.89
111			636	637	1.16

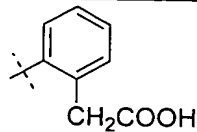
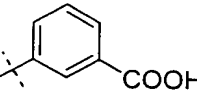
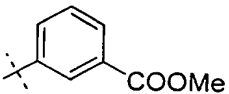
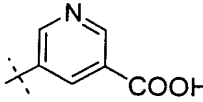
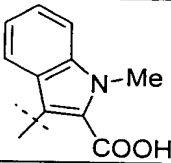
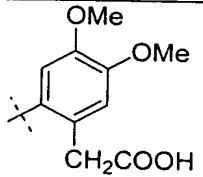
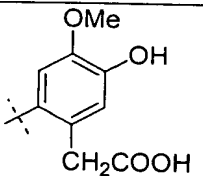
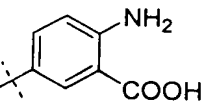
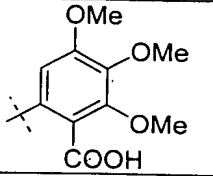
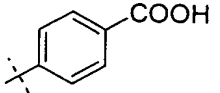


Example	R'	Y	Calculated MW	MS [M+H <sup>+</sup> ]	RT (minutes) LC-MS
112			558	559	0.47
113			549	550	1.79
114			509	510	2.04
115			523	524	2.12
116			535	536	0.8
117			507	508	1.9
118			562	563	3.4

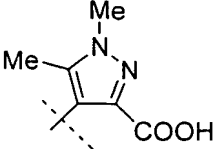
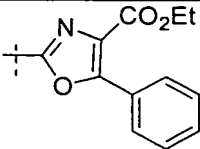
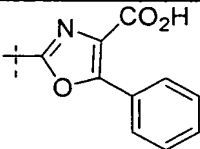
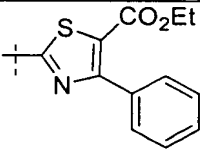
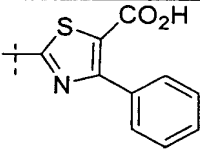
**Table 6.**

Example No	Y	MS [M+H] <sup>+</sup>	HPLC RT (min)
119		419.3	1.61
120		465.1	1.37
121		433	1.42
122		457	1.68
123		462	1.56
124		439	1.1
125		435	0.92
126		477.2	
127		537.3	2.30

Exempl No	Y	MS [M+H] <sup>+</sup>	HPLC RT (min)
128	 <i>n</i> -Bu-CH=CH	487.4	2.21
129	 MeO-(CH <sub>2</sub> ) <sub>2</sub> O	479.2	1.74
130	 <i>n</i> -PrO	463.2	1.86
131	 <i>i</i> -PrO	463.1	1.88
132	 cyc-PrCH <sub>2</sub> O	475.2	1.95
133	 <i>i</i> -BuO	477.2	2.08
134	 <i>n</i> -PentO	491.2	2.17
135	 COOH	435.2	1.66
136	 COOMe	449.2	1.87
137	 COOMe	464.2	1.91
138	 COOH	450.2	1.59

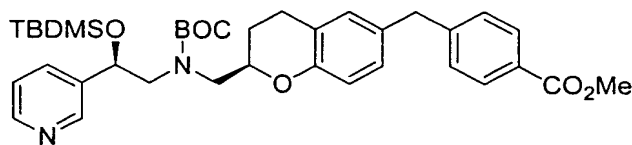
Example No	Y	MS [M+H] <sup>+</sup>	HPLC RT (min)
139		419.5	1.68
140		405.2	1.68
141		419.2	1.91
142		406.2	0.79
143		458.2	1.95
144		479.3	1.55
145		465.3	1.13
146		420.2	1.15
147		495.3	1.63
148		405.2	1.53

Example No	Y	MS [M+H] <sup>+</sup>	HPLC RT (min)
149		419.2	1.55
150		423.2	1.26
151		406.2	0.62
152		419.3	1.58
153		419.2	1.69
154		411.1	1.18
155		433.3	1.94
156		411.3	1.52
157		411.3	1.33
158		406.3	0.62
159		395.2	1.07
160		455.3	1.99
161		451.3	1.17

Example No	Y	MS [M+H] <sup>+</sup>	HPLC RT (min)
162		423.3	0.63
163		500.6	2.27
164		472.4	1.99
165		516.5	2.38
166		488.3	1.96

#### Example 167

Preparation of methyl 4-[[[(2*R*)-2-[[[(*tert*-butoxycarbonyl)((2*R*)-2-(3-pyridinyl)-2-[[[(1,1,2,2-tetramethylpropyl)silyl]oxy]ethyl)amino]methyl]-3,4-dihydro-2*H*-chromen-6-yl)methyl]benzoate

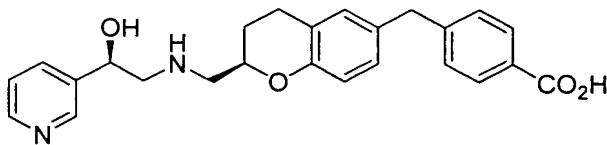


A solution of 100 mg (0.16 mmol) of (1*R*)-1-(3-pyridinyl)-2-[[[(2*R*)-6-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-3,4-dihydro-2*H*-chromen-2-yl]methyl]amino]ethanol (Example 81) dissolved in 5 mL of toluene and 1 mL 1,4-dioxane, was bubbled under argon for 10 minutes. Then, 10 mg (0.0122 mmol) of Pd(dppf)Cl<sub>2</sub> complex with methylene chloride (1:1) and 54.98 mg (0.24 mmol) of methyl 4-(bromomethyl)benzoate (Aldrich Chemical Co.) were added, and the mixture was bubbled under argon for another 5 minutes. Finally, 1.0 mL (2.0 mmol) of 2M aqueous sodium carbonate was

added, and the mixture was stirred under argon at 85°C for 16 hours. After this time, the mixture was allowed to cool to ambient temperature, filtered through Celite®, rinsed with ethyl ether, and concentrated *in vacuo*. The product was purified by flash chromatography using 30% ethyl acetate/ hexanes as the eluant to provide 77.2 mg of product; MH+ 647.4.

#### Example 168

##### Preparation of 4-(((2R)-2-(((2R)-2-hydroxy-2-(3-pyridinyl)ethyl)amino)methyl)-3,4-dihydro-2H-chromen-6-yl)methyl]benzoic acid

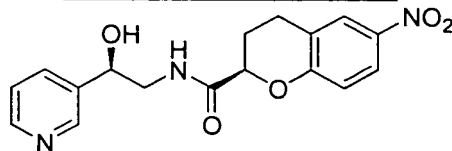


To a solution of 77.2 mg (0.11 mmol) methyl 4-(((2R)-2-(((*tert*-butoxycarbonyl)((2R)-2-(3-pyridinyl)-2-(((1,1,2,2-tetramethylpropyl)silyl)oxy)ethyl)amino)methyl)-3,4-dihydro-2H-chromen-6-yl)methyl]benzoate (Example 167) in 1 mL of tetrahydrofuran was added 0.54 mL of 1M LiOH and 0.27 mL methanol. The mixture was stirred at room temperature for 3 hours after which point 0.5 mL of 1N phosphoric acid was added to the solution. The mixture was partitioned between ethyl acetate (3 x 5 mL) and water (5 mL). The organic layer was washed with saturated sodium chloride, dried over sodium sulfate, filtered, and concentrated. To the residue was added 0.4 mL of hydrochloric acid in dioxane. This solution was stirred at room temperature for 0.5 hour. The solution was then washed with water and concentrated *in vacuo*, followed by purification by preparative HPLC (gradient of 100:0 0.1% TFA/H<sub>2</sub>O:acetonitrile to 30:70 0.1% TFA/H<sub>2</sub>O:acetonitrile) to obtain 16.4 mg of product as the TFA salt. MH+ 419.3.

<sup>1</sup>H NMR (DMSO *d*<sub>6</sub>, δ): 8.89 (br. s, 1 H), 8.63 (s, 1 H), 8.57 (d, 1 H), 7.88 (dt, 1 H), 7.85 (s, 1 H), 7.82 (s, 1 H), 7.50 (dd, 1 H), 7.32 (s, 1 H), 7.29 (s, 1 H), 6.96 (m, 2 H), 6.73 (d, 1 H), 6.38 (br. s, 1 H), 5.08 (m, 1 H), 4.38 (m, 1 H), 2.76 (m, 1 H), 2.71 (m, 1 H), 1.99 (m, 1 H), 1.67 (m, 1 H).

### Example 169

#### Preparation of (2R)-N-[(2R)-2-hydroxy-2-(3-pyridinyl)ethyl]-6-nitro-3,4-dihydro-2H-chromene-2-carboxamide



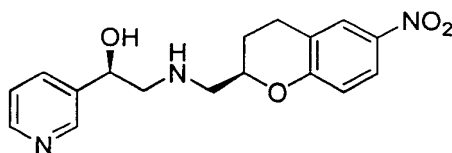
5 (2R)-6-Nitro-3,4-dihydro-2H-chromene-2-carboxylic acid (4.1 g, 18 mmol) and (1R)-2-amino-1-(3-pyridinyl)ethanol (5.0 g, 24 mmol) (both described in U.S. Patent No. 6,051,586) were suspended in CH<sub>2</sub>Cl<sub>2</sub> and stirred vigorously. Triethylamine (9.2 mL, 66 mmol) was added followed by hydroxybenzotriazole (4.9 g, 36 mmol) and EDCI (6.9 g, 36 mmol), and the reaction was stirred overnight. After 18 hours, TLC showed no  
10 remaining acid starting material, so the reaction was partitioned between water and CH<sub>2</sub>Cl<sub>2</sub> and the organic layer was washed 3 x 100 mL of water. The organic layer was washed with 1N HCl, which removed the product into the aqueous layer. This aqueous layer was washed with CH<sub>2</sub>Cl<sub>2</sub> and the organic was discarded. The aqueous solution was then basified and became cloudy with a white precipitate. The basified mixture was  
15 extracted with 3 x 100mL of CH<sub>2</sub>Cl<sub>2</sub>.

The combined organic layer was concentrated, affording the product (4.5g) as a light yellow foam. <sup>1</sup>H NMR (DMSO-*d*<sub>6</sub>, δ): 8.4 (d, 2H), 8.1 (t, 1H), 8.0 (m, 2H), 7.6 (d, 1H), 7.3 (m, 1H), 7.0 (d, 1H), 5.6 (s, 1H), 4.7 (m, 2H), 3.3 (m, 2H) 2.8 (m, 1H), 2.6 (m, 1H), 2.2 (m, 1H), 1.9 (m, 1H); LC/MS: *m/z* 343, MH<sup>+</sup> 344.

20

### Example 170

#### Preparation of (1R)-2-([(2R)-6-nitro-3,4-dihydro-2H-chromen-2-yl]methyl)amino)-1-(3-pyridinyl)ethanol



25 (2R)-N-[(2R)-2-Hydroxy-2-(3-pyridinyl)ethyl]-6-nitro-3,4-dihydro-2H-chromene-2-carboxamide (Example 169, 1.0 g, 3 mmol) was dissolved in 15 mL of THF and borane-dimethylsulfide complex (1.4 mL, 12.6 mmol) was added dropwise. The reaction was refluxed for one hour after which TLC showed no remaining starting material. Methanol (0.5 mL) was then added dropwise followed by 6N HCl (0.5mL) and the reaction was  
30 refluxed an additional 1.5 hours. The solution was then cooled and diluted with water and ethyl acetate, and adjusted to about pH 9 with 1N NaOH. The organic layer was

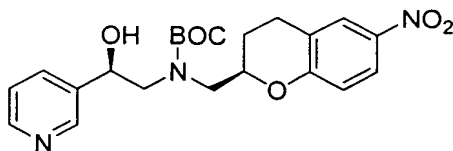


dried and evaporated to afford the product (650 mg) as a yellow solid.  $^1\text{H}$  NMR (DMSO- $d_6$ ,  $\delta$ ): 8.6 (s, 1H),  $\delta$  8.5 (d, 1H),  $\delta$  8.1 (s, 1H),  $\delta$  8.0 (d, 1H),  $\delta$  7.8 (d, 1H),  $\delta$  7.4 (m, 1H),  $\delta$  7.0 (d, 1H),  $\delta$  5.6 (s, 1H),  $\delta$  4.8 (m, 1H),  $\delta$  4.3 (m, 1H),  $\delta$  3.2 (s, 1H),  $\delta$  2.9 (m, 2H),  $\delta$  2.8 (m, 2H),  $\delta$  2.1 (m, 1H),  $\delta$  1.8 (m, 1H); LC/MS:  $m/z$  329,  $\text{MH}^+$  330

5

#### Example 171

Preparation of *tert*-butyl (2*R*)-2-hydroxy-2-(3-pyridinyl)ethyl{[(2*R*)-6-nitro-3,4-dihydro-2H-chromen-2-yl]methyl}carbamate



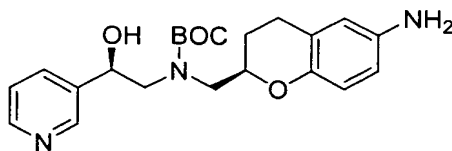
10

(1*R*)-2-([(2*R*)-6-nitro-3,4-dihydro-2H-chromen-2-yl]methyl)amino)-1-(3-pyridinyl)ethanol (Example 170, 650 mg, 2 mmol) was dissolved in 12 mL THF, di-*tert*-butyl-dicarbonate (440 mg, 2 mmol) was added, and the reaction was stirred and monitored by TLC. Upon completion, when the disappearance of starting material was observed, the reaction was partitioned between water and ethyl acetate. The crude product obtained by concentration of the organic layer was purified by filtration through a silica plug to give 777 mg of material as a white foam.  $^1\text{H}$  NMR (DMSO- $d_6$ ,  $\delta$ ): 8.4 (m, 2H), 8.1 (s, 1H), 7.9 (d, 1H), 7.7 (m, 1H), 7.4 (m, 1H), 6.9 (d, 1H), 5.6 (d, 1H), 4.8 (m, 1H), 4.4 (m, 1H), 3.5 (m, 4H), 2.8 (m, 2H), 2.0 (m, 1H), 1.6 (m, 1H), 1.2 (s, 9H); LC/MS:  $m/z$  429,  $\text{MH}^+$  430.

20

#### Example 172

Preparation of *tert*-butyl [(2*R*)-6-amino-3,4-dihydro-2H-chromen-2-yl]methyl[(2*R*)-2-hydroxy-2-(3-pyridinyl)ethyl]carbamate



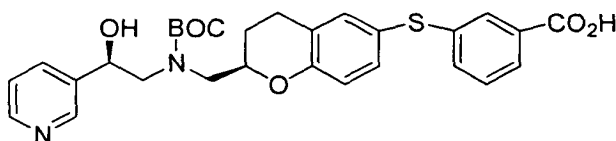
25

*tert*-Butyl (2*R*)-2-hydroxy-2-(3-pyridinyl)ethyl{[(2*R*)-6-nitro-3,4-dihydro-2H-chromen-2-yl]methyl}carbamate (Example 171, 500 mg, 1.2 mmol) was dissolved in degassed THF, and to the solution was added Pd/C (50 mg, 10%) under argon and cooled to 0°C.  $\text{NaBH}_4$  was dissolved in ethanol and added to the reaction slowly to avoid excessive bubbling. After gas evolution had stopped, the reaction was warmed to

room temperature and monitored by TLC. When complete, the reaction was cooled to 0°C and quenched by the addition of ice. The black precipitate was then filtered through Celite® and the filtrate was concentrated *in vacuo* until cloudy. The filtrate was then extracted with ethyl acetate and the crude material was purified via flash chromatography to yield the product (30%). <sup>1</sup>H NMR (DMSO-*d*<sub>6</sub>, δ): 8.4 (m, 2H), 7.7 (m, 1H), 7.4 (m, 1H), 6.4 (d, 1H), 6.3 (s, 1H), 6.2 (d, 1H), 5.6 (d, 1H), 4.8 (m, 1H), 4.5 (m, 1H), 3.5 (m, 2H), 3.4 (m, 2H), 2.8 (m, 2H), 1.8 (m, 1H), 1.5 (m, 1H), 1.2 (d, 9H); LC/MS: *m/z* 399, MH<sup>+</sup> 400

### Example 173

Preparation of 3-(((2*R*)-2-(((*tert*-butoxycarbonyl)((2*R*)-2-hydroxy-2-(3-pyridinyl)ethyl)amino)methyl)-3,4-dihydro-2*H*-chromen-6-yl)sulfanyl)benzoic acid

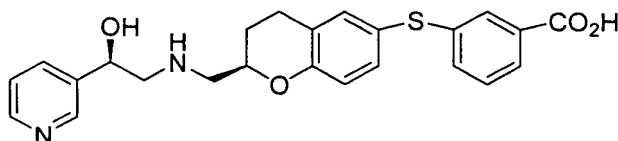


Utilizing a procedure reported by Schutze (EP 0067352 B2), a solution of 510 mg (1.25 mmol) of Example 172 in 15 mL of acetone was cooled to 0°C, and 1.3 mL (2.5 mmol) of 2N hydrochloric acid was added. Sodium nitrite (95 mg, 1.38 mmol) dissolved in 1.3 mL of water at 0°C was added slowly to the reaction flask.

The resulting mixture was then allowed to stir at 0°C for 1 hour while 270 mg (1.75 mmol) 3-mercaptopbenzoic acid, 279 mg (1.75 mmol) copper sulfate, and 1.24 mL water were mixed together at room temperature for 0.5 hour. After this time, the cold (0°C) solution was added slowly to the room temperature solution. The resulting mixture was stirred at room temperature for 16 hours. The reaction mixture was then added to 100 mL water and extracted 3 times with 25 mL ethyl acetate. The combined organic phases were washed with water and brine, and dried over anhydrous sodium sulfate, filtered, and concentrated *in vacuo*. The crude product was used without further purification.

### Example 174

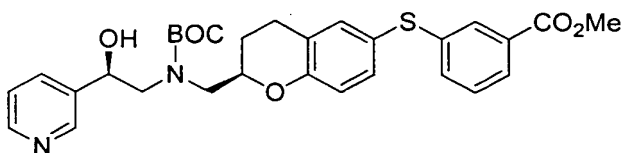
#### Preparation of 3-[[[(2R)-2-([(2R)-2-hydroxy-2-(3-pyridinyl)ethyl]amino)methyl]-3,4-dihydro-2H-chromen-6-yl]sulfanyl]benzoic acid



5 To 670 mg (1.25 mmol) of crude 3-[[[(2R)-2-([(tert-butoxycarbonyl][(2R)-2-hydroxy-2-(3-pyridinyl)ethyl]amino)methyl)-3,4-dihydro-2H-chromen-6-yl]sulfanyl]benzoic acid (Example 173) diluted in 5 mL 1,4-dioxane, was added 0.5 mL of 6N hydrochloric acid slowly. The resulting mixture was stirred at 45°C for 2 hours. After this time the mixture was concentrated *in vacuo*, dissolved in 2 mL of 1:1 methanol to water, and  
10 purified by HPLC (0 – 70% acetonitrile/0.1% TFA) to afford 28.5 mg (5% yield) of the desired product as the bis TFA salt. MH+ 437.3. <sup>1</sup>H NMR (CDCl<sub>3</sub>, δ): 8.91(br. S, 1 H), 8.63 (d, 1 H), 8.56 (dd, 1 H), 7.89 (m, 1 H), 7.72 (dt, 1 H), 7.62 (m, 1 H), 7.49 (m, 1 H), 7.39 (m, 1 H), 7.31 (m, 1 H), 7.27 (m, 1 H), 7.24 (dd, 1 H), 6.90 (d, 1 H), 6.35 (br. S, 1 H), 5.07 (m, 1 H), 4.48 (m, 1 H), 3.32 (m, 4 H), 3.16 (m, 1 H), 2.78 (m, 2 H), 2.04 (m, 1 H),  
15 1.71 (m, 1 H).

### Example 175

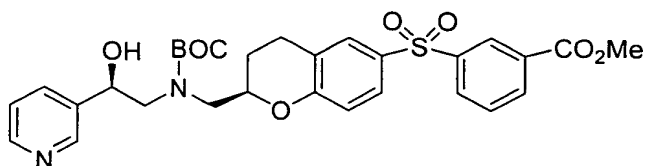
#### Preparation of methyl 3-[[[(2R)-2-([(tert-butoxycarbonyl][(2R)-2-hydroxy-2-(3-pyridinyl)ethyl]amino)methyl)-3,4-dihydro-2H-chromen-6-yl]sulfanyl]benzoate



20 To 650 mg (1.25 mmol) of 3-[[[(2R)-2-([(tert-butoxycarbonyl][(2R)-2-hydroxy-2-(3-pyridinyl)ethyl]amino)methyl)-3,4-dihydro-2H-chromen-6-yl]sulfanyl]benzoic acid (Example 173) dissolved in 10 mL 1:1 methanol/ethyl acetate, was added 3 mL of 2M trimethylsilyl diazomethane dropwise. The resulting solution was then allowed to stir at  
25 room temperature for 16 hours. The solution was then diluted with ethyl acetate, washed with water and brine, and concentrated *in vacuo*. The crude mixture was purified by Biotage with 75% ethyl acetate/hexanes to obtain 223 mg (33% yield) of product; MH+ 551.2.

### Example 176

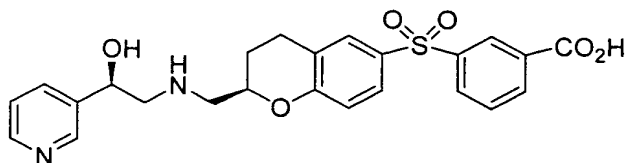
Preparation of methyl 3-[[[(2R)-2-[(tert-butoxycarbonyl)[(2R)-2-hydroxy-2-(3-pyridinyl)ethyl]amino)methyl]-3,4-dihydro-2H-chromen-6-yl]sulfonyl]benzoate



5           A solution of 0.5 mL (3.6 mmol) of trifluoroacetic anhydride in 2 mL methylene chloride was cooled to 0°C, and then 0.11 mL (1.1 mmol) of 30% hydrogen peroxide was added to the solution slowly, allowing the solution to stir at this temperature for 5 minutes. Then a solution of 200 mg (0.36 mmol) methyl 3-[[[(2R)-2-[(tert-butoxycarbonyl)[(2R)-2-hydroxy-2-(3-pyridinyl)ethyl]amino)methyl]-3,4-dihydro-2H-chromen-6-yl]sulfonyl]benzoate (Example 175) in 1 mL of methylene chloride was added to the cold solution dropwise and the reaction mixture was stirred at 0°C for 1 hour, followed by stirring at room temperature for 0.5 hour. The mixture was diluted with 10 mL ethyl ether and washed with 20 mL of 1N aqueous sodium hydroxide. The aqueous layer was extracted with ethyl ether, and the organic phase was washed sequentially  
10  
15       with 20% aqueous sodium sulfite, water and brine, dried over sodium sulfate, filtered, and concentrated *in vacuo* to obtain 66.3 mg (21 % yield) of crude product; MH<sup>+</sup> 583.2.

### Example 177

Preparation of 3-[[[(2R)-2-[(2R)-2-hydroxy-2-(3-pyridinyl)ethyl]amino)methyl]-3,4-dihydro-2H-chromen-6-yl]sulfonyl]benzoic acid

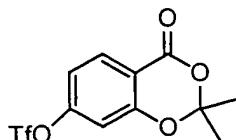


20           To a solution of 66.3 mg (0.11 mmol) methyl 3-[[[(2R)-2-[(tert-butoxycarbonyl)[(2R)-2-hydroxy-2-(3-pyridinyl)ethyl]amino)methyl]-3,4-dihydro-2H-chromen-6-yl]sulfonyl]benzoate (Example 176) diluted in 5 mL 1,4-dioxane, was slowly added 0.05 mL of 6N hydrochloric acid. The resulting mixture was then stirred at 45°C for 2 hours. The crude mixture was concentrated *in vacuo*, then purified by preparative HPLC. The purified intermediate product was then treated with 0.8 mL of 2N sodium hydroxide and allowed to stir for 36 hours and then concentrated *in vacuo*. The crude  
25

product was then purified by preparative HPLC (0-70% Acetonitrile/0.1% aq TFA) to obtain 6.5 mg of product as the bis-TFA salt. MH<sup>+</sup> 469.3 (free base)

#### Example 178

##### 5      Preparation of 2,2-dimethyl-4-oxo-4H-1,3-benzodioxin-7-yl trifluoromethanesulfonate



To 2,4-dihydroxybenzoic acid (Aldrich) (10.0 g, 64.9 mmol, 1.0 eq.) was added trifluoroacetic acid (80 mL), trifluoroacetic anhydride (50 mL), and acetone (10 mL) at 0°C. The reaction mixture was allowed to warm up slowly to room temperature and stirred for 48 hours. The mixture was then concentrated under reduced pressure. The resulting residue was washed with saturated sodium bicarbonate (100 mL), extracted with ethyl acetate (3x100 mL). The combined extracts were dried over magnesium sulfate, filtered, and concentrated under reduced pressure to give crude product 9.2 g as yellow solid.

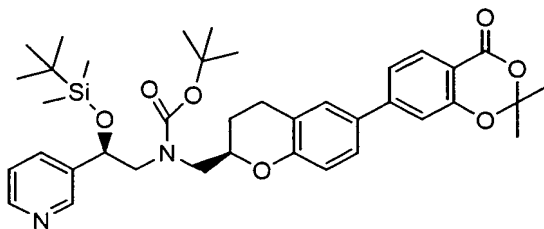
15      The crude product was treated with trifluoromethanesulfonic anhydride (8.8 mL, 52.11 mmol, 1.1 eq.) in the presence of pyridine (50 mL) at 0°C for 8 hours. The resulting mixture was then diluted with distilled water (100 mL), extracted with ethyl acetate (3x50 mL), and washed with saturated sodium bicarbonate (60 mL) and brine (100 mL). The combined extracts were dried over magnesium sulfate, filtered, and concentrated under reduced pressure to give brown oil. Purification by flash chromatography on a silica gel column (20%-40% ethyl acetate/hexanes) yielded the desired product as a white solid (8.3 g, 40%). <sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 8.08 (d, 1H), 7.03 (d, 1H), 6.94 (s, 1H), 1.77 (s, 6H), GC-MS: 326 (M<sup>+</sup>), retention time: 7.557 min.

25

30

### Example 179

Preparation of *tert*-butyl (2*R*)-2-[[*tert*-butyl(dimethyl)silyl]oxy]-2-(3-pyridinyl)ethyl{[(2*S*)-6-(2,2-dimethyl-4-oxo-4*H*-1,3-benzodioxin-7-yl)-3,4-dihydro-2*H*-chromen-2-yl]methyl}carbamate



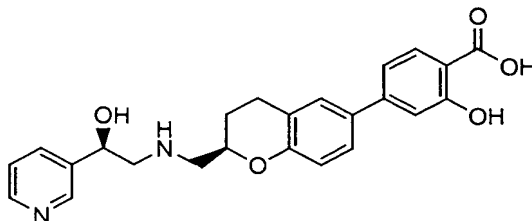
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By using procedure described in Example 85, the compounds of Example 178 and Example 81 were coupled to provide the desired compound. LC-MS: 421.4 ( $MH^+$ -Boc), retention time: 1.54 min.

10

### Example 180

Preparation of 2-hydroxy-4-[(2*S*)-2-({[(2*R*)-2-hydroxy-2-(3-pyridinyl)ethyl]amino}methyl)-3,4-dihydro-2*H*-chromen-6-yl]benzoic acid



15

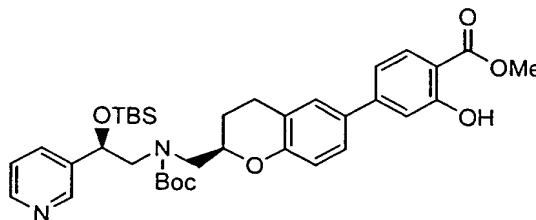
To a solution of *tert*-butyl (2*R*)-2-[[*tert*-butyl(dimethyl)silyl]oxy]-2-(3-pyridinyl)ethyl{[(2*S*)-6-(2,2-dimethyl-4-oxo-4*H*-1,3-benzodioxin-7-yl)-3,4-dihydro-2*H*-chromen-2-yl]methyl}carbamate (Example 179, 0.07 g, 0.104 mmol, 1.0 eq.) in tetrahydrofuran (3 mL) was added 4*N* hydrochloric acid in 1,4-dioxane (2 mL) at room temperature. The reaction mixture was allowed to stir at room temperature for 16 hours. The mixture was then concentrated under reduced pressure. Purification by HPLC afforded the desired HCl salt as a white solid (0.005 g, 10%). LC-MS: 421.4 ( $MH^+$ ), retention time: 1.54 min.

20

25

### Example 181

Preparation of methyl 4-[(2S)-2-(((tert-butoxycarbonyl)((2R)-2-{tert-butyl(dimethyl)silyl}oxy)-2-(3-pyridinyl)ethyl)amino)methyl)-3,4-dihydro-2H-chromen-6-yl]-2-hydroxybenzoate



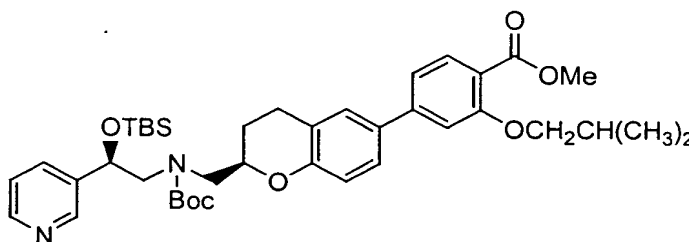
5

To a solution of the compound of Example 179 in methanol (10 mL) was added potassium carbonate (0.12 g) at room temperature. The reaction mixture was allowed to stir at room temperature for 18 hours and then concentrated under reduced pressure. The resulting residue was washed with distilled water (10 mL) and extracted with ethyl acetate (3x10 mL). The combined extracts were dried over magnesium sulfate, filtered and concentrated under reduced pressure to afford the desired product as pale yellow oil (0.68 g, 94%). LC-MS: 649.8 (MH<sup>+</sup>), retention time: 3.80 min.

10

### Example 182

Preparation of methyl 4-[(2S)-2-(((tert-butoxycarbonyl)((2R)-2-{tert-butyl(dimethyl)silyl}oxy)-2-(3-pyridinyl)ethyl)amino)methyl)-3,4-dihydro-2H-chromen-6-yl]-2-isobutoxybenzoate



15

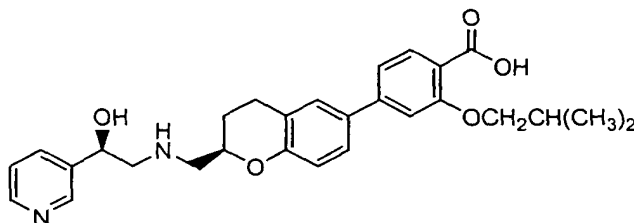
To a solution of the compound of Example 181 (0.097 g, 0.0015 mmol, 1.0 eq.) in *N,N*-dimethylformamide (0.5 mL) were added 1-iodo-2-methylpropane (0.10 ml) and potassium carbonate (0.10 g). The reaction mixture was stirred at 60°C for 16 hours. The mixture was diluted with distilled water (2 mL) and extracted with ethyl acetate (3x2 mL). The combined extracts were dried over magnesium sulfate, filtered and concentrated under reduced pressure to give the crude as clear oil (0.076 g, 74%). LC-MS: 705.3 (MH<sup>+</sup>), retention time: 4.01 min.

20

25

### Example 183

#### Preparation of 4-[(2S)-2-({[(2R)-2-hydroxy-2-(3-pyridinyl)ethyl]amino}methyl)-3,4-dihydro-2H-chromen-6-yl]-2-isobutoxybenzoic acid



5           To a solution of the compound of Example **182** (0.076 g, 0.11 mmol, 1.0 eq.) in methanol (1.0 mL) was added 1M lithium hydroxide (1.0 mL). The reaction mixture was stirred at room temperature for 16 hours. The mixture was neutralized by 1N hydrochloric acid and then extracted with ethyl acetate (3x2 mL). The extracts were concentrated under reduced pressure to give white solid. To this crude was added 4N  
10           hydrochloric acid in 1, 4-dioxane (1.5 mL) and the mixture was stirred for 3 hours at room temperature. The resulting mixture was concentrated under reduced pressure to give white solid. Purification by HPLC yielded the desired HCl salt as a white solid (15.7 mg, 26%). LC-MS: 477.2 (MH<sup>+</sup>), retention time: 1.97 min.

15           By using procedure described in Examples **182** and **183**, the following analogs were prepared.

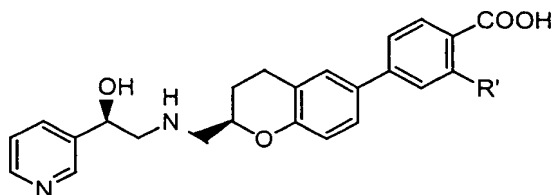
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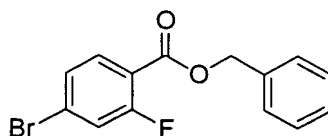
**Table 7.**



Example	R'	Calculated MW	MS [M+H <sup>+</sup> ]	RT (minutes) LC-MS
184		434	435.1	1.45
185		448	449.1	1.73
186		462	463.2	1.87
187		478	479.2	1.63
188		462	463.2	1.83

**Example 189**

**Preparation of phenylmethyl 4-bromo-2-fluorobenzoate**

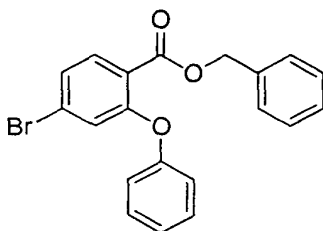


Benzyl bromide (0.86 g, 5.0 mmol, 1.1 eq.) was added neat to a solution of 4-bromo-2-fluorobenzoic acid. (1.0 g, 4.6 mmol) and 1,8-diazabicyclo[5.4.0]undec-7-ene (1.36 mL, 9.2 mmol, 2.0 eq.) in anhydrous acetonitrile (20 mL). The reaction was stirred at room temperature for 18 hours before removing the solvent *in vacuo*. The residue was diluted with ether and washed with water, saturated aqueous sodium bicarbonate, saturated aqueous ammonium chloride, and brine. The organic layer was dried (MgSO<sub>4</sub>) and concentrated *in vacuo* to provide the title compound as a pale yellow oil that crystallized into long needles upon standing (1.4 g, 99%): <sup>1</sup>H NMR (300 MHz,

CDCl<sub>3</sub>)  $\delta$  7.82 (t, 1 H), 7.42-7.31 (m, 7 H), 5.35 (s, 2 H); GC/MS  $m/z$  308/310 ( $M^+$  and  $M^{+2}$ ).

#### Example 190

##### Preparation of phenylmethyl 4-bromo-2-(phenyloxy)benzoate



5

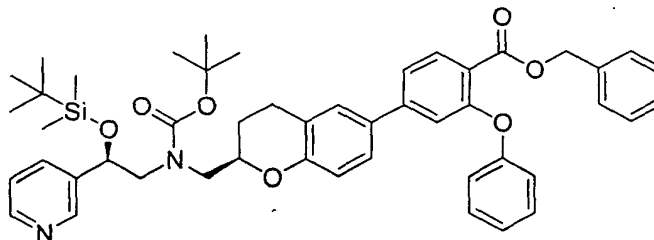
Phenylmethyl 4-bromo-2-fluorobenzoate (Example 189, 260 mg, 0.84 mmol) was combined with phenol (160 mg, 1.68 mmol, 2.0 eq.) and solid potassium carbonate (580 mg, 4.21 mmol, 5.0 eq.) in anhydrous *N,N*-dimethylformamide and was heated at 85°C for 5 hours. The mixture was cooled and partitioned between diethyl ether and water. The aqueous layer was separated and extracted with fresh ether. The organic layers were combined, washed with brine (4x), dried (MgSO<sub>4</sub>), and concentrated *in vacuo* to a crude oil. The crude was purified by flash chromatography on silica gel eluted with 95:5 hexanes / ether to provide the title compound as a colorless oil that crystallized upon standing (110 mg, 34%): <sup>1</sup>H NMR (300 MHz, CDCl<sub>3</sub>)  $\delta$  7.84 (d, 1 H), 7.39-7.27 (m, 7 H), 7.17-7.10 (m, 1 H), 6.98-6.91 (m, 2 H), 6.85 (d, 2 H), 5.30 (s, 2 H); *R*<sub>f</sub> 0.51 (4:1 hexanes / diethyl ether).

10

15

#### Example 191

##### Preparation of phenylmethyl 4-([(2*R*)-2-([(2*R*)-2-([(1,1-dimethylethyl) (dimethyl)silyl]oxy)-2-(3-pyridinyl)ethyl] [(1,1-dimethylethyl)oxy]carbonyl)amino) methyl]-3,4-dihydro-2*H*-chromen-6-yl)-2-(phenyloxy)benzoate



Argon gas was bubbled through a solution of the compound of Example 81 (160 mg, 0.25 mmol) in toluene (5 mL), dioxane (1 mL), and aqueous Na<sub>2</sub>CO<sub>3</sub> (0.5 mL of a 2.0 M solution) for 10 minutes. Pd(dppf)Cl<sub>2</sub> (20 mg, 0.025 mmol, 0.1 eq.) and

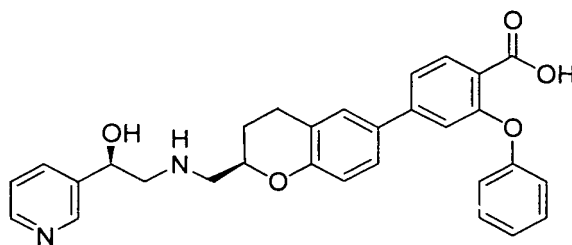
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phenylmethyl 4-bromo-2-(phenyloxy)benzoate (Example **190**, 110 mg, 0.27 mmol, 1.1 eq.) were added, and argon was bubbled through the mixture for an additional 5 minutes before being stirred vigorously at 85°C for 3 hours. The reaction mixture was cooled and filtered through a pad of Celite® with the aid of ethyl acetate. The filtrate was transferred to a separatory funnel where the water layer was removed. The organic layer was dried (MgSO<sub>4</sub>) and concentrated *in vacuo* to a crude oil. The crude was purified by flash chromatography on silica gel eluted on a gradient from 100:0 to 70:30 hexanes / ethyl acetate to provide the title compound as a colorless oil (69 mg, 34%): <sup>1</sup>H NMR (300 MHz, CDCl<sub>3</sub>) δ 8.58-8.47 (m, 2 H), 7.96 (d, 1 H), 7.64 (dd, 1 H), 7.32 (d, 1 H), 7.27-7.20 (m, 10 H), 7.17-7.12 (m, 1 H), 7.00 (t, 1 H), 6.89 (d, 2 H), 6.72 (d, 1 H), 5.20 (s, 2 H), 5.11-4.90 (m, 1 H), 4.21-4.03 (m, 1 H), 3.73 (d, 1 H), 3.63-3.54 (m, 1 H), 3.42-3.14 (m, 2 H), 2.81-2.70 (m, 2 H), 1.98-1.89 (m, 1 H), 1.68-1.60 (m, 1 H), 1.42 (s, 9 H), 0.83 (s, 9 H), -0.01 (s, 3 H), -0.018 (s, 3 H); MS m/z 801.2 (MH<sup>+</sup>).

#### Example 192

Preparation of 4-[(2*R*)-2-([(2*R*)-2-hydroxy-2-(3-pyridinyl)ethyl]amino)methyl]-3,4-dihydro-2*H*-chromen-6-yl]-2-(phenyloxy)benzoic acid

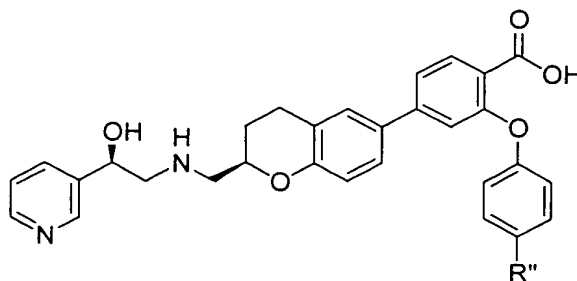


Phenylmethyl 4-[(2*R*)-2-([(1,1-dimethylethyl)(dimethyl)silyl]oxy)-2-(3-pyridinyl)ethyl]([(1,1-dimethylethyl)oxy]carbonyl)amino)methyl]-3,4-dihydro-2*H*-chromen-6-yl]-2-(phenyloxy)benzoate (Example **191**, 69 mg, 0.086 mmol) was stirred over a suspension of 10% Pd/C (7 mg) in ethanol (5 mL) under a hydrogen atmosphere for 15 hours. Solids were removed by filtration through Celite®, and the filtrate was concentrated *in vacuo*. The carboxylic acid intermediate was collected as a colorless oil (25 mg, 41%): <sup>1</sup>H NMR (300 MHz, CD<sub>3</sub>OD) δ 8.66-8.58 (m, 2 H), 7.99 (d, 1 H), 7.92 (d, 1 H), 7.58-7.54 (m, 2 H), 7.51-7.41 (m, 2 H), 7.37-7.34 (m, 2 H), 7.21-7.16 (m, 2 H), 7.10 (d, 2 H), 6.86 (d, 1 H), 5.27-5.15 (m, 1 H), 4.38-4.31 (m, 1 H), 3.86-3.54 (m, 4 H), 2.96-2.90 (m, 2 H), 2.13-2.00 (m, 1 H), 1.87-1.75 (m, 1 H), 1.56 (d, 9 H), 1.00 (s, 9 H), 0.18 (d, 3 H), 0.00 (s, 3 H). The carboxylic acid intermediate (25 mg, 0.04 mmol) was stirred in an excess of 4M HCl in dioxane at room temperature for 18 hours. The volatile

components were removed by rotary evaporation, and the residue was washed with dichloromethane. After drying under vacuum, the title compound was collected as the di-hydrochloride salt (16 mg, 80 %):  $^1\text{H}$  NMR (300 MHz,  $\text{CD}_3\text{OD}$ )  $\delta$  9.04 (broad s, 1 H), 8.89 (broad s, 1 H), 8.77 (d, 1 H), 8.15 (t, 1 H), 8.00 (d, 1 H), 7.46 (d, 1 H), 7.38-7.33 (m, 4 H), 7.14-7.08 (m, 2 H), 6.98 (d, 3 H), 5.45 (d, 1 H), 4.50 (t, 1 H), 3.76-3.55 (m, 5 H), 3.52-3.35 (m, 2 H), 2.99-2.85 (m, 2 H), 2.18-2.11 (m, 1 H), 1.85-1.75 (m, 1 H); MS  $m/z$  497.2 ( $\text{MH}^+$  of the free base).

By employing the methods described above for Examples 190-192, the following were similarly prepared and characterized:

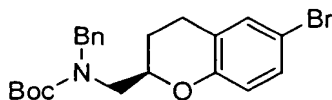
**Table 8.**



Example No.	R''	Calculated MW	MS [M+H+]	LC-MS RT (min)
193	-F	514.19	515.1	1.88
194	-Cl	530.16	531.2	2.01
195	-CH <sub>3</sub>	510.22	511.2	1.96
196	-OCH <sub>3</sub>	526.21	527.2	1.94
197	-CO <sub>2</sub> Et	568.22	569.2	1.99
198	-SO <sub>2</sub> CH <sub>3</sub>	574.18	575.1	1.77

### Example 199

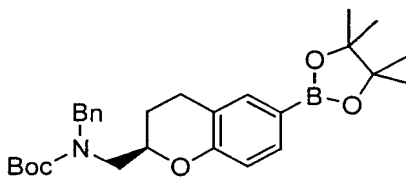
#### Preparation of *tert*-butyl benzyl[(2*S*)-6-bromo-3,4-dihydro-2*H*-chromen-2-yl]methyl}carbamate



5 To a solution of *N*-benzyl[(2*R*)-6-bromo-3,4-dihydro-2*H*-chromen-2-yl]  
methanamine (Example 217, 20.0 g, 60.2 mmol, 1.0 mmol) in tetrahydrofuran (200 mL)  
was added di-*tert*-butyl dicarbonate (14.45 g, 66.22 mmol, 1.1 eq.) at room  
temperature. The reaction mixture was stirred at room temperature for 18 hours and  
then quenched with distilled water (100 mL). The resulting mixture was extracted with  
10 ethyl acetate (3x50 mL) and washed with saturated sodium bicarbonate (50 mL) and  
brine (80 mL). The combined extracts were dried over magnesium sulfate, filtered  
through silica gel, and concentrated under reduced pressure to yield the desired product  
as colorless oil which was used without further purification (25 g, 100%).

### Example 200

#### Preparation of *tert*-butyl benzyl[(2*R*)-6-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-3,4-dihydro-2*H*-chromen-2-yl]methyl}carbamate

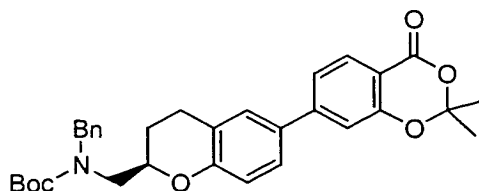


20 To a degassed solution of the compound of Example 199 (15.0 g, 57.24 mmol,  
1.0 mmol) in dimethyl sulfoxide (120 mL) was added bis(pinacolato)diboron (15.0 g,  
57.24 mmol, 1.0 eq.), dichloro[1,1'-bis(diphenylphosphphino)ferrocene]palladium(II)  
dichloromethane adduct (1.46 g, 1.72 mmol, 0.03 eq.) and potassium acetate (17.0 g,  
171.72 mmol, 3.0 eq.) under argon atmosphere at room temperature. The reaction  
25 mixture was allowed to heat up at 85°C under argon atmosphere for 24 hours. The  
mixture was then allowed to cool down to room temperature and filter through silica gel.  
The filtrates were extracted with diethyl ether (3x100 mL). The combined extracts were  
washed with saturated sodium bicarbonate (50 mL) and brine (80 mL), dried over  
magnesium sulfate, filtered through silica gel, and concentrated under reduced pressure  
30 to yield yellow oil. Purification by flash chromatography on a silica gel column (5%-10%

ethyl acetate/hexanes) yielded the desired product as yellow oil (13.5 g, 81%). LC-MS: 479.9 (MH<sup>+</sup>), retention time: 4.41 min.

#### Example 201

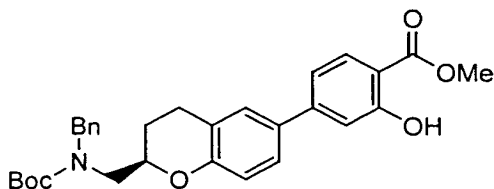
5      Preparation of *tert*-butyl benzyl{[(2*R*)-6-(2,2-dimethyl-4-oxo-4*H*-1,3-benzodioxin-7-yl)-3,4-dihydro-2*H*-chromen-2-yl]methyl}carbamate



By using the procedure described in Example 85, the compounds of Example 200 and Example 178 were coupled to provide the desired compound. LC-MS: 529.9 (MH<sup>+</sup>), retention time: 4.36 min.

#### Example 202

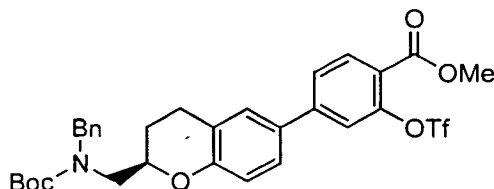
Preparation of methyl 4-((2*R*)-2-{[benzyl(*tert*-butoxycarbonyl)amino]methyl}-3,4-dihydro-2*H*-chromen-6-yl)-2-hydroxybenzoate



By using the procedure described in Example 181, the title compound was prepared. LC-MS: 503.7 (MH<sup>+</sup>), retention time: 4.51 min.

#### Example 203

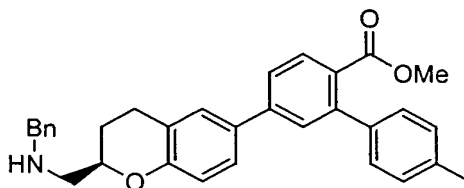
20      Preparation of methyl 4-((2*R*)-2-{[benzyl(*tert*-butoxycarbonyl)amino]methyl}-3,4-dihydro-2*H*-chromen-6-yl)-2-[[trifluoromethyl)sulfonyl]oxy]benzoate



By using the procedure described in Example 12, the compound of Example 202 was converted into the title compound. LC-MS: 635.6 (MH<sup>+</sup>), retention time: 4.48 min.

### Example 204

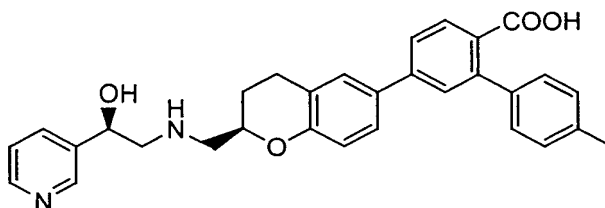
#### Preparation of methyl 5-[(2R)-2-[(benzylamino)methyl]-3,4-dihydro-2H-chromen-6-yl]-4'-methyl-1,1'-biphenyl-2-carboxylate



5 To a degassed solution of the compound of Example **203** (0.31 g, 0.49 mmol, 1.0 eq.) in toluene (1.0 mL) was added 4-methylphenylboronic acid (0.10g, 0.73 mmol, 1.5 eq.), dichloro[1,1'-bis(diphenylphosphino)ferrocene]palladium(II) dichloromethane adduct (0.028 g, 0.034 mmol, 0.07 eq.) and 2M sodium carbonate (2.4 mL, 4.88 mmol, 10.0 eq.) under argon atmosphere at room temperature. The reaction mixture was allowed to  
10 heat up at 80°C under argon atmosphere for 18 hours. The mixture was diluted with distilled water (3 mL) and extracted with diethyl ether (3x2 mL). The combined extracts were dried over magnesium sulfate, filtered, and concentrated under reduced pressure. The resulting residue was then treated with 4N hydrochloric acid (1.0 mL) in tetrahydrofuran (3 ml) and stirred at room temperature for 48 hours. The mixture was  
15 concentrated under reduced pressure to give white solid. Purification by HPLC followed yielded the desired product as clear oil (0.18 g, 77%). LC-MS: 578.0 (MH<sup>+</sup>), retention time: 4.63 min.

### Example 205

#### Preparation of 5-[(2R)-2-[(2R)-2-hydroxy-2-(3-pyridinyl)ethyl]amino}methyl]-3,4-dihydro-2H-chromen-6-yl]-4'-methyl-1,1'-biphenyl-2-carboxylic acid

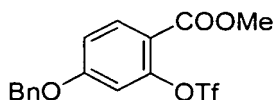


To a solution of the compound of Example **204** (0.18 g, 0.38 mmol, 1.0 eq.) in isopropanol (4.0 mL) were added the compound of Example **1** (0.09 g, 0.57 mmol, 1.5 eq.) and potassium carbonate (0.16 g, 1.13 mmol, 3.0 eq.) at room temperature. The  
25 reaction mixture was allowed to heat up at 95°C for 16 hours. The mixture was diluted with distilled water (6 mL) and extracted with ethyl acetate (3x6 mL). The combined extracts were dried over magnesium sulfate, filtered and concentrated under reduced

pressure. Purification by HPLC yielded the intermediate as a colorless oil. The pure intermediate was then treated with 1M lithium hydroxide (1.0 mL) in the presence of methanol (2.0 mL) and stirred at 80°C for 15 hours. The mixture was neutralized by 1N hydrochloric acid and then extracted with ethyl acetate (3x2 mL). The extracts were concentrated under reduced pressure to give white solid. To this crude in methanol (1 mL) was added palladium hydroxide (0.04 g) and ammonium formate (0.045 g) under argon atmosphere and the mixture was stirred at 65°C for 14 hours. The resulting mixture was filtered through celite and concentrated under reduced pressure to give white solid. Purification by HPLC yielded the desired TFA salt as a white solid (10 mg, 10%). LC-MS: 585.3 (MH<sup>+</sup>), retention time: 2.35 min.

#### Example 206

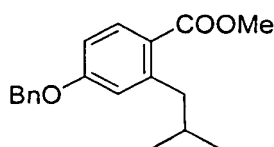
##### Preparation of methyl 4-(benzyloxy)-2-[(trifluoromethyl)sulfonyl]oxy}benzoate



To a solution of methyl-4-benzyloxy-2-hydroxybenzoate (5.34 g, 21 mmol) and pyridine (2.5 g, 31.5 mmol) in dichloromethane (100 mL) was added trifluoromethanesulfonic anhydride (8.17 g, 29 mmol) slowly. The resulting mixture was stirred overnight, washed with 1N HCl, brine, dried, evaporated to afford 4.3 g yellow solid. (53% yield). <sup>1</sup>HNMR Chloroform-d δ 4.01 (d, 3H), 5.17 (d, 2H), 6.89 (d, 1H), 7.2 (d, 1H), 7.30-7.41 (m, 5H), 8.10 (t, 1H). R<sub>f</sub> = 0.37 ethyl acetate/hexane (1/9).

#### Example 207

##### Preparation of methyl 4-(benzyloxy)-2-isobutylbenzoate



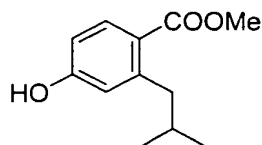
To a condensed liquid 2-methyl-1-propene in THF (10 mL) at -78 °C was added 0.5 M 9-BBN (3 mL, 1.5 mmol), the mixture was allowed to warm up to room temperature with stirring. The mixture was transferred via a syringe to a degassed solution containing the compound of Example 206 (0.5 g, 1.3 mmol), Pd(dppf)Cl<sub>2</sub> (82 mg, 0.1 mmol), K<sub>2</sub>CO<sub>3</sub> (0.23 g, 1.7 mmol), water (2 mL) in DMF (21 mL). The resulting mixture was heated at 60°C overnight. After removal of solvent, the residue was purified by chromatography to afford the title compound (0.11 g, 31% yield). <sup>1</sup>HNMR Chloroform-



d  $\delta$  0.85 (d, 6H), 1.75-1.80 (m, 1H), 2.88 (d, 2H), 3.78 (s, 3H), 5.13 (s, 2H), 6.71-6.80 (m, 2H), 7.30-7.41 (m, 5H), 7.90 (d, 1H). Rf = 0.65 ethyl acetate/hexane (1/9).

#### Example 208

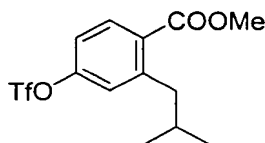
##### Preparation of methyl 4-(hydroxy)-2-isobutylbenzoate



A solution of the compound of Example **207** (0.8 g, 2.6 mmol), 10% Pd-C in MeOH (30 mL) was hydrogenated overnight. The mixture passed through Celite® and concentrated to yellow residue (0.5 g, 89% yield). <sup>1</sup>HNMR Chloroform-d  $\delta$  0.90 (d, 6H), 1.82-1.90 (m, 1H), 2.89 (d, 2H), 3.90 (s, 3H), 6.73-6.80 (m, 2H), 7.88 (d, 1H). Rf = 0.41 ethyl acetate/hexane (4/6).

#### Example 209

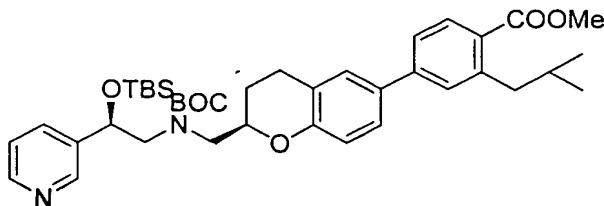
##### Preparation of methyl 2-isobutyl-4-[[trifluoromethyl)sulfonyl]oxy]benzoate



To a solution of the compound of Example **198** (0.5 g, 2.4 mmol) and pyridine (0.21 g, 2.6 mmol) in dichloromethane (50 mL) was added trifluoromethanesulfonic anhydride (0.75 g, 2.6 mmol) slowly. The resulting mixture was stirred overnight, washed with 1N HCl, brine, dried, evaporated to afford 0.51 g yellow solid. (64% yield). Rf = 0.63 ethyl acetate/hexane (1/9).

#### Example 210

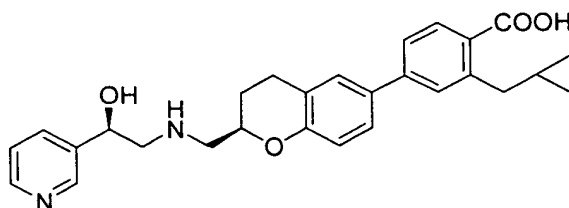
##### Preparation of methyl 4-[(2S)-2-[(4S)-4-[[tert-butyl(dimethyl)silyl]oxy]-4-(3-pyridinyl)butyl]-3,4-dihydro-2H-chromen-6-yl]-2-isobutylbenzoate



The reaction mixture of the compound of Example **81** (1.3 g, 2.1 mmol), the compound of Example **209** (0.7 g, 2.1 mmol) and potassium carbonate (0.9 g, 6.3 mmol) in toluene (20 mL) was flushed with Ar for 5 minutes, and Pd(PPh<sub>3</sub>)<sub>4</sub> was added quickly to the reaction. The reaction mixture was refluxed overnight at 45 °C. After removal of solvent *in vacuo*, the crude product was purified by silica gel chromatography to afford 0.32 g of white solid in 23% yield. R<sub>f</sub> = 0.63 ethyl acetate/hexane (3/7), MS: m/z (M+1) 690.43.

#### Example 211

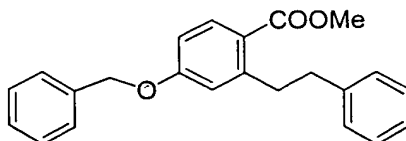
##### Preparation 4-[(2R)-2-({[(2R)-2-hydroxy-2-(3-pyridinyl)ethyl]amino}methyl)-3,4-dihydro-2H-chromen-6-yl]-2-isobutylbenzoic acid



The compound of Example **210** (0.3 g, 0.4 mmol) was dissolved in 4.0 M HCl in dioxane (30 mL) and stirred overnight. After removal of the solvent, the residue was dissolved in MeOH-THF (1:1) (26 mL). NaOH (0.6 g), water (3 mL) was added to the solution and refluxed for 3 hours. After the reaction cooled to room temperature, 2N HCl was added to pH = 3. White solid was formed and filtered to collect the white solid. The solid was purified by HPLC to afford 0.15 g yellow solid (50% yield). <sup>1</sup>HNMR Methanol-d<sub>4</sub> δ 0.93 (d, 2H), 1.81-1.91 (m, 2H), 2.20-2.25 (m, 1H), 2.91-3.08 (m, 4H), 3.35-3.41 (m, 4H), 4.53 (t, 1H), 5.43 (d, 1H), 7.03 (d, 1H), 7.43-7.50 (m, 4H), 7.95 (d, 1H), 8.09 (t, 1H), 8.70 (d, 1H), 8.87 (s, 1H), 9.0 (s, 1H). R<sub>f</sub> = 0.21 methanol/dichloromethane (2/8), MS: m/z (M+1) 461.30.

#### Example 212

##### Preparation of methyl 4-(benzyloxy)-2-(2-phenylethyl)benzoate

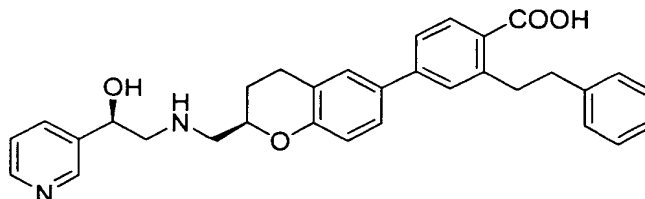


To a solution of styrene in THF (50 mL), 9-BBN was added slowly, stirring at room temperature for overnight. The solution was degassed for 5 minutes and the compound of Example **206**, Pd(dppf)Cl<sub>2</sub>, and Et<sub>3</sub>N were added at once. The reaction

mixture was heated to reflux for 3-4 hours. The solvent was stripped. Residue was partitioned between EtOAc and H<sub>2</sub>O (100 mL/50 mL), aqueous layer was extracted with EtOAc (2x100 mL). Organic solvent was dried over anhydrous Na<sub>2</sub>SO<sub>4</sub> and removed under the reduced pressure. The crude product was purified by column chromatography to give 0.40 g of the desired compound (25%). <sup>1</sup>H NMR (MeOH-d<sub>4</sub>, δ ppm): 8.10-8.18 (m, 2H), 10.28-10.32 (m, 2H), 3.90 (s, 3H), 7.11-7.18 (m, 2H), 7.10-7.31 (m, 10H), 8.20-8.91 (m, 2H), 8.01 (d, 1H). R<sub>f</sub> = 0.51 (CH<sub>2</sub>Cl<sub>2</sub>:MeOH = 95:5)

#### Example 213

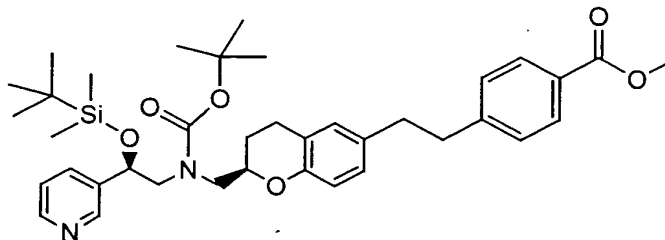
4-[(2*R*)-2-({[(2*R*)-2-hydroxy-2-(3-pyridinyl)ethyl]amino}methyl)-3,4-dihydro-2*H*-chromen-6-yl]-2-(2-phenylethyl)benzoic acid



Using the procedures outlined in Examples 208-211, Example 212 was converted to the title compound. MS [M+H]<sup>+</sup> 508.2, R<sub>f</sub> = 0.24 (CH<sub>2</sub>Cl<sub>2</sub>:MeOH=95:5). <sup>1</sup>H NMR (MeOD-d<sub>4</sub>, δ ppm): 1.64 (2H, d), 1.73-1.85 (1H, m), 2.07-2.10 (1H, m), 2.90-2.96 (2H, m), 3.31 (2H, d), 3.36-3.56 (4H, m), 4.47 (1H, m), 5.38 (1H, dd), 6.95 (1H, dd), 7.13-7.46 (9H, m), 7.87 (1H, d), 8.03-8.05 (1H, m), 8.60 (1H, d), 8.82 (1H, br.s.), 8.95 (1H, br.s.)

#### Example 214

Preparation of methyl 4-{2-[(2*S*)-2-({(*tert*-butoxycarbonyl)[(2*R*)-2-{[*tert*-butyl(dimethyl)silyl]oxy}-2-(3-pyridinyl)ethyl]amino}methyl)-3,4-dihydro-2*H*-chromen-6-yl]ethyl}benzoate



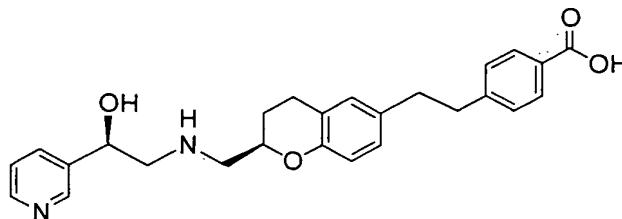
Using the procedure outlined in Example 212, methyl 4-vinylbenzoate was hydroborated with 9-BBN and coupled with the compound of Example 38 to provide the title compound. MS [M+H]<sup>+</sup> 661.4, R<sub>f</sub> = 0.43 (Hex:EtOAc = 2:1). <sup>1</sup>H NMR (CDCl<sub>3</sub>, δ ppm): 0.12 (s, 6H), 0.67-0.72 (s, 9H), 1.43 (s, 9H), 1.55-1.59 (m, 1H), 1.81-1.95 (m, 2H), 2.68-

2.93 (m, 5H), 3.15-3.72 (m, 4H), 3.80 (s, 3H), 4.01-4.21 (m, 1H), 4.91-5.02 (m, 1H), 6.55-6.60 (m, 1H), 6.70-6.78 (m, 2H), 7.25-7.38 (m, 3H), 7.60-7.73 (m, 1H), 7.83-7.92 (m, 2H), 8.41-8.58 (m, 2H).

5

#### Example 215

Preparation of 4-{2-[(2S)-2-({[(2R)-2-hydroxy-2-(3-pyridinyl)ethyl]amino}methyl)-3,4-dihydro-2H-chromen-6-yl]ethyl}benzoic acid

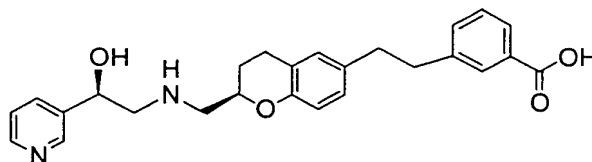


Using the procedures outlined in Examples 208-211, the compound of Example 214 was converted to the title compound. MS [M+H]<sup>+</sup> 432.2, R<sub>f</sub> = 0.5 (CH<sub>2</sub>Cl<sub>2</sub>:MeOH=7:3) <sup>1</sup>H NMR (MeOH-d<sub>4</sub>, δ ppm): 1.66-1.80 (1H, m), 2.01-2.12 (1H, m), 2.82-2.92 (6H, m), 3.18-3.30 (6H, m), 4.32 (1H, t), 5.10 (1H, dd), 6.72 (1H, d), 6.85-6.88 (2H, m), 7.16 (2H, d), 7.48 (1H, dd), 7.84 (2H, d), 7.94 (1H, d), 8.51 (1H, d), 8.63 (1H, s)

15

#### Example 216

Preparation of 3-{2-[(2S)-2-({[(2R)-2-hydroxy-2-(3-pyridinyl)ethyl]amino}methyl)-3,4-dihydro-2H-chromen-6-yl]ethyl}benzoic acid

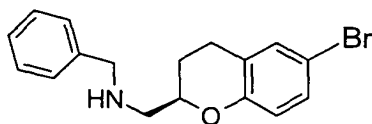


Using the procedures outlined in Examples 208-211, the compound of Example 215 was converted to the title compound. MS [M+H]<sup>+</sup> 432.2, R<sub>f</sub> = 0.5 (CH<sub>2</sub>Cl<sub>2</sub>:MeOH=7:3) <sup>1</sup>H NMR (MeOH-d<sub>4</sub>, δ ppm): 1.66-1.80 (1H, m), 1.99-2.12 (1H, m), 2.80-2.92 (6H, m), 3.18-3.30 (6H, m), 4.32 (1H, t), 5.10 (1H, dd), 6.72 (1H, d), 6.85-6.88 (2H, m), 7.15-7.17 (2H, m), 7.46 (1H, dd), 7.81-7.85 (2H, m), 7.94 (1H, d), 8.51 (1H, d), 8.63 (1H, s)

25

### Example 217

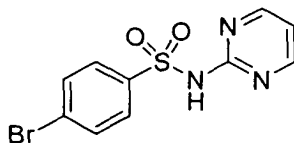
Preparation of *N*-benzyl-*N*-[[(2*R*)-6-bromo-3,4-dihydro-2*H*-chromen-2-yl]methyl]amine.



In a 30 L reaction vessel, *N*-benzyl[[(2*R*)-3,4-dihydro-2*H*-chromen-2-yl]methanamine hydrobromide (2173 g, 6.5 moles, 1.0 eq.) was suspended in 11.4 L formic acid. The suspension was cooled to 16°C, then bromine (1071 g, 6.7 moles, 1.03 eq.) was added over a 60 minutes, maintaining the reaction temperature between 15 and 16°C. After 70 minutes, a HPLC probe indicated the reaction to be complete. To the reaction mixture was then added 15.6 L water (temperature increased to 21°C). The light reaction mixture was then stirred for 30 minutes at room temperature, then the product was filtered and washed with 3.9 L water. The 3.14 kg of light gray moist product was then suspended in 9.75 L dichloromethane. To this suspension was added 13 L 1M NaHCO<sub>3</sub>. Foaming ensued and the suspension became a bi-phasic solution. The aqueous phase was separated (14.5 L; pH=8) and the organic phase was washed with 6.5 L water. The phases were separated and the organic phase evaporated at 45°C to yield 1820 g of *N*-benzyl-*N*-[[(2*R*)-6-bromo-3,4-dihydro-2*H*-chromen-2-yl]methyl]amine.

### Example 218

Preparation of 4-bromo-*N*-(2-pyrimidinyl)benzene-sulfonamide



A mixture of 4-bromobenzene sulfonyl chloride (3.0 g, 11.74 mmol) and 2-aminopyrimidine (1.17 g, 12.3 mmol, 1.05 eq) in anhydrous pyridine (23 mL) was stirred at 50°C for 17 hours. The reaction was quenched with 2N aqueous hydrochloric acid (100 mL) and the resultant reaction mixture was extracted with ethyl acetate (2 x 150mL). The combined organic layers were washed with water (1 x 100mL) and brine (1 x 100mL), dried (Na<sub>2</sub>SO<sub>4</sub>), filtered, and evaporated under reduced pressure. Recrystallization from ethyl acetate – dichloromethane gave the desired product as a white solid (2.95 g, 80%). LC-MS (ES MH<sup>+</sup> = 314/316); TLC (R<sub>f</sub> = 0.42, 75% ethyl acetate – hexane).

Using the procedure outline in Example 208 and the appropriate amine and sulfonyl chloride, the following sulfonamides were prepared.

**Table 9.**

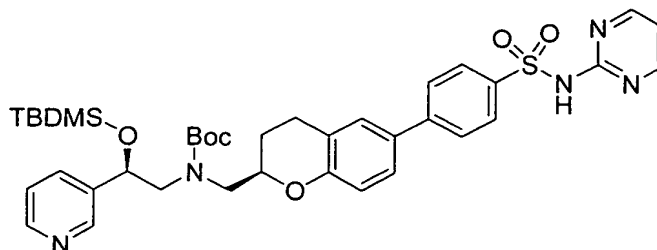
Example No.	Structure	Example No.	Structure
219		226	
220		227	
221		228	
222		229	
223		230	
224		231	
225		232	

Example No.	Structure	Example No.	Structure
233		240	
234		241	
235		242	
236		243	
237		244	
238		245	
239		246	



### Example 247

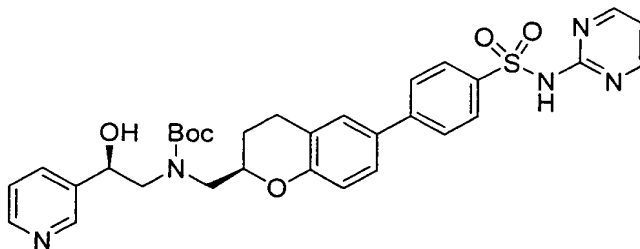
Preparation of *tert*-butyl (2*R*)-2-[[*tert*-butyl(dimethyl)silyl]oxy]-2-(3-pyridinyl)ethyl[[(2*R*)-6-{4-[(2-pyrimidinylamino)sulfonyl]phenyl}-3,4-dihydro-2*H*-chromen-2-yl)methyl]carbamate



A solution of the compound of Example 81, (1.08 g, 1.73 mmol) in toluene (10 mL) and ethanol (10 mL) was degassed with argon for 10 minutes. At this time, the compound of Example 218 (815 mg, 2.59 mmol) was added followed by [1,1'-bis(diphenylphosphino)-ferrocene]dichloropalladium(II) complex with dichloromethane (1:1) (98 mg, 0.12 mmol) and 2M aqueous Na<sub>2</sub>CO<sub>3</sub> (8.5 mL). The reaction was bubbled with argon for another 10 minutes and then heated to 80°C overnight. The reaction was diluted with ethyl acetate, washed with water, brine, and dried over magnesium sulfate. The solvent was removed at reduced pressure and the residue was coated on silica. The silica coated product was purified on the MPLC (Biotage) with 30-100% ethyl acetate in hexanes then 2% methanol in methylene chloride to afford 796 mg (1.09 mmol, 63%) of product. LC-MS (ES MH<sup>+</sup> = 732, Rt = 3.27 min); TLC (R<sub>f</sub> = 0.31, 100% ethyl acetate).

### Example 248

Preparation of *tert*-butyl (2*R*)-2-hydroxy-2-(3-pyridinyl)ethyl[[(2*R*)-6-{3-[(2-pyrimidinylamino)sulfonyl]phenyl}-3,4-dihydro-2*H*-chromen-2-yl)methyl]carbamate



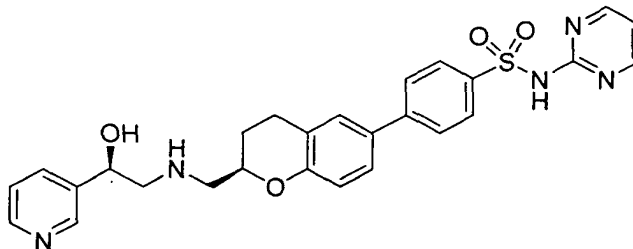
A solution of the compound of Example 247 (796 mg, 1.09 mmol) in tetrahydrofuran (20 mL) was treated with a 1.0 M solution of tetrabutylammonium fluoride in tetrahydrofuran (4.4 mL, 4.40 mmol). The reaction was stirred at room temperature for 2 hours. At this time, the product was coated on silica, concentrated at

reduced pressure, and purified on the MPLC (Biotage) with 2-4% methanol in methylene chloride to afford 650 mg (1.05 mmol, 96%) of the desired product. TLC ( $R_f$  = 0.13, 100% ethyl acetate).

5

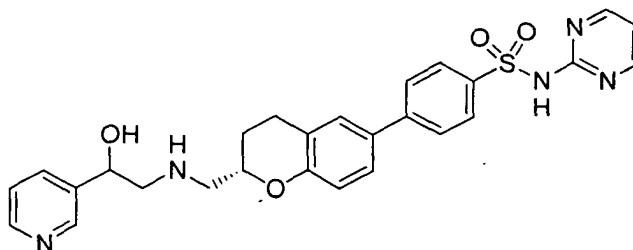
#### Example 249

Method A. Preparation of 4-[(2*R*)-2-({[(2*R*)-2-hydroxy-2-(3-pyridinyl)ethyl]amino}methyl)-3,4-dihydro-2*H*-chromen-6-yl]-*N*-(2-pyrimidinyl)benzenesulfonamide



A solution of the compound of Example 248 (1.32 g, 2.13 mmol) in ethyl acetate (20 mL) and methylene chloride (2 mL) was treated with 4 N HCl in 1,4-dioxane (5.5 mL, 22.0 mmol). A suspension was formed and was allowed to stir at room temperature under argon overnight. The reaction was then diluted with diethyl ether and decanted. The solid was rinsed several times with diethyl ether and dried on high vacuum to afford 1.13 g (1.80 mmol, 85%) of product as the hydrochloride salt.  $^1\text{H-NMR}$  ( $\text{CD}_3\text{OD}-d_6$ )  $\delta$  9.04 (s, 1H), 8.88 (d,  $J$  = 5.7 Hz, 1H), 8.79 (d,  $J$  = 8.1 Hz, 1H), 8.44 (d,  $J$  = 4.8 Hz, 2H), 8.17 (dd,  $J$  = 5.8 Hz, 8.0 Hz, 1H), 8.09 (d,  $J$  = 8.7 Hz, 2H), 7.73 (d,  $J$  = 8.9 Hz, 2H), 7.46-7.42 (m, 2H), 7.02-6.96 (m, 2H), 5.44 (dd,  $J$  = 3.0 Hz, 10.5 Hz, 1H), 4.50 (t,  $J$  = 9.8 Hz, 1H), 3.62-3.35 (m, 4H), 3.02-2.94 (m, 2H), 2.21-2.14 (m, 1H), 1.87-1.80 (m, 1H); LC-MS (ES  $\text{MH}^+$  = 518),  $R_t$  = 1.05 min.

Method B. Preparation of 4-[(2*S*)-2-({[2-hydroxy-2-(3-pyridinyl)ethyl]amino}methyl)-3,4-dihydro-2*H*-chromen-6-yl]-*N*-(2-pyrimidinyl)benzenesulfonamide



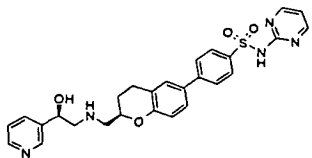
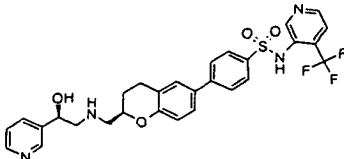
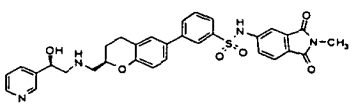
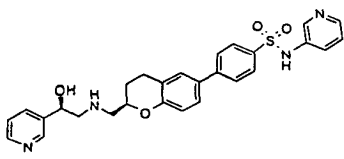
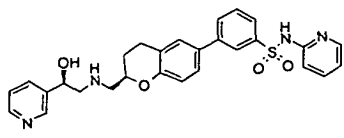
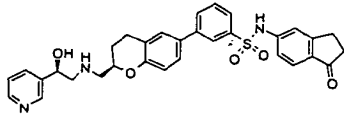
Starting with the (2*S*)-6-iodo-3,4-dihydro-2*H*-chromene-2-carboxylic acid (Example 7, Method B) and 2-amino-1-(3-pyridinyl)ethanol dihydrochloride and following the procedures described in Examples 247-248 and Method A above, the title compound

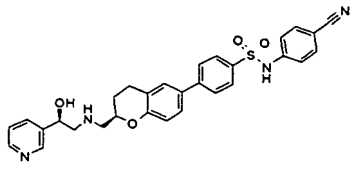
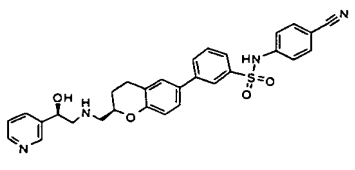
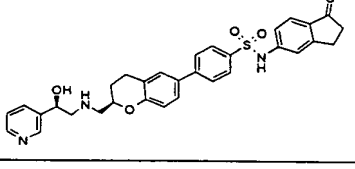
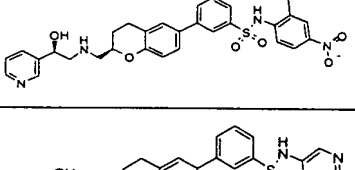
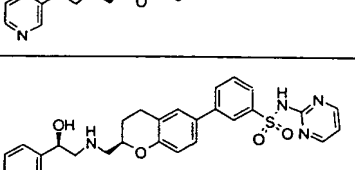
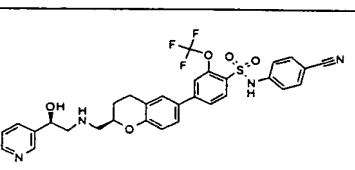
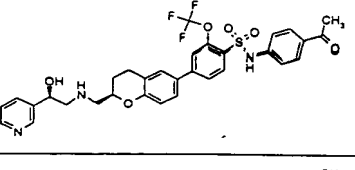
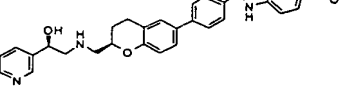
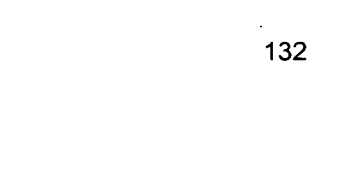
5

was prepared.  $^1\text{H}$  NMR ( $\text{CD}_3\text{OD}$ )  $\delta$  9.10 (s, 1 H), 8.93-8.85 (m, 1 H), 8.61 (d,  $J$  = 5.2 Hz, 2 H), 8.55 (d,  $J$  = 4.6 Hz, 1 H), 8.23-8.17 (m, 1 H), 8.11 (d,  $J$  = 8.0 Hz, 1 H), 7.74 (d,  $J$  = 8.3, 1 H), 7.44 (s, 1 H), 7.12-7.08 (m, 1 H), 7.06-7.01 (m, 1 H), 5.58-5.53 (m, 1 H), 4.60-4.52 (m, 1 H), 3.75-3.50 (m, 3 H), 3.52-3.41 (m, 1 H), 3.08-2.88 (m, 2 H), 2.22-2.18 (m, 1 H), 1.90-1.75 (m, 1 H). LC-MS  $m/z$  518.2 ( $\text{MH}^+$ ),  $R_t$  = 0.71 minutes.

Using the procedures described in Examples 247-248, and the starting materials described in Examples 218-246, the following compounds were prepared:

**Table 10.**

Example No.	Structure	MS [ $\text{M}+\text{H}^+$ ]	RT (min, LC-MS)
250		518	1.01
251		585	1.91
252		599	1.94
253		517	1.53
254		517	1.44
255		570	1.96

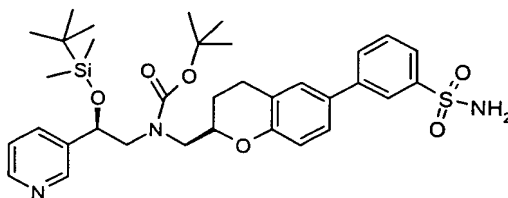
Example No.	Structure	MS [M+H <sup>+</sup> ]	RT (min, LC-MS)
256		541	2.02
257		541	2.02
258		570	1.94
259		586	2.04
260		517	1.55
261		518	1.37
262		625	2.14
263		642	2.17
264		558	2.01

Example No.	Structure	MS [M+H <sup>+</sup> ]	RT (min, LC-MS)
265		523	1.55
266		653	2.32
267		578	1.95
268		532	1.35
269		562	1.53
270		608	1.92
271		592	1.66
272		548	1.3

Example No.	Structure	MS [M+H <sup>+</sup> ]	RT (min, LC-MS)
273		562	1.52
274		662	2.14
275		616	1.74
276		573	2.07
277		571	1.94
278		603	2.03
279		517	1.23
280		588	1.87

### Example 281

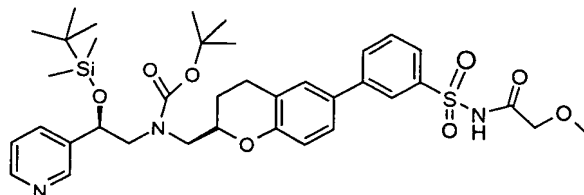
*tert*-Butyl {(2*S*)-6-[3-(aminosulfonyl)phenyl]-3,4-dihydro-2*H*-chromen-2-yl}methyl  
[(2*R*)-2-{[*tert*-butyl(dimethyl)silyl]oxy}-2-(3-pyridinyl)ethyl]carbamate



5 The solution of Na<sub>2</sub>CO<sub>3</sub> (2 N, 6 mL), toluene (6 mL), and ethanol (6 mL) was degassed for 10 minutes. Then the compound of Example 81 (1001 mg, 1.62 mmol), 3-bromobenzenesulphonamide (458 mg, 1.94 mmol) and PdCl<sub>2</sub>(dppf) (132 mg, 0.16 mmol) were added to the above solution and it was degassed for another 5 minutes. Then, the reaction mixture was heated to reflux overnight. After it was allowed to cool  
10 down, the reaction mixture was poured into water and was extracted with EtOAc. The combined organic layer was washed by water, brine, dried over Na<sub>2</sub>SO<sub>4</sub>, and concentrated. Chromatography with 20% ~30% ethyl acetate in hexane provided the title compound (670 mg) as a pale yellow oil. ESLC-MS: *m/z* = 654 (MH<sup>+</sup>); <sup>1</sup>H NMR (MeOH-*d*<sub>4</sub>): 8.576~8.451 (m, 2H), 8.077 (s, 1H), 7.906~7.752 (m, 3H), 7.565 (t, 1H), 7.459 (m,  
15 1H), 7.383(m, 2H), 6.813 (d, 1H), 5.185~5.050 (m, 1H), 4.251 (t, 1H), 3.772~3.348 (m, 4H), 2.879 (m, 2H), 2.045 (m, 1H), 1.741 (m, 1H), 1.447(d, 9H), 0.897 (s, 9H), 0.083 (s, 3H), -0.102 (s, 3H).

### Example 282

20 *tert*-Butyl (2*R*)-2-{[*tert*-butyl(dimethyl)silyl]oxy}-2-(3-pyridinyl)ethyl{[(2*S*)-6-(3-[[methoxyacetyl]amino]sulfonyl]phenyl)-3,4-dihydro-2*H*-chromen-2-yl}methyl}carbamate

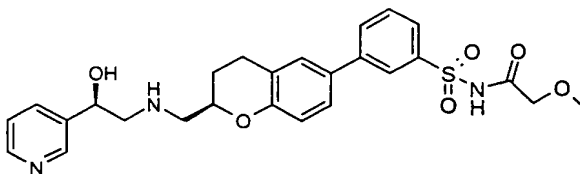


25 A solution of the compound of Example 281 (60 mg, 0.091 mmol), methoxyacetic acid (13 mg, 0.13 mmol), EDCI (26 mg, 0.14 mmol), and DMAP (11 mg, 0.091 mmol) in CH<sub>2</sub>Cl<sub>2</sub> (1.5 mL) was stirred at room temperature overnight. The reaction mixture was concentrated down and the crude product was purified by preparative TLC plate with

CH<sub>2</sub>Cl<sub>2</sub>: MeOH: NH<sub>4</sub>OH (90:15:2) to obtain (60 mg). ES/MS: *m/z* = 725 (MH<sup>+</sup>); <sup>1</sup>H NMR (MeOH-*d*<sub>4</sub>): 8.566–8.439 (m, 2H), 8.077 (s, 1H), 7.889–7.780 (m, 1H), 7.675 (m, 1H), 7.453 (m, 2H), 7.313 (m, 2H), 6.767 (d, 1H), 5.180–5.035 (m, 1H), 4.220 (s, b, 1H), 3.907 (s, 2H), 3.760–3.333 (m, 4H), 2.835 (m, 2H), 2.041 (m, 1H), 1.711 (m, 1H), 1.445 (d, 9H), 0.892 (s, 9H), 0.076 (s, 3H), -0.109 (s, 3H).

### Example 283

3-[(2S)-2-({[(2R)-2-hydroxy-2-(3-pyridinyl)ethyl]amino}methyl)-3,4-dihydro-2H-chromen-6-yl]-N-(methoxyacetyl)benzenesulfonamide



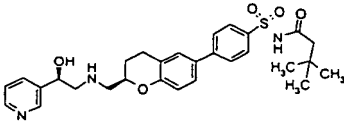
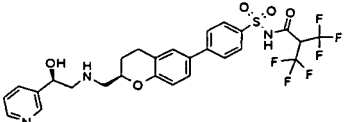
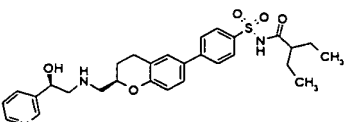
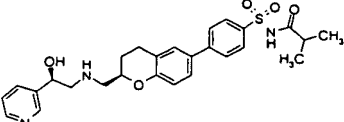
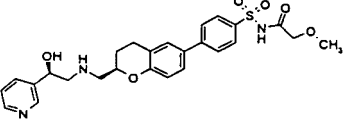
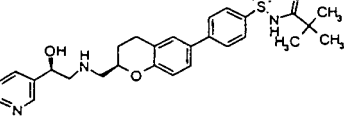
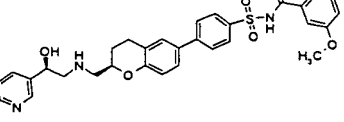
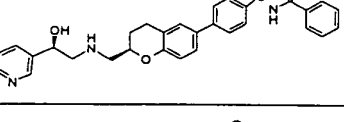
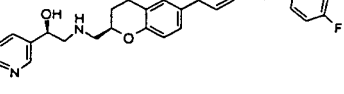
Using the procedure described in Example 249, the title compound was prepared. ES/MS *m/z* = 512 (MH<sup>+</sup>), HPLC retention time = 1.53 min.

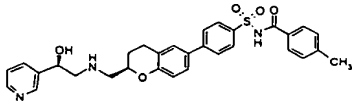
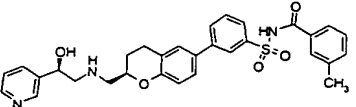
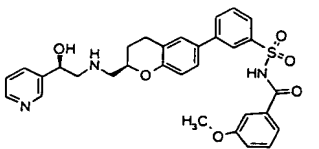
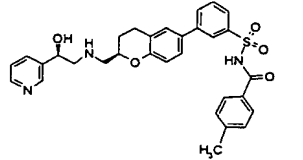
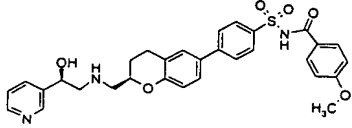
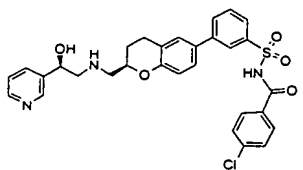
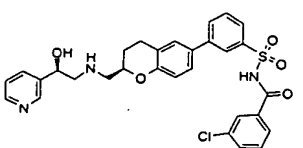
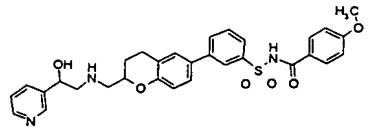
Using the procedures described in Examples 281–283, the compounds described below were similarly prepared.

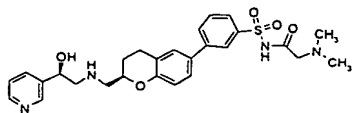
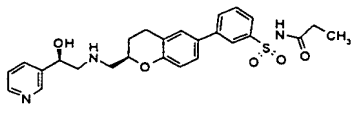
**Table 11.**

Example No.	Structure	MS [M+H <sup>+</sup> ]	RT (min, LC-MS)
284		550.1	1.97
285		508.2	1.75
286		526.2	1.89



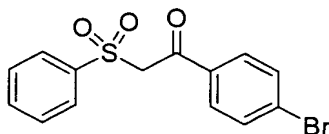
Example No.	Structure	MS [M+H <sup>+</sup> ]	RT (min, LC-MS)
287		528.2	0.54
288		618.1	2.04
289		538.3	0.36
290		510.2	0.25
291		512.2	0.21
292		524	2.01
293		574	1.86
294		544	1.55
295		562	1.93

Example No.	Structure	MS [M+H <sup>+</sup> ]	RT (min, LC-MS)
296		558	2.01
297		558	2.01
298		574	2.18
299		558	2.13
300		573	2.15
301		577	2.27
302		577	2.26
303		574	1.94

Example No.	Structure	MS [M+H <sup>+</sup> ]	RT (min, LC-MS)
304		525	0.76
305		496	1.57

### Example 306

#### Preparation of 1-(4-bromophenyl)-2-[(phenyl)sulfonyl]ethan-1-one



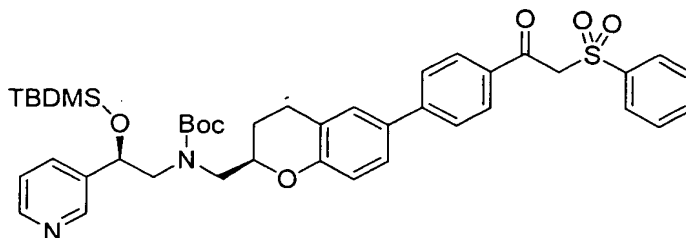
5

To benzenesulfonyl chloride (0.5 mL, 3.92 mmol) in 4:1 v/v tetrahydrofuran – water (20 mL) was added powdered zinc (282 mg, 4.31 mmol, 1.1 eq.) followed by 4-bromophenacyl bromide (1.31 g, 4.70 mmol, 1.2 eq.). The reaction mixture was stirred at room temperature for 17 hours. The volatile solvent was evaporated under reduced pressure and poured into water. The reaction was extracted with ethyl acetate (2x150 mL), and the combined organic layers were washed with brine (1x100 mL), dried (MgSO<sub>4</sub>), filtered, and evaporated under reduce pressure. The crude product was purified using MPLC (Biotage) eluted with 5:1 v/v hexane – ethyl acetate. Crystallization from dichloromethane - hexane gave the desired product as a white fluffy solid (486 mg, 36.6% yield). MS LC-MS (ES MH<sup>+</sup> = 340); TLC (R<sub>f</sub> = 0.30, 25% ethyl acetate – hexane)

15

### Example 307

#### Preparation of *tert*-butyl (2R)-2-[[*tert*-butyl(dimethyl)silyl]oxy]-2-(3-pyridinyl)ethyl [((2R)-6-{4-[(phenylsulfonyl)acetyl]phenyl}-3,4-dihydro-2H-chromen-2-yl)methyl] carbamate



20

5

Preparation of 1-{4-[(2R)-2-({(2R)-2-hydroxy-2-(3-pyridinyl)ethyl}amino)methyl]-3,4-dihydro-2H-chromen-6-yl}phenyl]-2-(phenylsulfonyl)ethanone dihydrochloride

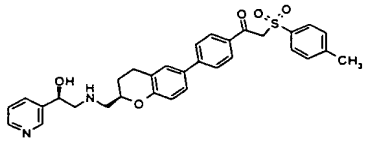
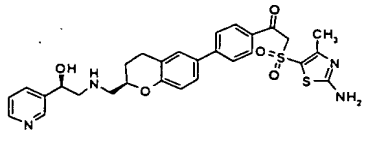
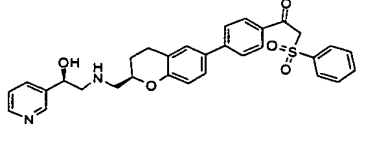


15

20

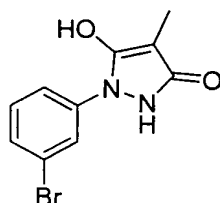
30

**Table 12.**

Example No.	Structure	MS [M+H] <sup>+</sup>	RT (min, LC-MS)
309		557	2.06
310		578	1.83
311		543	2.06

**Example 312**

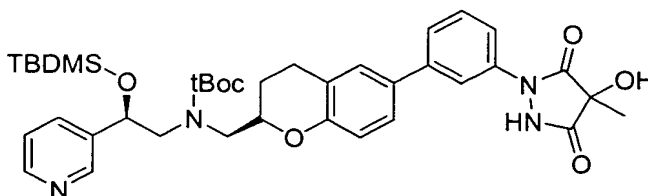
**Preparation of 1-(3-bromophenyl)-5-hydroxy-4-methyl-1,2-dihydro-3H-pyrazol-3-one**



To a suspension of 1-(3-bromophenyl)hydrazine hydrochloride (1.0 g, 4.47 mmol) in ethanol (8.9 mL) was added dropwise 2.0 M sodium ethoxide in ethanol (0.77 mL, 9.84 mmol, 2.2 eq.). Diethyl 2-methylmalonate (0.85 mL, 4.92 mmol, 1.1 eq.) was then added. The reaction mixture was stirred at 90°C for 16 hours and then quenched with 2 N aqueous hydrochloric acid (50 mL). The reaction was extracted with ethyl acetate (3x 50 mL), and the combined organic layers were dried (MgSO<sub>4</sub>), filtered, and evaporated under reduced pressure. Purification using MPLC (Biotage) eluted with 3:1 v/v ethyl acetate – hexane gave the desired product as a white solid (125 mg, 0.46 mmol, 10.4% yield). MS LC-MS (ES MH<sup>+</sup> = 269/271); TLC (R<sub>f</sub> = 0.10, 50% ethyl acetate – hexane).

### Example 313

Preparation of *tert*-butyl (2*R*)-2-[[*tert*-butyl(dimethyl)silyl]oxy]-2-(3-pyridinyl)ethyl ({(2*S*)-6-[3-(4-hydroxy-4-methyl-3,5-dioxo-1-pyrazolidinyl)phenyl]-3,4-dihydro-2*H*-chromen-2-yl} methyl)carbamate



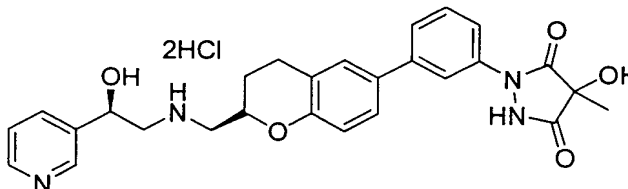
5

Using the procedures described in Example 247, Example 312 was converted to the title compound. LC-MS (ES  $MH^+$  = 783); TLC ( $R_f$  = 0.19, 20% methanol – dichloromethane).

10

### Example 314

Preparation of 4-hydroxy-1-{3-[(2*S*)-2-({[(2*R*)-2-hydroxy-2-(3-pyridinyl)ethyl]amino}methyl)-3,4-dihydro-2*H*-chromen-6-yl]phenyl}-4-methyl-3,5-pyrazolidinedione dihydrochloride



15

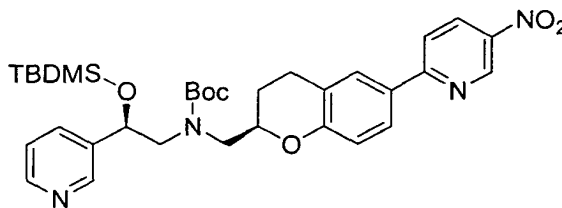
Using the procedure described in Examples 248 and 249, the title compound was prepared.  $^1H$ -NMR ( $CD_3OD-d_6$ )  $\delta$  8.96 (s, 1H), 8.84 (d,  $J$  = 5.4 Hz, 1H), 8.64 (d,  $J$  = 8.1 Hz, 1H), 8.07 (dd,  $J$  = 8.07 Hz, 6.0 Hz, 1H), 7.91 (s, 1H), 7.58 (dt,  $J$  = 7.2 Hz, 2.1 Hz, 1H), 7.49 to 7.41 (m, 4H), 7.00 (d,  $J$  = 9.6 Hz, 1H), 5.38 (dd,  $J$  = 10.8 Hz, 2.7 Hz, 1H), 4.48 (t,  $J$  = 7.2 Hz, 1H), 3.65 to 3.35 (m, 4H), 3.13 to 2.95 (m, 3H), 2.19 to 2.14 (m, 1H), 1.87 to 1.75 (m, 1H), 1.70 to 1.64 (m, 1H), 1.51 (s, 3H), 1.44 to 1.28 (m, 2H); LC-MS (ES  $MH^+$  = 489),  $R_t$  = 1.10 min.

20

25

### Example 315

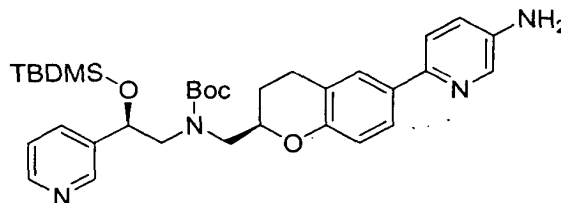
Preparation of *tert*-butyl (2*R*)-2-[[*tert*-butyl(dimethyl)silyl]oxy]-2-(3-pyridinyl)ethyl {[*(2R)*]-6-(5-nitro-2-pyridinyl)-3,4-dihydro-2*H*-chromen-2-yl}methyl}carbamate



5 The procedure was analogous to that of Example 247 except methyl 2-chloro-5-nitropyridine was used instead of 3-bromo-*N*-(2-pyrimidinyl)benzene-sulfonamide. LC-MS (ES  $MH^+$  = 621),  $R_t$  = 3.68 min; TLC ( $R_f$  = 0.05, 25% ethyl acetate – hexane).

### Example 316

10 Preparation of *tert*-butyl [(2*R*)-6-(5-amino-2-pyridinyl)-3,4-dihydro-2*H*-chromen-2-yl]methyl[(2*R*)-2-[[*tert*-butyl(dimethyl)silyl]oxy]-2-(3-pyridinyl)ethyl]carbamate

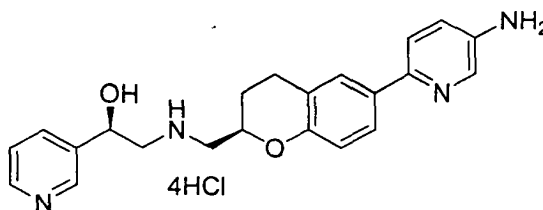


15 A dry flask under argon was charged with 10% Pd on C (50 mg) and ethanol (10 mL) followed by the addition of Example 315 (700 mg, 1.13 mmol). The reaction was stirred under hydrogen (1 atm) overnight. TLC analysis showed complete reaction. The reaction was then filtered through celite and the filtrate was concentrated at reduced pressure. The crude product was then purified on the MPLC (biotage) with 100% ethyl acetate to afford the desired product (610 mg, 91%). LC-MS (ES  $MH^+$  = 591),  $R_t$  = 2.57 min; TLC ( $R_f$  = 0.27, 100% ethyl acetate).

20

### Example 317

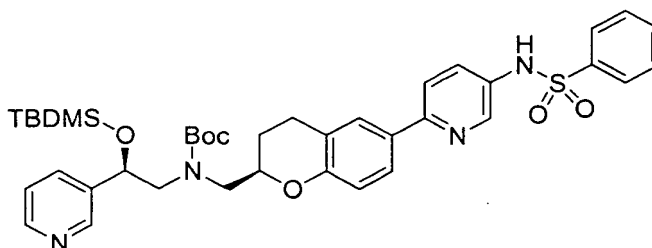
Preparation of (1*R*)-2-([(2*R*)-6-(5-amino-2-pyridinyl)-3,4-dihydro-2*H*-chromen-2-yl]methyl)amino)-1-(3-pyridinyl)ethanol tetrahydrochloride



Using the procedure described in Examples 248 and 249, the title compound was prepared. <sup>1</sup>H-NMR (CD<sub>3</sub>OD-d<sub>6</sub>) δ 9.06 (s, 1H), 8.89 (d, J = 5.6 Hz, 1H), 8.82 (d, J = 7.9 Hz, 1H), 8.18 (dd, J = 6.1 and 8.2 Hz, 1H), 7.96-7.91 (m, 2H), 7.75 (dd, J = 2.6 Hz and 9.2 Hz, 1H), 7.60-7.56 (m, 2H), 7.14 (d, J = 8.1 Hz, 1H), 5.49 (d, J = 10.2 Hz, 1H), 4.59 (t, J = 8.5 Hz, 1H), 3.75-3.36 (m, 4H), 3.13-2.92 (m, 2H), 2.26-2.20 (m, 1H), 1.91-1.84 (m, 1H); LC-MS (ES MH<sup>+</sup> = 377), Rt = 0.70 min.

#### Example 318

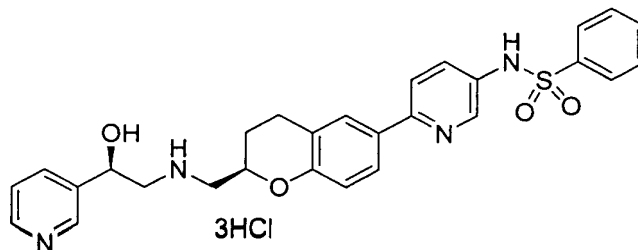
Preparation of *tert*-butyl (2*R*)-2-([*tert*-butyl(dimethyl)silyl]oxy)-2-(3-pyridinyl)ethyl[[(2*R*)-6-{5-[(phenylsulfonyl)amino]-2-pyridinyl}-3,4-dihydro-2*H*-chromen-2-yl)methyl]carbamate



A solution of Example 316 (80 mg, 0.135 mmol) and benzene sulfonyl chloride (41 mg, 0.233 mmol) in pyridine (1.5 mL) was stirred at 50°C overnight. The reaction was diluted with ethyl acetate, washed with water, brine, and dried over magnesium sulfate. The crude product was coated on silica and purified on the MPLC (Biotage) with 40-70% ethyl acetate in hexanes to afford the desired product (91 mg, 92%). LC-MS (ES MH<sup>+</sup> = 731), Rt = 3.32 min, TLC R<sub>f</sub> = 0.25 60% ethyl acetate in hexanes).

#### Example 319

Preparation of *N*-{6-[(2*R*)-2-([[(2*R*)-2-hydroxy-2-(3-pyridinyl)ethyl]amino)methyl]-3,4-dihydro-2*H*-chromen-6-yl]-3-pyridinyl}benzenesulfonamide trihydrochloride



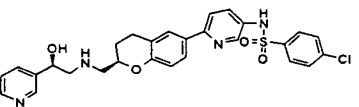
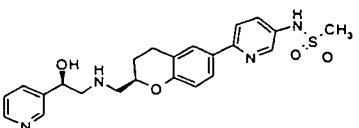
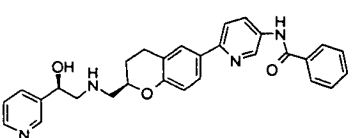
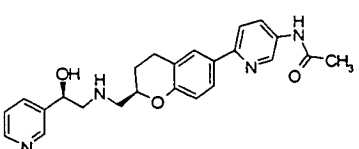
Using the procedure described in Examples 248 and 249, Example 318 was converted to the title compound. <sup>1</sup>H-NMR (CD<sub>3</sub>OD-d<sub>6</sub>) δ 9.05 (s, 1H), 8.88 (d, J = 5.2 Hz, 1H), 8.79 (d, J = 7.8 Hz, 1H), 8.43 (d, J = 1.7, 1H), 8.18-7.90 (m, 5H), 7.70-7.55 (m,



5H), 7.15 (d, J = 8.3 Hz, 1H), 5.47 (d, J = 9.2 Hz, 1H), 4.60 (t, J = 10.0 Hz, 1H), 3.67-3.32 (m, 4H), 3.11-2.92 (m, 2H), 2.26-2.19 (m, 1H), 1.91-1.84 (m, 1H); LC-MS (ES MH<sup>+</sup> = 517), Rt = 1.70 min.

5 Using the procedures described in Examples 318 and 319, and using the appropriate acyl or sulfonyl chloride, the following compounds were prepared.

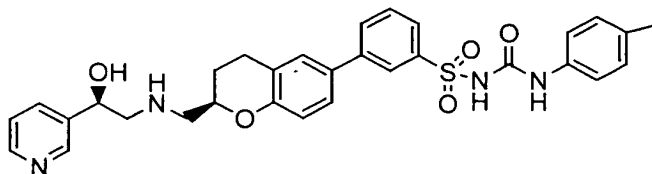
**Table 13.**

Example No.	Structure	MS [M+H] <sup>+</sup>	RT (min, LC-MS)
320		551	1.98
321		455	0.8
322		481	1.41
323		419	0.74

10

#### Example 324

Preparation of 3-((1*R*)-1-hydroxy-2-(((2*R*)-6-{3-[(4-methylphenyl) amino]carbonyl} amino)sulfonyl]phenyl)-3,4-dihydro-2*H*-chromen-2-yl) methyl]amino)ethyl)pyridine hydrochloride



HCl

15

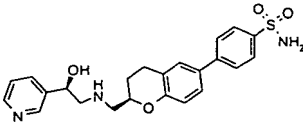
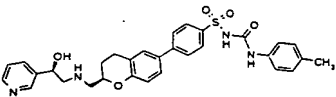
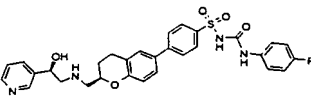
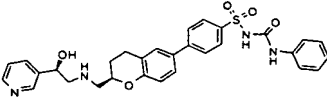
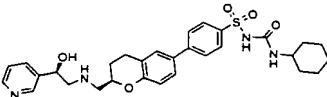
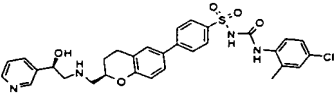
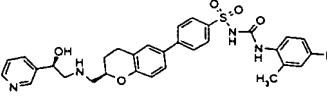
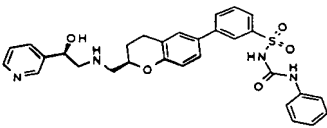
To a stirred solution of Example 281 (45 mg) in dichloroethane (10 mL), were added Et<sub>3</sub>N (0.014 mL) and 4-methylphenyl isocyanate (0.013 mL). Stirring was

continued at room temperature over a 2-3 hour period. The solvent was removed under reduced pressure. Crude product was purified by combiflash column chromatography to give the free base of the desired product (27 mg, 50% yield). This material was treated with HCl (4 M) in dioxane and stirred at room temperature overnight. The solvent was removed under reduced pressure to provide the crude product, which was purified by preparative HPLC to provide the title compound. MS [M+H]<sup>+</sup> 573.21, R<sub>f</sub> = 0.68

(CH<sub>2</sub>Cl<sub>2</sub>:MeOH = 50:50); <sup>1</sup>H NMR (MeOH-d<sub>4</sub>, δ ppm): 2.25 (s, 3H), 2.85-3.08 (m, 2H), 3.38-3.67 (m, 6H), 4.50-4.54 (m, 1H), 5.45-5.47 (m, 1H), 7.04-7.07 (m, 4H), 7.24 (d, 2H, J=6.3 Hz), 7.40 (dd, 1H, J= 6.3 Hz), 7.42-7.45 (m, 2H), 7.63 (t, 1H, J=6.0 Hz), 7.87 (d, 1H, J=6.0 Hz), 7.93 (d, 1H, J=6.0 Hz), 8.10-8.20 (m, 1H), 8.22 (s, 1H), 8.78-8.79 (m, 1H).

Using the procedures outline in Examples **281** and **324**, the following compounds were similarly prepared.

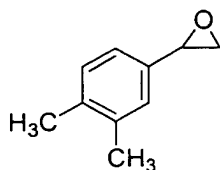
**Table 14**

Example No.	Structure	MS [M+H] <sup>+</sup>	HPLC (RT)	TLC R <sub>f</sub> (solvent)
325		654.3		0.22 (7:3 ethyl acetate/hexanes)
326		573.2		0.25 (1:9 MeOH CH <sub>2</sub> Cl <sub>2</sub> )
327		577.3		0.21 (1:9 MeOH CH <sub>2</sub> Cl <sub>2</sub> )
328		559.3		0.23 (1:9 MeOH CH <sub>2</sub> Cl <sub>2</sub> )
329		565.37		0.31 (1:9 MeOH CH <sub>2</sub> Cl <sub>2</sub> )
330		629.34		0.21 (1:9 MeOH CH <sub>2</sub> Cl <sub>2</sub> )
331		595.42		0.22 (1:9 MeOH CH <sub>2</sub> Cl <sub>2</sub> )
332		559.2	8.2 min	



### Example 341

#### Preparation of 3,4-Dimethylphenyloxirane



The procedure was based on methods described by Brandes and Jacobsen,  
5 (Tetrahedron Asym. 8:3927, 1997); and Kaufman (Syn. Commun. 23:473, 1993). A  
solution of trimethylsulfonium methylsulfate (3.95 g, 0.021 mol) in 8 mL water was added  
slowly to a biphasic mixture of 50% NaOH (20 mL), 3,4-dimethyl-benzaldehyde (1.34 g,  
0.01 mmol), tetrabutylammonium bromide (0.025 g, 0.0782 mmol), and CH<sub>2</sub>Cl<sub>2</sub> (26 mL).  
The reaction was heated at 50°C for 13 hours and then cooled to room temperature.  
10 The reaction was diluted carefully with brine (50 mL) and diethyl ether (3x70 mL), then  
filtered to remove the solids. The aqueous layer was extracted with diethyl ether (3x70  
mL), and the combined organic layers were washed with brine (50 mL) and dried over  
Na<sub>2</sub>SO<sub>4</sub>, filtered, and concentrated *in vacuo* to afford the product 3,4-dimethylphenyl  
oxirane as a light yellow oil (1.15 g, yield 78%). TLC R<sub>f</sub> = 0.9 (1:2 EtOAc/Hexane); <sup>1</sup>H  
15 NMR (300 MHz, CDCl<sub>3</sub>) δ 7.39 (s, 1 H), 7.21 (d, 1 H), 7.19 (s, 1 H), 3.80 (m, 1 H), 3.17  
(m, 1 H), 2.80 (m, 1 H), 2.23 (s, 6 H).

### Example 342-354

#### General Procedure for Coupling Epoxides

20 (4-[(2*R*)-2-({2-(3,4-dimethylphenyl)-2-hydroxyethyl}amino)methyl]-3,4-dihydro-  
2*H*-chromen-6-yl)benzoic acid)

#### Step 1: Condensation of the Chroman Amine with Epoxides

Into an 8-mL screw-cap vial were dispensed 200 μL of a 0.5 M solution of 6-(4-  
25 methoxycarbonylphenyl)-(R)-chroman-2-methylamine (Example 19 free base, 0.01  
mmol) and 200 μL of the appropriate epoxide solution (commercial or prepared as in  
Example 341, 0.01 mmol). Dioxane (500 μL) and water (100 μL) were then added to  
each vial, and the mixture was heated at 80°C with mixing by orbital shaking for 2 days.  
After the mixture was allowed to cool to room temperature, the solvent was removed  
30 under reduced pressure by using a multiple sample evaporator (GeneVac).

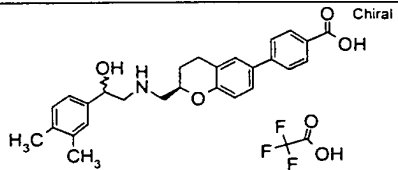
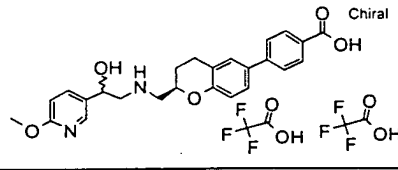
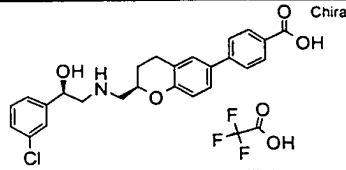
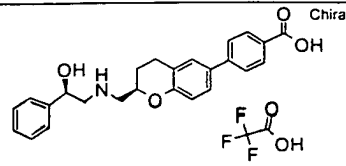
## Step 2: Hydrolysis of the Methyl Ester

The residue obtained from the previous procedure was heated in 1 mL 2 M lithium hydroxide solution in 3:1 methanol/water at 60°C overnight. After allowing the reaction mixture to cool to room temperature, 1.1 mL hydrochloric acid (2 N) was slowly added to each vial. Precipitate was formed in the vial. The solvent was removed under reduced pressure by using a multiple sample evaporator (GeneVac). The residue was dissolved in 1 mL MeOH, and then purified by preparative reversed phase HPLC, using aqueous MeCN containing 0.1% trifluoroacetic acid as eluant.

In a typical example, 6-(4-methoxycarbonylphenyl)-(*R*)-chroman-2-methylamine and 3,4-dimethylphenyl oxirane were reacted by following the procedure described above to provide 4-[(2*R*)-2-({[2-(3,4-dimethylphenyl)-2-hydroxyethyl]amino}methyl)-3,4-dihydro-2*H*-chromen-6-yl]benzoic acid as the trifluoroacetate salt (17 % yield). <sup>1</sup>H NMR (300 MHz, DMSO) δ 7.95 (d, 2 H), 7.72 (d, 2 H), 7.50 (d, 2 H), 7.15-7.00 (m, 3 H), 6.95 (m, 1 H), 4.45 (m, 2 H), 3.80 (m, 1 H), 3.30 (s, 4 H), 2.95-2.80 (m, 2 H), 2.10 (d, 6 H), 1.70 (m, 1 H); LC-MS *m/z* 432 (MH<sup>+</sup>), ret. time 2.19 min.

Using the procedure outlined above, Examples 342-354 were prepared.

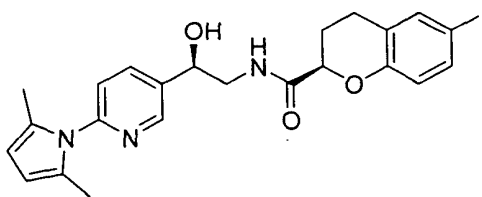
**Table 15.**

Example No.	Structure	LC/MS RT (min)	MS+ [M+H] <sup>+</sup>
342		2.19	432
343		1.82	435
344		2.12	438
345		2.04	404

Example No.	Structure	LC/MS RT (min)	MS+ [M+H] <sup>+</sup>
346		2.04	404
347		2.09	449
348		2.19	474
349		2.12	456
350		2.19	436
351		2.13	448
352		2.25	456
353		2.27	472
354		2.32	472

### Example 355

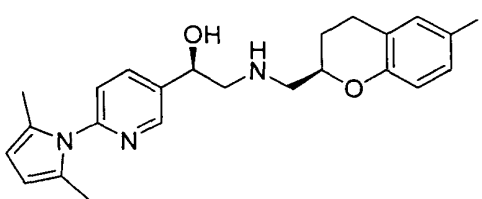
#### Preparation of (2R)-N-((2R)-2-[6-(2,5-dimethyl-1H-pyrrol-1-yl)-3-pyridinyl]-2-hydroxyethyl)-6-iodo-3,4-dihydro-2H-chromene-2-carboxamide



5 A reaction mixture containing (2R)-6-iodo-3,4-dihydro-2H-chromene-2-carboxylic acid (Example 7, 5.39 mmol, 1.0 eq.), (1R)-2-amino-1-[6-(2,5-dimethyl-1H-pyrrol-1-yl)-3-pyridinyl]ethanol dihydrochloride (U.S. Patent No. 6,051,586) (6.47 mmol, 1.2 eq.), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride (EDCI, 10.8 mmol, 2.0 eq.), 1-hydroxybenzotriazole hydrate (HOBT, 10.8 mmol, 2.0 eq.), and triethylamine (16.2  
10 mmol, 3.0 eq.) in CH<sub>2</sub>Cl<sub>2</sub> (30 mL) was stirred at room temperature for 18 hours. Water was added to the reaction mixture and the resulting two-phase mixture was extracted with CH<sub>2</sub>Cl<sub>2</sub>. The combined organic extracts were washed with water and brine, dried over anhydrous sodium sulfate, concentrated and purified by medium pressure column chromatography (Biotage 40S normal phase silica gel column, CH<sub>2</sub>Cl<sub>2</sub> : MeOH = 100:4).  
15 The product was obtained as a pale yellow foam in 56% yield. MH<sup>+</sup> = 518.2, RT = 3.74 min.

### Example 356

#### Preparation of (1R)-1-[6-(2,5-dimethyl-1H-pyrrol-1-yl)-3-pyridinyl]-2-(((2R)-6-iodo-3,4-dihydro-2H-chromen-2-yl)methyl)amino)ethanol



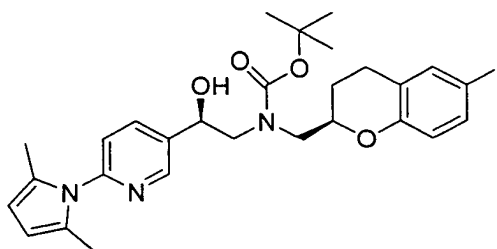
To a solution of (2R)-N-((2R)-2-[6-(2,5-dimethyl-1H-pyrrol-1-yl)-3-pyridinyl]-2-hydroxyethyl)-6-iodo-3,4-dihydro-2H-chromene-2-carboxamide (Example 355, 7.67  
25 mmol, 1 eq.) in THF (150 mL) at room temperature was added slowly borane-methyl sulfide complex (2M in THF, 38.4 mmol, 5.0 eq.). After completion of the addition, the reaction mixture was heated to reflux for 2 hours and was then cooled to room temperature. The excess borane was quenched by the dropwise addition of EtOH (9 mL) followed by the slow addition of 2 M HCl (40 mL). The resulting mixture was heated



to reflux for 1 hour and was then allow to cool to room temperature. The mixture was basified with 1N NaOH and extracted with ethyl acetate. The organic extract was washed with brine, dried over anhydrous sodium sulfate, concentrated, and purified by medium pressure column chromatography (Biotage 40S normal phase silica gel column, using a gradient of 1:4 hexanes: EtOAc to 1: 10 MeOH : EtOAc). The product was obtained as a pale yellow oil in 63% yield.  $MH^+ = 503.9$ ,  $RT = 3.23$  min.

#### Example 357

Preparation of *tert*-butyl (2*R*)-2-[6-(2,5-dimethyl-1*H*-pyrrol-1-yl)-3-pyridinyl]-2-hydroxyethyl{[(2*R*)-6-iodo-3,4-dihydro-2*H*-chromen-2-yl]methyl}carbamate

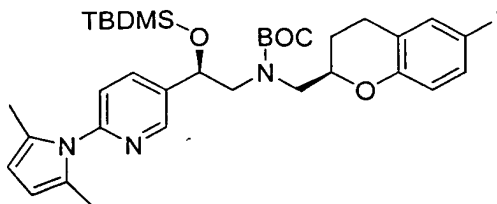


A reaction mixture containing (1*R*)-1-[6-(2,5-dimethyl-1*H*-pyrrol-1-yl)-3-pyridinyl]-2-({[(2*R*)-6-iodo-3,4-dihydro-2*H*-chromen-2-yl]methyl}amino)ethanol (Example 356, 3.28 mmol, 1.0 eq.) and di-*tert*-butyl dicarbonate (3.44 mmol, 1.05 eq.) in THF (15 mL) was stirred at room temperature for 18 hours.

The solvent was evaporated and the residue was purified by medium pressure column chromatography (Biotage 40S normal phase silica gel column, 2:1 hexanes : EtOAc). The product was obtained as a beige foam in 68% yield.  $MH^+ = 603.9$ ,  $RT = 4.43$ min.

#### Example 358

Preparation of *tert*-butyl (2*R*)-2-{[*tert*-butyl(dimethyl)silyl]oxy}-2-[6-(2,5-dimethyl-1*H*-pyrrol-1-yl)-3-pyridinyl]ethyl{[(2*R*)-6-iodo-3,4-dihydro-2*H*-chromen-2-yl]methyl}carbamate

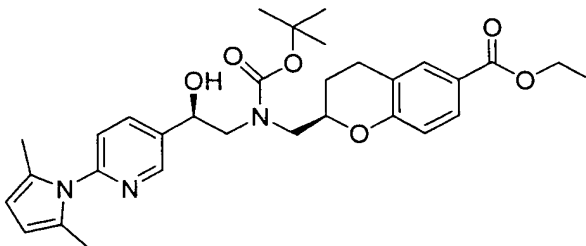


A mixture of *tert*-butyl (2*R*)-2-[6-(2,5-dimethyl-1*H*-pyrrol-1-yl)-3-pyridinyl]-2-hydroxyethyl{[(2*R*)-6-iodo-3,4-dihydro-2*H*-chromen-2-yl]methyl}carbamate (Example

357, 7.5 g, 12.4 mmol), TBDMSCl (2.25 g, 14.9 mmol), and imidazole (2.10 g, 30.9 mmol) in DMF (10 mL) was stirred at room temperature under argon for 24 hours. The reaction mixture was then poured into a saturated NaHCO<sub>3</sub> solution (50 mL). The mixture was extracted with ether (100 mLx2). The ether layer was washed with water (50 mL) and dried over anhydrous sodium sulfate. Removal of the solvent *in vacuo* afforded a near white syrup which was purified by column chromatography (silica gel, hexanes/ethyl acetate (5/1, v/v)) and gave the desired compound as a colorless oil (6.5 g, 72%).

#### Example 359

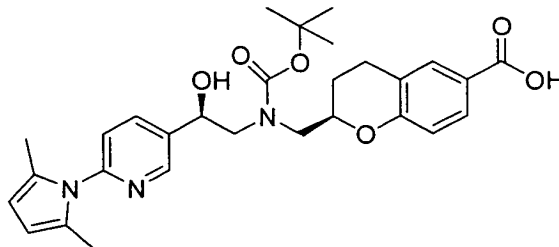
Preparation of ethyl (2R)-2-(((tert-butoxycarbonyl)((2R)-2-[6-(2,5-dimethyl-1H-pyrrol-1-yl)-3-pyridinyl]-2-hydroxyethyl)amino)methyl]-3,4-dihydro-2H-chromene-6-carboxylate



A solution of *tert*-butyl (2R)-2-[6-(2,5-dimethyl-1H-pyrrol-1-yl)-3-pyridinyl]-2-hydroxyethyl{[(2R)-6-iodo-3,4-dihydro-2H-chromen-2-yl]methyl}carbamate (Example 357, 1.72 mmol, 1.0 eq.) in EtOH (6.5 mL) was treated with Pd(OAc)<sub>2</sub> (0.09 mmol, 0.05 eq.) and triethylamine (4.31 mmol, 2.5 eq.). The reaction mixture was vigorously stirred and degassed with argon. This suspension was heated to reflux for 18 hours under 1 atmosphere of carbon monoxide. The resulting solution was cooled to room temperature and filtered through a Celite<sup>®</sup> pad, washing with more EtOH. The filtrate was concentrated and purified by medium pressure column chromatography (Biotage 40S normal phase silica gel column, using a gradient of 8:1 to 2:1 hexanes : EtOAc). The product was obtained as a colorless oil in 62%. MH<sup>+</sup> = 550.3, 3.79 min.

### Example 360

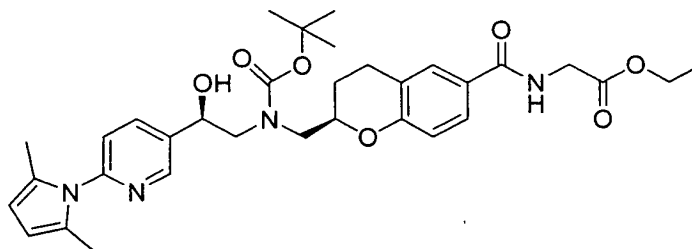
Preparation of (2R)-2-[(*tert*-butoxycarbonyl){(2R)-2-[6-(2,5-dimethyl-1H-pyrrol-1-yl)-3-pyridinyl]-2-hydroxyethyl}amino)methyl]-3,4-dihydro-2H-chromene-6-carboxylic acid



5 A solution of ethyl (2R)-2-[(*tert*-butoxycarbonyl){(2R)-2-[6-(2,5-dimethyl-1H-pyrrol-1-yl)-3-pyridinyl]-2-hydroxyethyl}amino)methyl]-3,4-dihydro-2H-chromene-6-carboxylate (Example 359, 0.21 mmol, 1.0 eq.) and 1N NaOH (0.63 mmol, 3.0 eq.) in EtOH (2 mL) was heated to reflux for 1.5 hours. The reaction mixture was allowed to cool to room temperature and was concentrated *in vacuo* to afford a residue that was  
10 purified by medium pressure column chromatography (Biotage 40S normal phase silica gel column, 100:5 CH<sub>2</sub>Cl<sub>2</sub> : MeOH). The product was obtained as a white foam in 72% yield. MH<sup>+</sup> = 522.3, RT = 3.11 min.

### Example 361

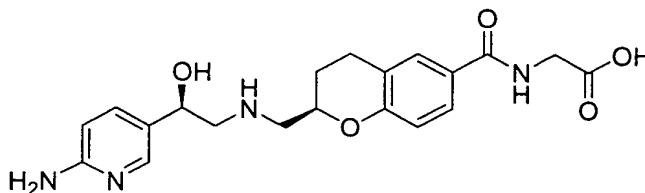
15 Preparation of ethyl N-[(2R)-2-[(*tert*-butoxycarbonyl){(2R)-2-[6-(2,5-dimethyl-1H-pyrrol-1-yl)-3-pyridinyl]-2-hydroxyethyl}amino)methyl]-3,4-dihydro-2H-chromen-6-yl]carbonyl)glycinate



The product was obtained in 44% yield via a coupling reaction between (2R)-2-  
20 [(*tert*-butoxycarbonyl){(2R)-2-[6-(2,5-dimethyl-1H-pyrrol-1-yl)-3-pyridinyl]-2-hydroxyethyl}amino)methyl]-3,4-dihydro-2H-chromene-6-carboxylic acid (Example 360) and glycine ethyl ester hydrochloride utilizing the method described for Example 355; MH<sup>+</sup> = 607.3, RT = 3.18 min.

### Example 362

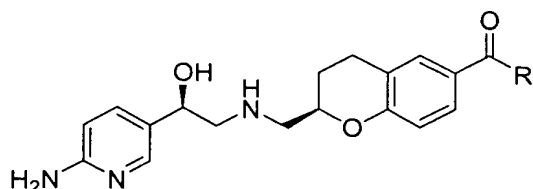
Preparation of *N*-{[(2*R*)-2-([(2*R*)-2-(6-amino-3-pyridinyl)-2-hydroxyethyl]amino)methyl]-3,4-dihydro-2H-chromen-6-yl}carbonyl}glycine



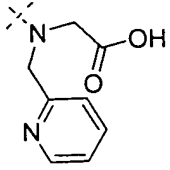
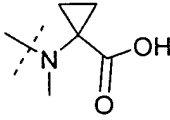
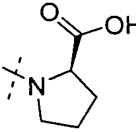
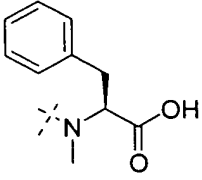
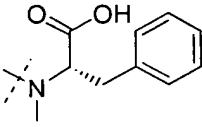
5 A mixture of ethyl *N*-{[(2*R*)-2-([(*tert*-butoxycarbonyl){(2*R*)-2-[6-(2,5-dimethyl-1H-pyrrol-1-yl)-3-pyridinyl]-2-hydroxyethyl}amino)methyl]-3,4-dihydro-2H-chromen-6-yl}carbonyl}glycinate (Example 361, 0.08 mmol, 1.0 eq.) in EtOH/H<sub>2</sub>O (0.8 mL /0.2 mL) was treated with 2 N HCl (0.42 mmol, 5.0 eq), followed by hydroxylamine hydrochloride (0.084 mmol, 10.0 eq.). The resulting reaction mixture was heated at reflux for 18  
10 hours. Solvents were evaporated *in vacuo* and the brown residue was purified by reverse phase HPLC. The product was obtained as the TFA salt in 15%.  $MH^+ = 401.1$ , RT = 0.79 min.

Following the procedures described above for Examples 361-362, and using Example 360 and the appropriate amino acid esters as starting materials, the following  
15 compounds were similarly prepared:

**Table 16.**

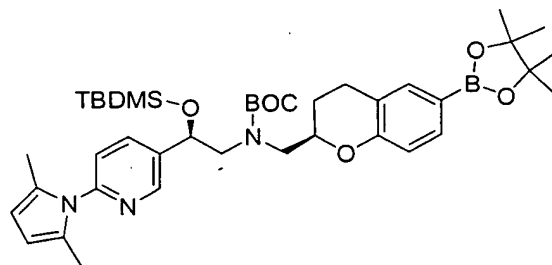


Example No.	R''	RT (LC-MS min.)	MS [M+H] <sup>+</sup>
363		0.79	441.2
364		0.78	455.2

Example No.	R''	RT (LC-MS min.)	MS [M+H] <sup>+</sup>
365		0.76	492.2
366		0.77	
367		0.62	441.3
368		1.26	505.2
369		1.52	491.2

### Example 370

Preparation of *tert*-butyl (2*R*)-2-[[*tert*-butyl(dimethyl)silyl]oxy]-2-[6-(2,5-dimethyl-1*H*-pyrrol-1-yl)-3-pyridinyl]ethyl[[*(2R)*-6-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-3,4-dihydro-2*H*-chromen-2-yl]methyl]carbamate

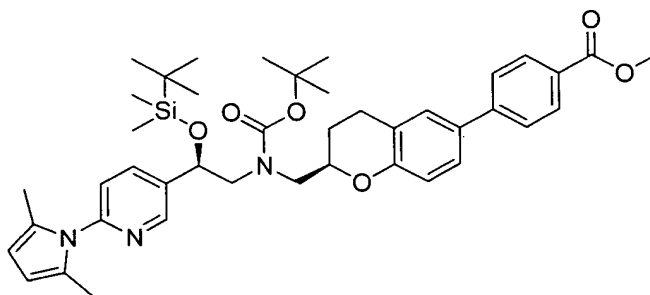


The product was prepared from *tert*-butyl (2*R*)-2-[[*tert*-butyl(dimethyl)silyl]oxy]-2-[6-(2,5-dimethyl-1*H*-pyrrol-1-yl)-3-pyridinyl]ethyl{[(2*R*)-6-iodo-3,4-dihydro-2*H*-chromen-2-yl]methyl}carbamate (Example 358) according to the method described for Example 81.

5

#### Example 371

Preparation of methyl 4-[(2*R*)-2-[[*tert*-butoxycarbonyl]{(2*R*)-2-[[*tert*-butyl(dimethyl)silyl]oxy]-2-[6-(2,5-dimethyl-1*H*-pyrrol-1-yl)-3-pyridinyl]ethyl}amino)methyl]-3,4-dihydro-2*H*-chromen-6-yl]benzoate



10

Argon was bubbled through a solution of *tert*-butyl (2*R*)-2-[[*tert*-butyl(dimethyl)silyl]oxy]-2-[6-(2,5-dimethyl-1*H*-pyrrol-1-yl)-3-pyridinyl]ethyl{[(2*R*)-6-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-3,4-dihydro-2*H*-chromen-2-yl]methyl}carbamate (Example 370, 395 mg, 0.55 mmol) in toluene (15 mL) and 1,4-dioxane (3 mL) for 10 minutes. Bis(diphenylphosphino)ferrocene-palladium (40 mg) and methyl 4-iodobenzoate (216 mg, 0.83 mmol) were added, and bubbling with argon was continued for another 5 minutes. 2 N aq. sodium carbonate solution (3 mL, 6 mmol) was added and the reaction mixture was heated (85°C) for 16 hours. After cooling, the mixture was filtered through a pad of silica gel and Celite® using ethyl acetate to rinse. The filtrate was concentrated *in vacuo* and then flash chromatography of the residue over silica gel using 20% ethyl acetate/hexanes afforded 276 mg (69%) of the desired product. The product had: <sup>1</sup>H NMR (CDCl<sub>3</sub>, δ): 8.65 (d, *J* = 20.0 Hz, 1 H), 8.13 (d, *J* = 7.9 Hz, 2 H), 7.91 (dd, *J* = 16.8, 8.1 Hz, 1 H), 7.67 (d, *J* = 7.6 Hz, 2 H), 7.24-7.47 (m, 3 H), 6.93 (dd, *J* = 8.1, 1.8 Hz, 1 H), 5.98 (d, *J* = 3.9 Hz, 1 H), 5.23 (dd, *J* = 43.5, 5.5 Hz, 1 H), 4.21-4.43 (m, 1 H), 4.00 (s, 3 H), 3.37-3.95 (m, 4 H), 2.84-3.09 (m, 2 H), 2.22 (s, 3 H), 2.20 (s, 3 H), 2.03-2.18 (m, 1 H), 1.74-1.91 (m, 1 H), 1.59 (d, *J* = 10.4 Hz, 9 H), 0.99 (s, 9 H), 0.17 (s, 3 H), 0.00 (s, 3 H); mass spectroscopy gave *m/z* = 726.4 [M+H]<sup>+</sup> (calc'd exact mass for C<sub>42</sub>H<sub>55</sub>N<sub>3</sub>O<sub>6</sub>Si = 725.4).

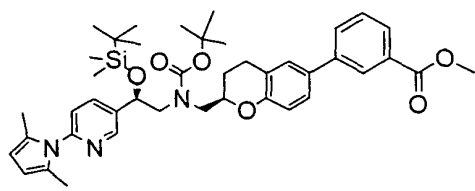
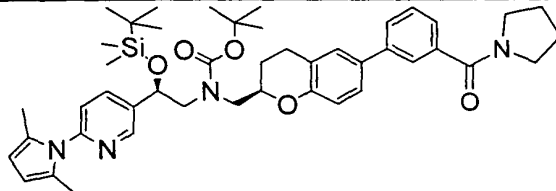
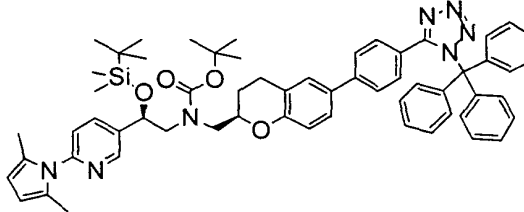
15

20

25

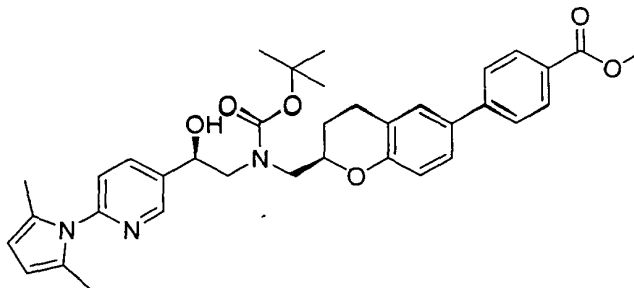
Using the method described above for Example 371, the following compounds were similarly prepared using Example 81 and the appropriate halobenzene starting material:

**Table 17.**

Example No.	Structure	MS [M+H <sup>+</sup> ]	HPLC RT (min)
372		726.4	5.18
373		765.4	4.85
374		978	5.29

**Example 375**

Preparation of methyl 4-((2R)-2-(((tert-butoxycarbonyl){(2R)-2-[6-(2,5-dimethyl-1H-pyrrol-1-yl)-3-pyridinyl]-2-hydroxyethyl}amino)methyl]-3,4-dihydro-2H-chromen-6-yl)benzoate

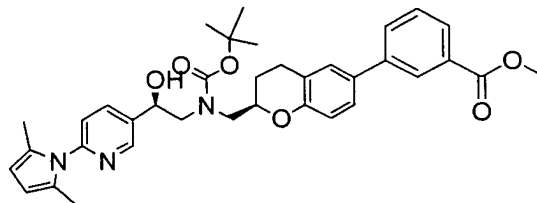


To a solution of methyl 4-((2R)-2-(((tert-butoxycarbonyl){(2R)-2-[[tert-butyl(dimethyl)silyl]-oxy]-2-[6-(2,5-dimethyl-1H-pyrrol-1-yl)-3-pyridinyl]ethyl}-

amino)methyl]-3,4-dihydro-2H-chromen-6-yl}benzoate (Example 371, 213 mg, 0.29 mmol) in THF (5 mL) was added a solution of 1 M tetrabutylammonium fluoride (0.59 mL, 0.59 mmol). The mixture was stirred at room temperature for 16 hours and then concentrated *in vacuo*. Flash chromatography of the residue over silica gel using 40% ethyl acetate/hexanes afforded 213 mg (92%) of the desired product. The product had: <sup>1</sup>H NMR (CDCl<sub>3</sub>δ): 8.62 (s, 1 H), 8.06 (d, *J* = 8.9 Hz, 2 H), 7.92 (d, *J* = 7.2 Hz, 1 H), 7.58 (d, *J* = 8.8 Hz, 2 H), 7.31-7.40 (m, 2 H), 7.22 (d, *J* = 7.8 Hz, 1 H), 6.89 (d, *J* = 7.9 Hz, 1 H), 5.89 (s, 2 H), 5.10-5.26 (m, 2 H), 4.21-4.50 (m, 1 H), 3.93 (s, 3 H), 3.56-3.88 (m, 4 H), 3.15-3.42 (m, 1 H), 2.78-3.04 (m, 2 H), 2.12 (s, 6 H), 1.65-1.83 (m, 2 H), 1.50 (s, 9 H).

#### Example 376

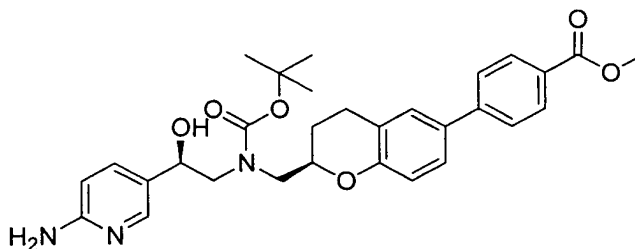
Preparation of methyl 3-((2*R*)-2-(((*tert*-butoxycarbonyl){(2*R*)-2-[6-(2,5-dimethyl-1*H*-pyrrol-1-yl)-3-pyridinyl]-2-hydroxyethyl)amino)methyl]-3,4-dihydro-2*H*-chromen-6-yl}benzoate



In similar fashion to that described above for Example 375, the title compound was prepared from Example 372 and used without further purification.

#### Example 377

Preparation of methyl 4-((2*R*)-2-(((2*R*)-2-[6-amino-3-pyridinyl]-2-hydroxyethyl)(*tert*-butoxycarbonyl)amino)methyl)-3,4-dihydro-2*H*-chromen-6-yl}benzoate



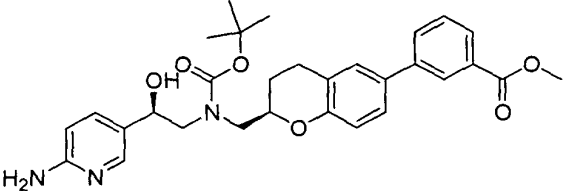
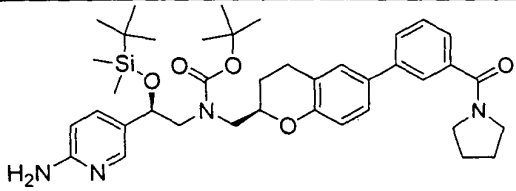
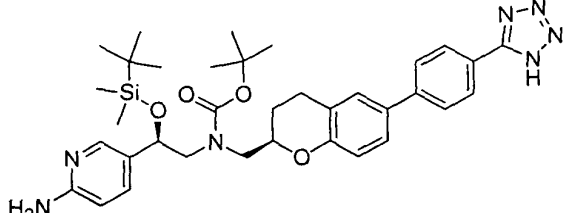
To a solution of methyl 4-((2*R*)-2-(((2*R*)-2-[6-(2,5-dimethyl-1*H*-pyrrol-1-yl)-3-pyridinyl]-2-hydroxyethyl)amino)methyl)-3,4-dihydro-2*H*-chromen-6-yl}benzoate (Example 375, 162 mg, 0.26 mmol) in ethanol (4 mL) was added hydroxylamine monohydrate (182 mg, 2.65 mmol) and 2 N aq. potassium hydroxide



(0.66 mL, 1.32 mmol). The mixture was stirred at room temperature for 70 hours and then concentrated *in vacuo*. Flash chromatography of the residue using 10% methanol/ethyl acetate afforded 80 mg (43%) of the desired product containing trace impurities. This material was taken on without further purification. Mass spectroscopy gave  $m/z = 534.3$   $[M+H]^+$  (calc'd exact mass for  $C_{30}H_{35}N_3O_6 = 533.3$ ).

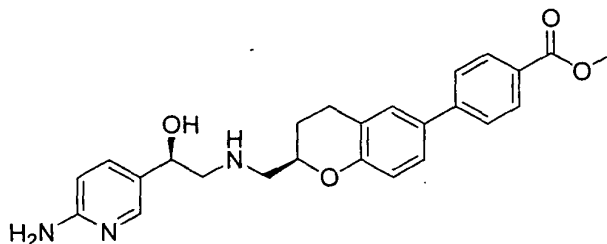
Using the method described above for Example 377 and substituting the appropriate starting materials, the following compounds were made and characterized:

**Table 18.**

Example No.	Structure	MS $[M+H]^+$	Starting Material	HPLC RT (min)
378		used crude	370	-
379		687.4	367	3.08
380		658.3	368	2.95

#### Example 381

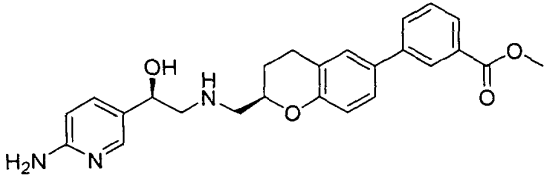
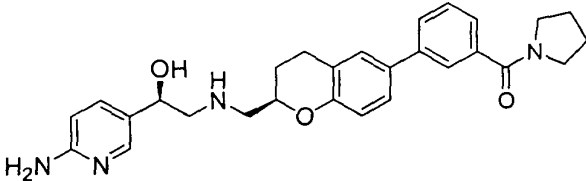
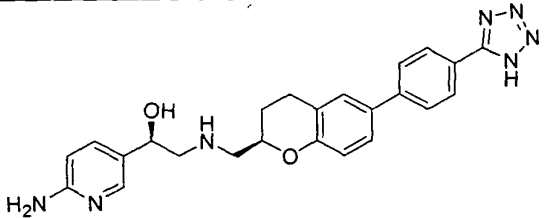
Preparation of methyl 4-[(2*R*)-2-({[(2*R*)-2-(6-amino-3-pyridinyl)-2-hydroxyethyl]amino}-methyl)-3,4-dihydro-2*H*-chromen-6-yl]benzoate



Methyl 4-((2*R*)-2-(((2*R*)-2-(6-amino-3-pyridinyl)-2-hydroxyethyl)(*tert*-butoxycarbonyl)-amino)methyl)-3,4-dihydro-2*H*-chromen-6-yl)benzoate (Example 377, 80 mg, 0.15 mmol) was added to 4 M hydrochloric acid in dioxane (3 mL, 12 mmol). The solution was stirred at room temperature for 18 hours and then concentrated *in vacuo*. The residue was purified by prep. HPLC, afforded 40 mg (62%) of the desired product. The product had: <sup>1</sup>H NMR (CD<sub>3</sub>OD $\delta$ ): 8.04 (d, *J* = 8.1 Hz, 2 H), 7.89-8.03 (m, 2 H), 7.68 (d, *J* = 7.8 Hz, 2 H), 7.42-7.49 (m, 2 H), 6.95-7.07 (m, 2 H), 5.02-5.10 (m, 1 H), 4.24-4.52 (m, 1 H), 3.91 (s, 3 H), 3.20-3.52 (m, 4 H), 2.81-3.04 (m, 2 H), 2.11-2.24 (m, 1 H), 1.74-1.92 (m, 1 H); mass spectroscopy gave *m/z* = 434.2 [M+H]<sup>+</sup> (calc'd exact mass for C<sub>25</sub>H<sub>27</sub>N<sub>3</sub>O<sub>4</sub> = 433.2).

Using the method described above for Example 381 and substituting the appropriate starting materials, the following compounds were made and characterized:

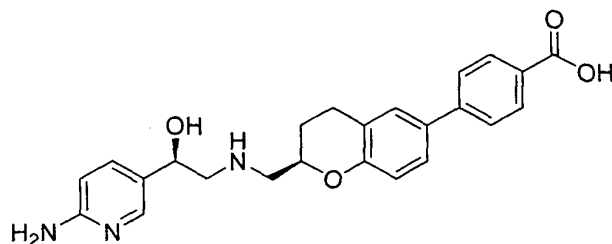
**Table 19.**

Example No.	Structure	MS [M+H] <sup>+</sup>	Starting Material	HPLC RT (min)
382		434.2	372	1.95
383		473.3	373	1.56
384		444.2	374	1.46

1

### Example 385

#### Preparation of 4-[(2R)-2-({[(2R)-2-(6-amino-3-pyridinyl)-2-hydroxyethyl]amino}methyl)-3,4-dihydro-2H-chromen-6-yl]benzoic acid

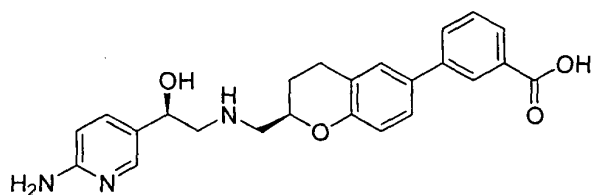


5 To a solution of methyl 4-[(2R)-2-({[(2R)-2-(6-amino-3-pyridinyl)-2-hydroxyethyl]amino}methyl)-3,4-dihydro-2H-chromen-6-yl]benzoate (Example 381, 40 mg, 0.1 mmol) in THF (2 mL) and methanol (2 mL) was added 2 M aq. lithium hydroxide (0.5 mL, 1 mmol). The mixture was stirred at room temperature for 18 hours and then concentrated *in vacuo*. Prep. HPLC of the residue afforded 10.8 mg (28%) of the  
10 desired product. The product had: <sup>1</sup>H NMR (CDCl<sub>3</sub>, δ): 7.96 (d, *J* = 8.2 Hz, 2 H), 7.90 (d, *J* = 2.2 Hz, 1 H), 7.49-7.56 (m, 3 H), 7.32-7.39 (m, 2 H), 6.82 (d, *J* = 9.0 Hz, 1 H), 6.59 (d, *J* = 8.6 Hz, 1 H), 4.70 (dd, *J* = 8.3, 4.4 Hz, 1 H), 4.14-4.23 (m, 1 H), 2.75-3.02 (m, 6 H), 1.99-2.10 (m, 1 H), 1.70-1.85 (m, 1 H); mass spectroscopy gave *m/z* = 420.2 [M+H]<sup>+</sup> (calc'd exact mass for C<sub>24</sub>H<sub>25</sub>N<sub>3</sub>O<sub>4</sub> = 419.2).

15

### Example 386

#### Preparation of 3-[(2R)-2-({[(2R)-2-(6-amino-3-pyridinyl)-2-hydroxyethyl]amino}methyl)-3,4-dihydro-2H-chromen-6-yl]benzoic acid



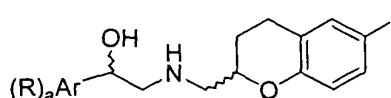
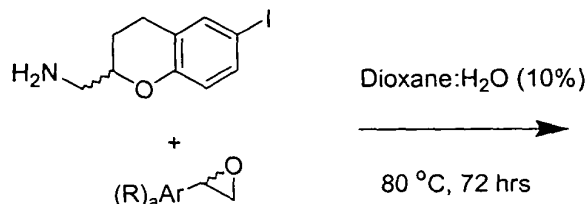
20 The title compound was made from Example 382 and characterized using the method described above for Example 385; *m/z* = 420.2 [M+H]<sup>+</sup>; RT 1.9 min.

25

# Examples 387-388

## Reaction of Chroman-2-Methylamines with Epoxides:

### Method for combinatorial/parallel synthesis



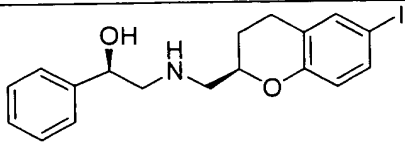
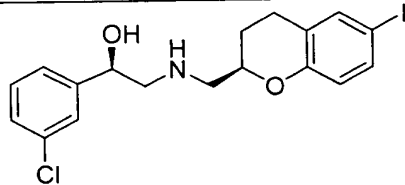
5

The apparatus used was as described in the general experimental methods above. In a typical procedure, a solution of (2R)-6-iodo-3,4-dihydro-2H-chromen-2-ylmethylamine (Example 10) and an epoxide (commercially-available or prepared as described in WO99/32475) were freshly prepared as a 0.5 M solution in dioxane. To each reaction well in a polypropylene reaction block was added a solution of the desired amine (200 μL, 0.1 mmol), a solution of the desired epoxide (200 μL, 0.1 mmol), and 500 μL of dioxane as well as 100 μL of water. The reaction block was sealed with rubber gaskets and clamped, then heated at 80°C for 72 hours, with mixing by rotation. After allowing the reaction block to cool to room temperature, the block was disassembled, and the reaction well contents were filtered into a collection 96-well deep-well microtiter plate, washing with 2 portion of 200 μL of dioxane. The filtrate solutions were evaporated to dryness using a multiple sample centrifugal vacuum evaporator. Products were analyzed for purity and correct identity by LC/MS.

Utilizing the above procedures and starting from (2R)-6-iodo-3,4-dihydro-2H-chromen-2-ylmethylamine (Example 10) and the appropriate epoxide starting material, the following compounds were prepared and characterized:

25

**Table 20.**

Example No.	Structure	RT (min) LC/MS	MS <i>m/z</i> [M+H] <sup>+</sup>
387		2.52	410
388		2.63	444

An embodiment of the present invention is the administration of the compounds of this invention to a human or animal for the treatment of beta-3 adrenergic receptor mediated conditions such as diabetes, obesity, gastrointestinal disorders including irritable bowel syndrome and intestinal hypermotility disorders, peptic ulcerations, esophagitis, gastritis, and duodenitis, intestinal ulcerations including inflammatory bowel disease, ulcerative colitis, Crohn's disease and proctitis, and gastrointestinal ulcerations, as well as neurogenetic inflammation such as cough and asthma, and depression. It is also believed that the compounds of this invention are effective in the treatment of hyper-triglyceridemia, hypercholesterolemia and conditions of low or high density lipoprotein levels, atherosclerotic disease and cardiovascular disease and related conditions. Additionally, it is also believed that the compounds of this invention are effective in the treatment of ocular hypertension and glaucoma, and in the treatment of urinary disorders including pollakiuria and incontinence, as well as in the treatment of prostate disease and as topical anti-inflammatory agents.

Therefore, the compounds of this invention are expected to be valuable as therapeutic agents. An embodiment of this invention includes a method of treating beta-3 adrenergic receptor mediated conditions in a mammal which comprises administering to said mammal a composition containing an amount of the compound of Formula I that is effective in treating the target condition.

The specificity of the compounds of this invention as beta-3 adrenergic receptor agonists can readily be determined by evaluating the affinity of the compound for the different beta adrenergic receptor subtypes and comparing the activity with various receptor subtypes affinities to discover specificity as well as activity using standard and

①

well-known procedures. Such a procedure is described in more detail in the specific example below.

Example 389

Biological Evaluation of Compounds

5           The utility of the compounds of this invention can be demonstrated by the following procedure.

Chinese hamster ovary (CHO) cells that stably express full-length human beta-3-adrenergic receptor (Granneman et al., Mol. Pharmacol. 44:264-270, 1993) can be used in the following procedure. The cell line is grown in 90% F12 nutrient mixture (HAM),  
10   10% fetal bovine serum, 100 units/ml penicillin G sodium, 100 mg/ml streptomycin sulfate, and 2 mM L-glutamine at 37°C in 95% air and 5% CO<sub>2</sub>. The transfected cell line is maintained with G-418 (800 µg/ml).

To test the agonist activity, cells are exposed to test compound and then assayed for cAMP production. CHO cells (100 µl) are plated at 5x10<sup>4</sup> cells/well of a 96-  
15   well plate (Costar, Cambridge, MA) to achieve 70% confluency the next day. After overnight incubation at 37°C, media is removed and the cells are treated for 30 minutes at 37°C with KRP buffer (120 mM NaCl, 5.1 mM KCl, 0.6 mM MgSO<sub>4</sub>·7H<sub>2</sub>O, 0.8 mM CaCl<sub>2</sub>·H<sub>2</sub>O, 12.5 µM phosphate buffer, 20 µM Hepes pH 7.4) + 0.2 µM IBMX (100  
20   µM/well), + 1% DMSO, +/- test compounds (10 µM DMSO stocks). Test compounds are assayed from 10 µM to 3 nM with 3-fold serial dilutions. The control agonist,  
isoproterenol (10 mM stock in 1.1 mM ascorbate), is assayed by 3-fold dilution beginning at 1 µM. After a 30-minute incubation with the test compounds, the buffer/compound mixture is removed. The cells are lysed and cAMP levels are measured using the cAMP  
25   SPA screening assay system (Amersham, Arlington Heights, IL). The cAMP values are then plotted to determine the EC<sub>50</sub> of each compound tested.

In tests utilizing the above described procedure, the compounds of the present invention were found to have beta-3 adrenergic agonist activity with levels of activity summarized in Table 21.



**Table 21.**  
**Beta-3 Agonistic Activity**

<b>Compounds with EC<sub>50</sub> values ≤ 1 μM (Example No.)</b>	<b>Compounds with EC<sub>50</sub> values &gt; 1 μM (Example No.)</b>
36	39
40	41
47	42
48	43
54	45
184-188	363
192	364
193-198	365
205	367
211	
215	
216	
249A	
249B	
250-280	
283-305	
308-311	
314	
317	
319-340	
343	
344	
348	
352	
362	
366	
369	
381-386	

Beta-3 adrenergic receptor agonists may be useful for correcting the insulin resistance that underlies two prediabetic states, impaired glucose tolerance (Harris, Diabetes Care 12:464-474, 1989) and impaired fasting glucose (Weyer et al., Diabetes 48:2197-2203, 1999). The ability of a beta-3 adrenergic receptor agonist to restore insulin sensitivity has been demonstrated in a diabetic animal model with marked insulin resistance. Treatment of KK-Ay/Ta diabetic obese mice with a beta-3 adrenergic receptor agonist resulted in marked improvement in the animals' responses to insulin (Kato et al., Diabetes 50:113-122, 2001). Insulin resistance in human subjects with impaired glucose tolerance has been treated by troglitazone, another class of insulin sensitizers (Saltiel et al., Diabetes 45:1661-1669, 1996; Saleh et al., Diabetes Rev. 7:55-76, 1999). In such studies, improvement in the insulin responses of these subjects were demonstrated. These overall findings support treating the insulin resistance in prediabetic conditions with insulin sensitizers, including beta-3 adrenergic receptor agonists, to delay or prevent the onset of type 2 diabetes.

Based upon the above and other standard laboratory techniques known to evaluate compound receptor site inhibition, by standard toxicity tests and by standard pharmacological assays for the determination of treatment of the beta-3 adrenergic receptor mediated conditions identified above in mammals, and by comparison of these results with the results of known medicaments that are used to treat these conditions, the effective dosage of the compounds of this invention can readily be determined for treatment of each desired indication. The amount of the active ingredient to be administered in the treatment of one of these conditions can vary widely according to such considerations as the particular compound and dosage unit employed, the mode of administration, the period of treatment, the age and sex of the patient treated, and the nature and extent of the condition treated.

The total amount of the active ingredient to be administered will generally range from about 0.01 mg/kg to about 100 mg/kg, and preferably from about 0.1 mg/kg to about 20 mg/kg body weight per day. A unit dosage may contain from about 5 mg to about 1500 mg of active ingredient, and may be administered one or more times per day. Of course, the specific initial and continuing dosage regimen for each patient will vary according to the nature and severity of the condition as determined by the attending diagnostician.

The compounds of this invention may be utilized to achieve the desired pharmacological effect by administration to a patient in need thereof in an appropriately formulated pharmaceutical composition. A patient, for the purpose of this invention, is a



mammal, including a human, in need of treatment for a particular beta-3 adrenergic receptor mediated condition or disease. Therefore, the present invention includes pharmaceutical compositions which are comprised of a pharmaceutically acceptable carrier and a pharmaceutically effective amount of a compound of Formula I, or a pharmaceutically acceptable salt or ester thereof. A pharmaceutically acceptable carrier is any carrier which is relatively non-toxic and innocuous to a patient at concentrations consistent with effective activity of the active ingredient so that any side effects ascribable to the carrier do not vitiate the beneficial effects of the active ingredient. A pharmaceutically effective amount of compound is that amount which produces a result or exerts an influence on the particular condition being treated. The compounds of Formula I may be administered with a pharmaceutically-acceptable carrier using any effective conventional dosage unit forms, including immediate and timed release preparations, orally, parenterally, topically, or the like.

For oral administration, the compounds may be formulated into solid or liquid preparations such as capsules, pills, tablets, troches, lozenges, melts, powders, solutions, suspensions, or emulsions, and may be prepared according to methods known to the art for the manufacture of pharmaceutical compositions. The solid unit dosage forms may be a capsule which can be of the ordinary hard- or soft-shelled gelatin type containing, for example, surfactants, lubricants, and inert fillers such as lactose, sucrose, calcium phosphate, and corn starch.

In another embodiment, the compounds of this invention may be tableted with conventional tablet bases such as lactose, sucrose, and cornstarch in combination with binders such as acacia, cornstarch, or gelatin; disintegrating agents intended to assist the break-up and dissolution of the tablet following administration such as potato starch, alginic acid, corn starch, and guar gum; lubricants intended to improve the flow of tablet granulation and to prevent the adhesion of tablet material to the surfaces of the tablet dies and punches, for example, talc, stearic acid, or magnesium, calcium, or zinc stearate; dyes; coloring agents; and flavoring agents intended to enhance the aesthetic qualities of the tablets and make them more acceptable to the patient. Suitable excipients for use in oral liquid dosage forms include diluents such as water and alcohols, for example, ethanol, benzyl alcohol, and polyethylene alcohols, either with or without the addition of a pharmaceutically acceptable surfactant, suspending agent, or emulsifying agent.

Dispersible powders and granules are suitable for the preparation of an aqueous suspension. They provide the active ingredient in admixture with a dispersing or wetting

agent, a suspending agent, and one or more preservatives. Suitable dispersing or wetting agents and suspending agents are exemplified by those already mentioned above. Additional excipients, for example those sweetening, flavoring, and coloring agents described above, may also be present.

5           The pharmaceutical compositions of this invention may also be in the form of oil-in-water emulsions. The oily phase may be a vegetable oil such as liquid paraffin or a mixture of vegetable oils. Suitable emulsifying agents may be (1) naturally occurring gums such as gum acacia and gum tragacanth, (2) naturally occurring phosphatides such as soy bean and lecithin, (3) esters or partial esters derived from fatty acids and  
10           hexitol anhydrides, for example, sorbitan monooleate, (4) condensation products of said partial esters with ethylene oxide, for example, polyoxyethylene sorbitan monooleate. The emulsions may also contain sweetening and flavoring agents.

          Oily suspensions may be formulated by suspending the active ingredient in a vegetable oil such as, for example, arachis oil, olive oil, sesame oil, or coconut oil, or in a  
15           mineral oil such as liquid paraffin. The oily suspensions may contain a thickening agent such as, for example, beeswax, hard paraffin, or cetyl alcohol. The suspensions may also contain one or more preservatives, for example, ethyl or *n*-propyl *p*-hydroxybenzoate; one or more coloring agents; one or more flavoring agents; and one or more sweetening agents such as sucrose or saccharin.

20           Syrups and elixirs may be formulated with sweetening agents such as, for example, glycerol, propylene glycol, sorbitol, or sucrose. Such formulations may also contain a demulcent, and preservative, flavoring, and coloring agents.

          The compounds of this invention may also be administered parenterally, that is, subcutaneously, intravenously, intramuscularly, or interperitoneally, as injectable  
25           dosages of the compound in a physiologically acceptable diluent with a pharmaceutical carrier which can be a sterile liquid or mixture of liquids such as water; saline; aqueous dextrose and related sugar solutions; an alcohol such as ethanol, isopropanol, or hexadecyl alcohol; glycols such as propylene glycol or polyethylene glycol; glycerol ketals such as 2,2-dimethyl-1,1-dioxolane-4-methanol; ethers such as  
30           poly(ethyleneglycol) 400; an oil; a fatty acid; a fatty acid ester or glyceride; or an acetylated fatty acid glyceride with or without the addition of a pharmaceutically acceptable surfactant such as a soap or a detergent; suspending agent such as pectin, carbomers, methylcellulose, hydroxypropylmethylcellulose, or carboxymethylcellulose; or  
          emulsifying agent and other pharmaceutical adjuvants.

35           Illustrative of oils which may be used in the parenteral formulations of this

1

invention are those of petroleum, animal, vegetable, or synthetic origin, for example, peanut oil, soybean oil, sesame oil, cottonseed oil, corn oil, olive oil, petrolatum, and mineral oil. Suitable fatty acids include oleic acid, stearic acid, and isostearic acid. Suitable fatty acid esters are, for example, ethyl oleate and isopropyl myristate. Suitable  
5 soaps include fatty alkali metal, ammonium, and triethanolamine salts and suitable detergents include cationic detergents, for example, dimethyl dialkyl ammonium halides, alkyl pyridinium halides, and alkylamine acetates; anionic detergents, for example, alkyl, aryl, and olefin sulfonates, alkyl, olefin, ether, and monoglyceride sulfates, and sulfosuccinates; nonionic detergents, for example, fatty amine oxides, fatty acid  
10 alkanolamides, and polyoxyethylenepolypropylene copolymers; and amphoteric detergents, for example, alkyl-beta-aminopropionates, and 2-alkylimidazoline quarternary ammonium salts, as well as mixtures.

The parenteral compositions of this invention will typically contain from about 0.5% to about 25% by weight of the active ingredient in solution. Preservatives and  
15 buffers may also be used advantageously. In order to minimize or eliminate irritation at the site of injection, such compositions may contain a non-ionic surfactant having a hydrophile-lipophile balance (HLB) of from about 12 to about 17. The quantity of surfactant in such formulation may range from about 5% to about 15% by weight. The surfactant may be a single component having the above HLB or may be a mixture of two  
20 or more components having the desired HLB.

Illustrative of surfactants used in parenteral formulations are the class of polyethylene sorbitan fatty acid esters, for example, sorbitan monooleate and the high molecular weight adducts of ethylene oxide with a hydrophobic base, formed by the condensation of propylene oxide with propylene glycol.

25 The pharmaceutical compositions may be in the form of sterile injectable aqueous suspensions. Such suspensions may be formulated according to known methods using suitable dispersing or wetting agents and suspending agents such as, for example, sodium carboxymethylcellulose, methylcellulose, hydroxypropylmethylcellulose, sodium alginate, polyvinylpyrrolidone, gum tragacanth and gum acacia;  
30 dispersing or wetting agents which may be a naturally occurring phosphatide such as lecithin, a condensation product of an alkylene oxide with a fatty acid, for example, polyoxyethylene stearate, a condensation product of ethylene oxide with a long chain aliphatic alcohol, for example, heptadecaethyleneoxycetanol, a condensation product of ethylene oxide with a partial ester derived from a fatty acid and a hexitol such as  
35 polyoxyethylene sorbitol monooleate, or a condensation product of an ethylene oxide

with a partial ester derived from a fatty acid and a hexitol anhydride, for example, polyoxyethylene sorbitan monooleate.

The sterile injectable preparation may also be a sterile injectable solution or suspension in a non-toxic parenterally acceptable diluent or solvent. Diluents and solvents that may be employed are, for example, water, Ringer's solution, and isotonic sodium chloride solution. In addition, sterile fixed oils are conventionally employed as solvents or suspending media. For this purpose, any bland, fixed oil may be employed including synthetic mono or diglycerides. In addition, fatty acids such as oleic acid may be used in the preparation of injectables.

A composition of the invention may also be administered in the form of suppositories for rectal administration of the drug. These compositions can be prepared by mixing the drug with a suitable non-irritation excipient which is solid at ordinary temperatures but liquid at the rectal temperature and will therefore melt in the rectum to release the drug. Such materials are, for example, cocoa butter and polyethylene glycol.

Another formulation employed in the methods of the present invention employs transdermal delivery devices ("patches"). Such transdermal patches may be used to provide continuous or discontinuous infusion of the compounds of the present invention in controlled amounts. The construction and use of transdermal patches for the delivery of pharmaceutical agents is well known in the art (*see, e.g.*, U.S. Patent No. 5,023,252, incorporated herein by reference). Such patches may be constructed for continuous, pulsatile, or on demand delivery of pharmaceutical agents.

It may be desirable or necessary to introduce the pharmaceutical composition to the patient via a mechanical delivery device. The construction and use of mechanical delivery devices for the delivery of pharmaceutical agents is well known in the art. Direct techniques for, for example, administering a drug directly to the brain usually involve placement of a drug delivery catheter into the patient's ventricular system to bypass the blood-brain barrier. One such implantable delivery system, used for the transport of agents to specific anatomical regions of the body, is described in U.S. Patent No. 5,011,472.

The compositions of the invention may also contain other conventional pharmaceutically acceptable compounding ingredients, generally referred to as carriers or diluents, as necessary or desired. Any of the compositions of this invention may be preserved by the addition of an antioxidant such as ascorbic acid or by other suitable preservatives. Conventional procedures for preparing such compositions in appropriate dosage forms can be utilized.

#### Example 390

A capsule formula is prepared from

	A compound of Formula I	40 mg
	Starch	109 mg
5	Magnesium stearate	1 mg

The components are blended, passed through an appropriate mesh sieve, and filled into hard gelatin capsules.

10

#### Example 391

A tablet is prepared from

	A compound of Formula I	25 mg
	Cellulose, microcrystalline	200 mg
15	Colloidal silicon dioxide	10 mg
	Stearic acid	5.0 mg

The ingredients are mixed and compressed to form tablets.

20 The compound of this invention may be administered as the sole pharmaceutical agent or in combination with one or more other pharmaceutical agents where the combination causes no unacceptable adverse effects. For example, the compounds of this invention may be combined with known antiobesity or other indication agents, and the like, as well as with admixtures and combinations thereof.

25 The compounds of Formula I may also be utilized, in free base form or in compositions, in research and diagnostics, or as analytical references standards, and the like. Therefore, the present invention includes compositions which are comprised of an inert carrier and an effective amount of a compound of Formula I, or a salt or ester thereof. An inert carrier is any material which does not interact with the compound to be carried and which lends support, means of conveyance, bulk, traceable material, and the like, to the compound to be carried. An effective amount of compound is that amount  
30 which produces a result or exerts an influence on the particular procedure being performed.

It should be apparent to one of ordinary skill in the art that changes and modifications can be made to this invention without departing from the spirit or scope of  
35 the invention as it is set forth herein.